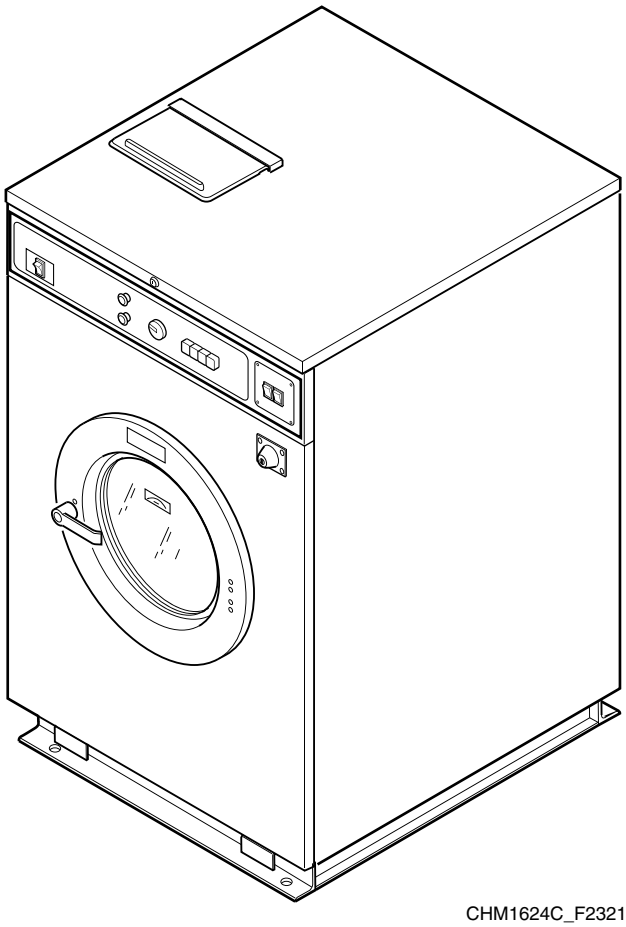
Washer-Extractor

Cabinet Hardmount

2 Speed Mechanical Timer Models

Refer to Page 5 for Model Numbers

Parts



CHM1624C_F232173

Alliance Laundry Systems

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Part No. F232173R8
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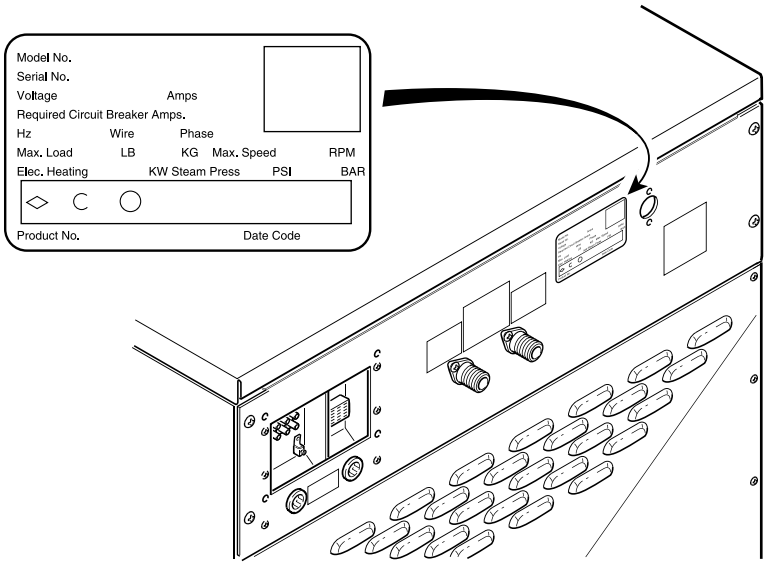
Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call (920) 748-3121.

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



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Notes

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Model Identification

Information in this manual is applicable to these washer-extractor models:

HC18MC2	HC35MC2	SC25MC2	SC50MC2	UC27MC2
HC18MD2	HC35MD2	SC25MD2	SC50MD2	UC27MD2
HC18MH2	HC35MH2	SC25MH2	SC50MH2	UC27MH2
HC18MN2	HC35MN2	SC25MN2	SC50MN2	UC27MN2
HC18MV2	HC35MV2	SC25MV2	SC50MV2	UC27MV2
HC18MX2	HC35MX2	SC25MX2	SC50MX2	UC27MX2
HC25MC2	HC50MC2	SC27MC2	UC18MC2	UC35MC2
HC25MD2	HC50MD2	SC27MD2	UC18MD2	UC35MD2
HC25MH2	HC50MH2	SC27MH2	UC18MH2	UC35MH2
HC25MN2	HC50MN2	SC27MN2	UC18MN2	UC35MN2
HC25MV2	HC50MV2	SC27MV2	UC18MV2	UC35MV2
HC25MX2	HC50MX2	SC27MX2	UC18MX2	UC50MC2
HC27MC2	SC18MC2	SC35MC2	UC25MC2	UC50MD2
HC27MD2	SC18MD2	SC35MD2	UC25MD2	UC50MH2
HC27MH2	SC18MH2	SC35MH2	UC25MH2	UC50MN2
HC27MN2	SC18MN2	SC35MN2	UC25MN2	UC50MV2
HC27MV2	SC18MV2	SC35MV2	UC25MV2	UC50MX2
HC27MX2	SC18MX2	SC35MX2	UC25MX2	

NOTE: This manual applies to models of design 1-4

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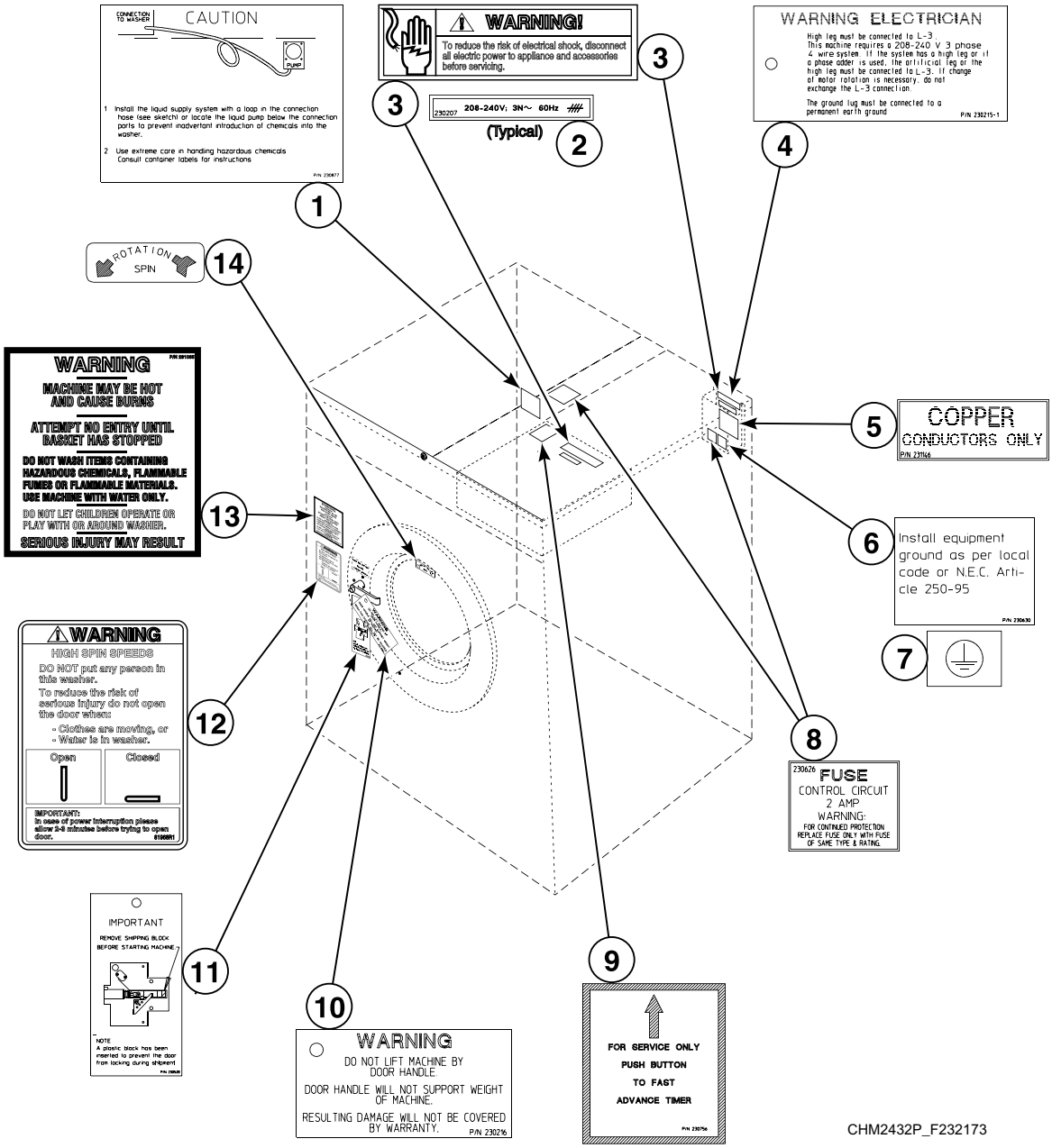
Decals


CAUTION
1 Install the liquid supply system with a loop in the connection hose (see sketch) or locate the liquid pump below the connection ports to prevent inadvertant introduction of chemicals into the washer.
2 Use extreme care in handling hazardous chemicals. Consult container labels for instructions
WARNING!
To reduce the risk of electrical shock, disconnect all electric power to appliance and accessories before servicing.
230207 208-240V; 3N~ 60Hz
(Typical)
WARNING ELECTRICIAN
High leg must be connected to L-3. This machine requires a 208-240 V 3 phase 4 wire system. If the system has a high leg or if a phase adder is used, the artificial leg or the high leg must be connected to L-3. If change of motor rotation is necessary, do not exchange the L-3 connection.
The ground lug must be connected to a permanent earth ground
P/N 230215-1
ROTATION
SPIN
WARNING
MACHINE MAY BE HOT AND CAUSE BURNS
ATTEMPT NO ENTRY UNTIL BASKET HAS STOPPED
DO NOT WASH ITEMS CONTAINING HAZARDOUS CHEMICALS, FLAMMABLE FUMES OR FLAMMABLE MATERIALS. USE MACHINE WITH WATER ONLY.
DO NOT LET CHILDREN OPERATE OR PLAY WITH OR AROUND WASHER.
SERIOUS INJURY MAY RESULT
COPPER
CONDUCTORS ONLY
P/N 231146
Install equipment ground as per local code or N.E.C. Article 250-95
P/N 230630
WARNING
HIGH SPIN SPEEDS
DO NOT put any person in this washer.
To reduce the risk of serious injury do not open the door when:
- Clothes are moving, or
- Water is in washer.
Open
Closed
IMPORTANT:
In case of power interruption please allow 2-3 minutes before trying to open door.
230626 FUSE
CONTROL CIRCUIT
2 AMP
WARNING:
FOR CONTINUED PROTECTION REPLACE FUSE ONLY WITH FUSE OF SAME TYPE & RATING
IMPORTANT
REMOVE SHIPPING BLOCK BEFORE STARTING MACHINE
NOTE
A plastic block has been inserted to prevent the door from locking during shipment
WARNING
DO NOT LIFT MACHINE BY DOOR HANDLE.
DOOR HANDLE WILL NOT SUPPORT WEIGHT OF MACHINE.
RESULTING DAMAGE WILL NOT BE COVERED BY WARRANTY.
P/N 230216
FOR SERVICE ONLY
PUSH BUTTON
TO FAST
ADVANCE TIMER
P/N 230756
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Decals

REF	PART NO.	DESCRIPTION	COMMENTS
1	F230877	Liquid Supply Decal	OPL models
2	N/A	Voltage Decal	
3	505281	Disconnect Power Warning Label	
4	N/A	Voltage Warning Decal	
5	F231146	Conductor Decal	
6	F230630	Ground Decal	
7	F230739	Ground Decal	
8	N/A	Fuse Decal	
9	F230756	Manual Fast Advance Decal	Coin models
10	F230216	Do Not Lift Decal	
11	F230528	Remove Door Lock Tag	OPL models
12	F231263	Do Not Open Warning Label	
13	F231065	Personal Injury Warning Decal	
14	F230693	Counterclockwise Spin Rotation Decal	

N/A = Part no longer available

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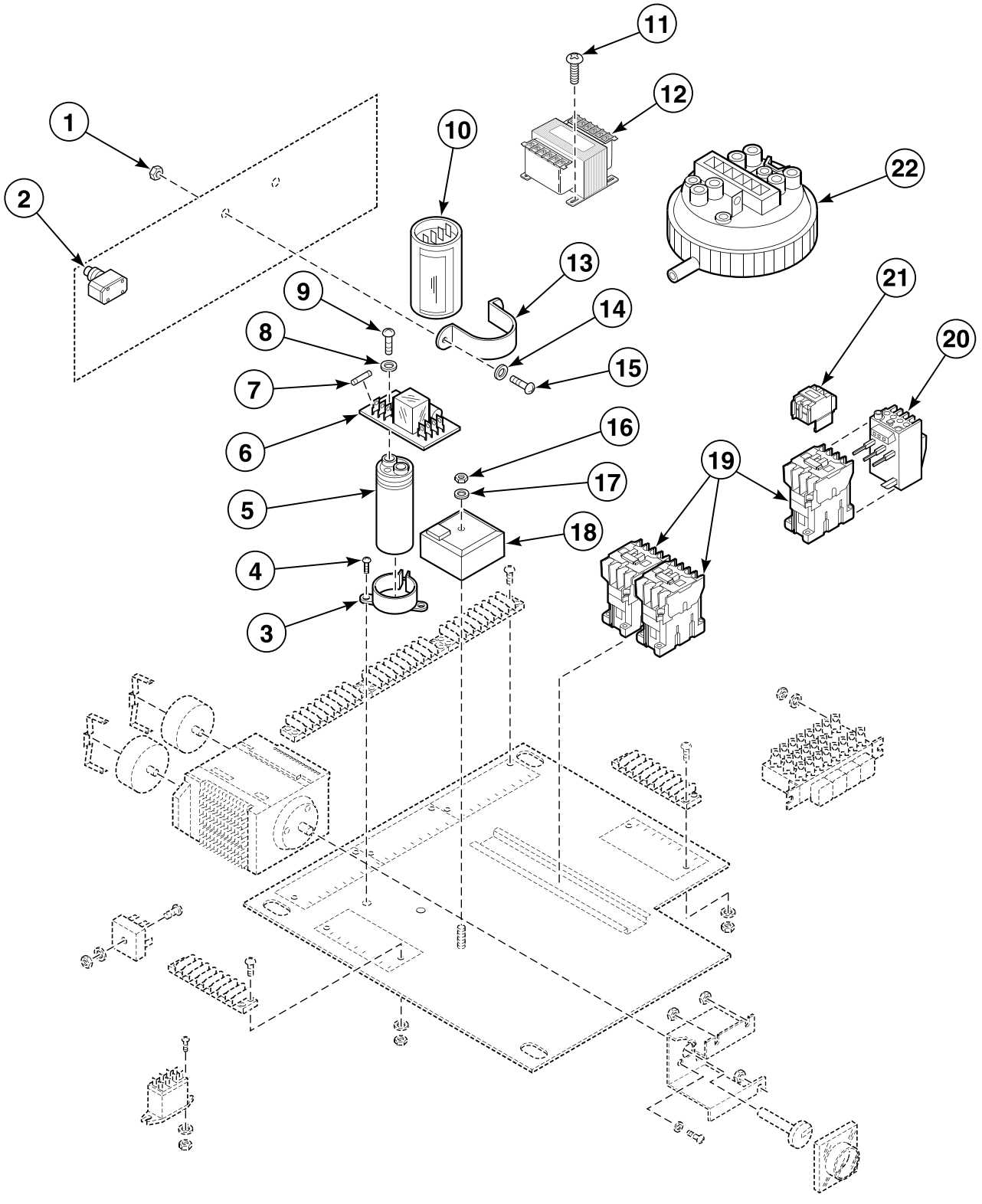
Control Module (Drawing 1 of 3)

Terminal Strip Style



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Control Module (Drawing 1 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430231	Nut	1 Phase models
2	F340403	Switch	Pushbutton; Round hole; Coin models
	F340430	Switch	Rocker; Rectangular hole; Coin models
3	F140612P	Capacitor Mounting Clamp	Coin models
4	F430917	Screw	Coin models
5	F370225P	Capacitor	Coin models
6	F370426-1P	Door Lock Relay CCA	120 Volt; Coin models
	F370426-2P	Door Lock Relay CCA	220 Volt; Coin models
7	F350110	Fuse	Coin models
8	F431108	Washer	
9	F430904	Screw	
10	F340002	Motor Switch	1 Phase models
11	F430482	Screw	
12	F360117P	Transformer	
13	F340704	Motor Switch Bracket	1 Phase models
14	F430311	Washer	1 Phase models
15	F430916	Screw	1 Phase models
16	F430211	Nut	
17	F431100	Washer	
18	F200025200	Door Lock Time Delay	HC18, HC25, HC27, HC50, SC18, SC25, SC27, SC50, UC18, UC25, UC27 and UC50 coin models
19	F330175P	Contactor	120 Volt
	F330177P	Contactor	220 Volt
20	F0330192-00P	Overload Contactor	HC18, HC25, HC27, SC18, SC25, SC27, UC18, UC25 and UC27 1 Phase models
	F330403P	Overload Contactor	HC35, SC35 and UC35 1 Phase models
	F0330191-00P	Overload Contactor	HC50, SC50 and UC50 1 Phase models
21	F330185P	Auxiliary Contactor	
22	F0340343-00P	Water Level Switch	HC18, HC25, HC27, SC18, SC25, SC27, UC18, UC25 and UC27 models
	F0340345-00P	Water Level Switch	HC35, SC35, UC35, HC50, SC50 and UC50 models

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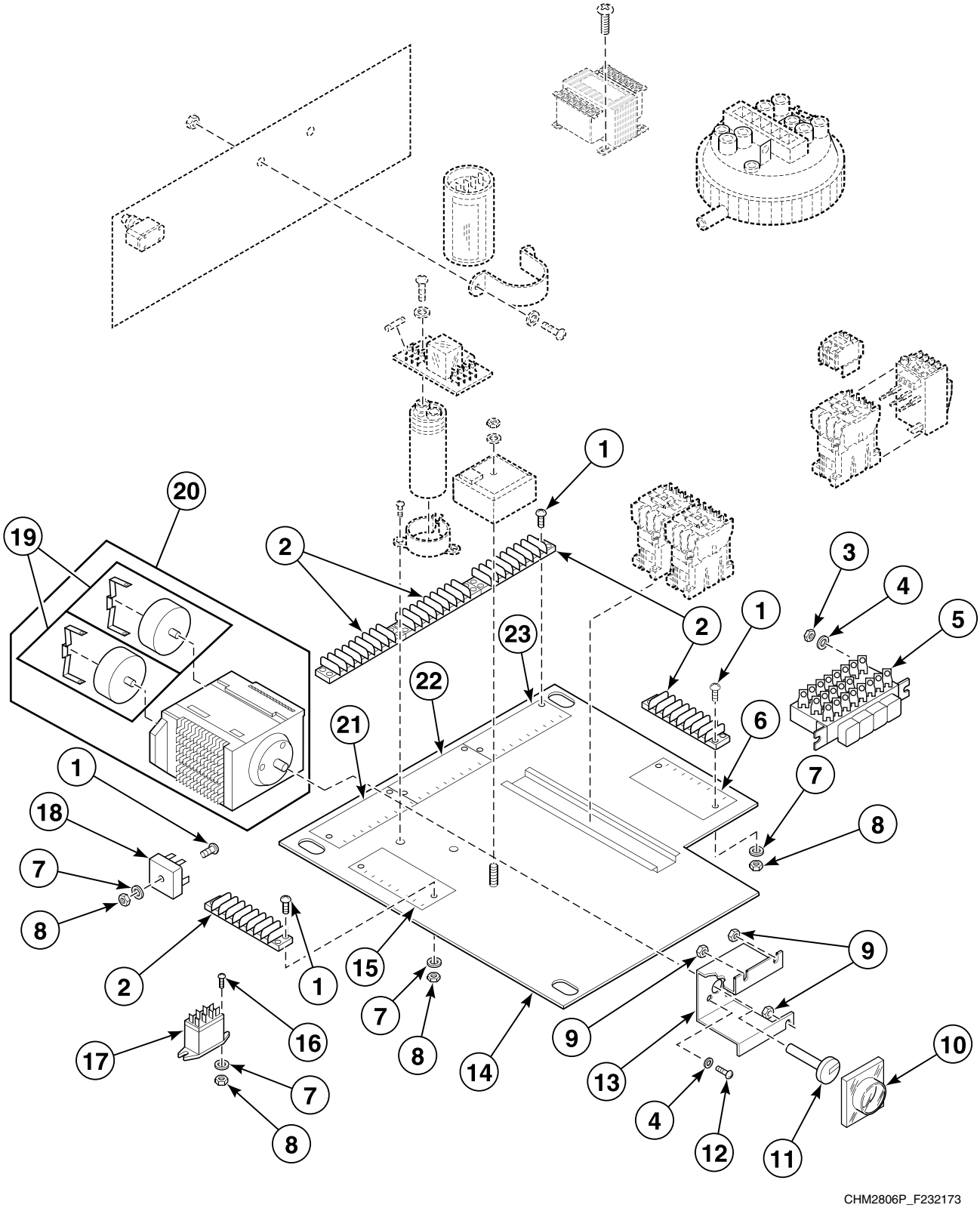
Control Module (Drawing 2 of 3)

Terminal Strip Style



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Control Module (Drawing 2 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430916	Screw	
2	F140738	Terminal Strip	
3	F430231	Nut	
4	F431123	Washer	
5	F340442	Cycle Selector Switch	3 terminal rows; Models starting 10/1/97
	F340413	Cycle Selector Switch	4 terminal rows; Models through 9/30/97
6	F140916	Terminal Strip Insulator Decal	Terminal strip 33-40
7	F431113	Washer	
8	F431022	Nut	
9	F430231	Nut	
10	F150249	Cycle Timer Indicator Cover	
11	F730525	Cycle Timer Indicator Kit	
12	F430948	Screw	
13	F635541	Timer Mounting Bracket	Models starting 8/10/99
	N/A	Timer Mounting Bracket	Models through 8/9/99
14	F607358	Electrical Panel Sub-Assembly	Coin models
	F0607746-01	Electrical Panel Sub-Assembly	OPL models
15	F140912	Terminal Strip Insulator Decal	Terminal strip 1-8
16	F430917	Screw	
17	F330227	Flange Relay	120 Volt
	F330230	Flange Relay	220 Volt
18	F370310	Bridge Rectifier	120 Volt; OPL models
19	F160539	Motor	120 Volt/60 Hertz
	F160538	Motor	220 Volt/50 Hertz
	F160537	Motor	220 Volt/60 Hertz
20	F160301P	Cycle Timer	120 Volt; Includes item 19
	F160304P	Cycle Timer	220 Volt; Includes item 19
21	F140913	Terminal Strip Insulator Decal	Terminal strip 9-16
22	F140914	Terminal Strip Insulator Decal	Terminal strip 17-24
23	F140915	Terminal Strip Insulator Decal	Terminal strip 25-32

N/A = Part no longer available

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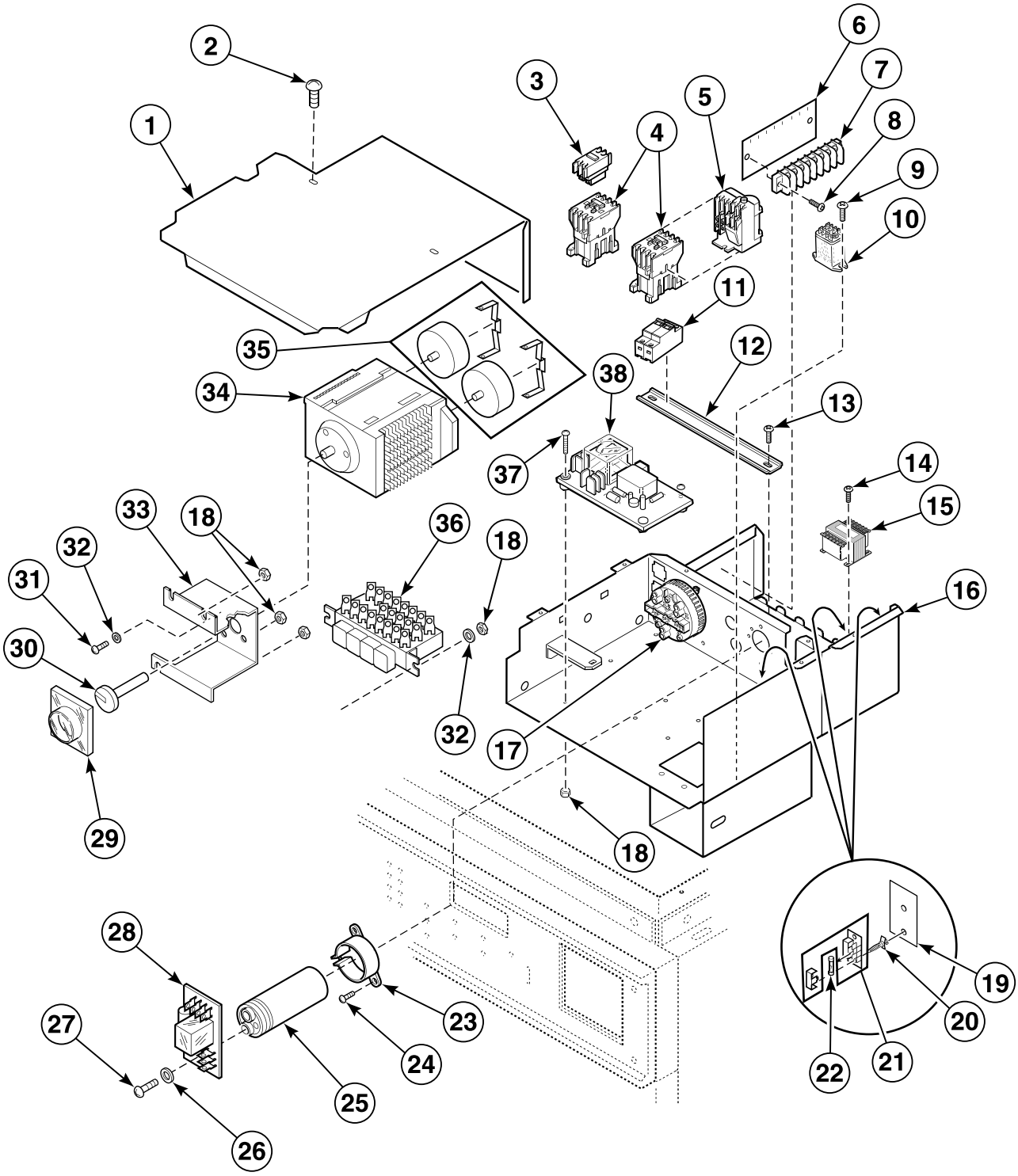
Control Module (Drawing 3 of 3)

Wiring Harness Style



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Control Module (Drawing 3 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F634175	Control Module Cover	
2	F430174	Screw	
3	F330145P	Auxiliary Contactor	Models through 3/1/00
	F330185P	Auxiliary Contactor	Models starting 3/1/00
4	F330175P	Contactor	
5	F0330192-00P	Overload Contactor	HC18, HC25, HC27, SC18, SC25, SC27, UC18, UC25 and UC27 1 Phase models
	F330403P	Overload Contactor	HC35, SC35 and UC35 1 Phase models
	F0330191-00P	Overload Contactor	HC50, SC50 and UC50 1 Phase models
6	F140914	Terminal Strip Insulator Decal	Terminal strip 17-24; 1 Phase models
7	F140738	Terminal Strip	1 Phase models
8	F430156	Screw	1 Phase models
9	F430482	Screw	
10	F330227	Flange Relay	120 Volt
11	F350217	Circuit Breaker	F and H-voltage models
12	F610083	Contactor Mounting Rail	
13	F430917	Screw	
14	F430482	Screw	
15	F360117P	Transformer	Standard models
	F360124P	Transformer	Pump models
16	F634236-1	Control Box Assembly	
17	F0340343-00P	Water Level Switch	HC18, HC25, HC27, SC18, SC25, SC27, UC18, UC25 and UC27 models
	F0340345-00P	Water Level Switch	HC35, HC50, SC35, SC50, UC35 and UC50 models
18	F430231	Nut	
19	F231393	Fuse Decal	1 Amp
	F231394	Fuse Decal	2 Amp
	F231354	Fuse Decal	3.15 Amp
20	F180506	Standoff	
21	F0350312-10	Fuse Holder	
22	F350110	Fuse	1 Amp
	F350117	Fuse	2 Amp
	F350141	Fuse	3.15 Amp; Slo blo
23	F140612P	Capacitor Mounting Clamp	
24	F430177	Screw	
25	F370225P	Capacitor	
26	F431108	Washer	
27	F430904	Screw	
28	F370430-1P	Door Lock CCA	120 Volt
29	F150249	Cycle Timer Indicator Cover	
30	F730525	Cycle Timer Indicator Kit	
31	F430948	Screw	
32	F431123	Washer	
33	F635541	Timer Mounting Bracket	Models starting 8/10/99
	N/A	Timer Mounting Bracket	Models through 8/9/99
34	F160301P	Cycle Timer	120 Volt
35	F160539	Motor	120 Volt
36	F340442	Cycle Selector Switch	3 row; Models starting 10/1/97
	F340413	Cycle Selector Switch	4 row; Models through 9/30/97
37	F430910	Screw	
38	F370413P	Relay CCA	A, B, F, H, L, O and Y-voltage models
	F370440P	Relay CCA	C, D, E and J-voltage models

N/A = Part no longer available

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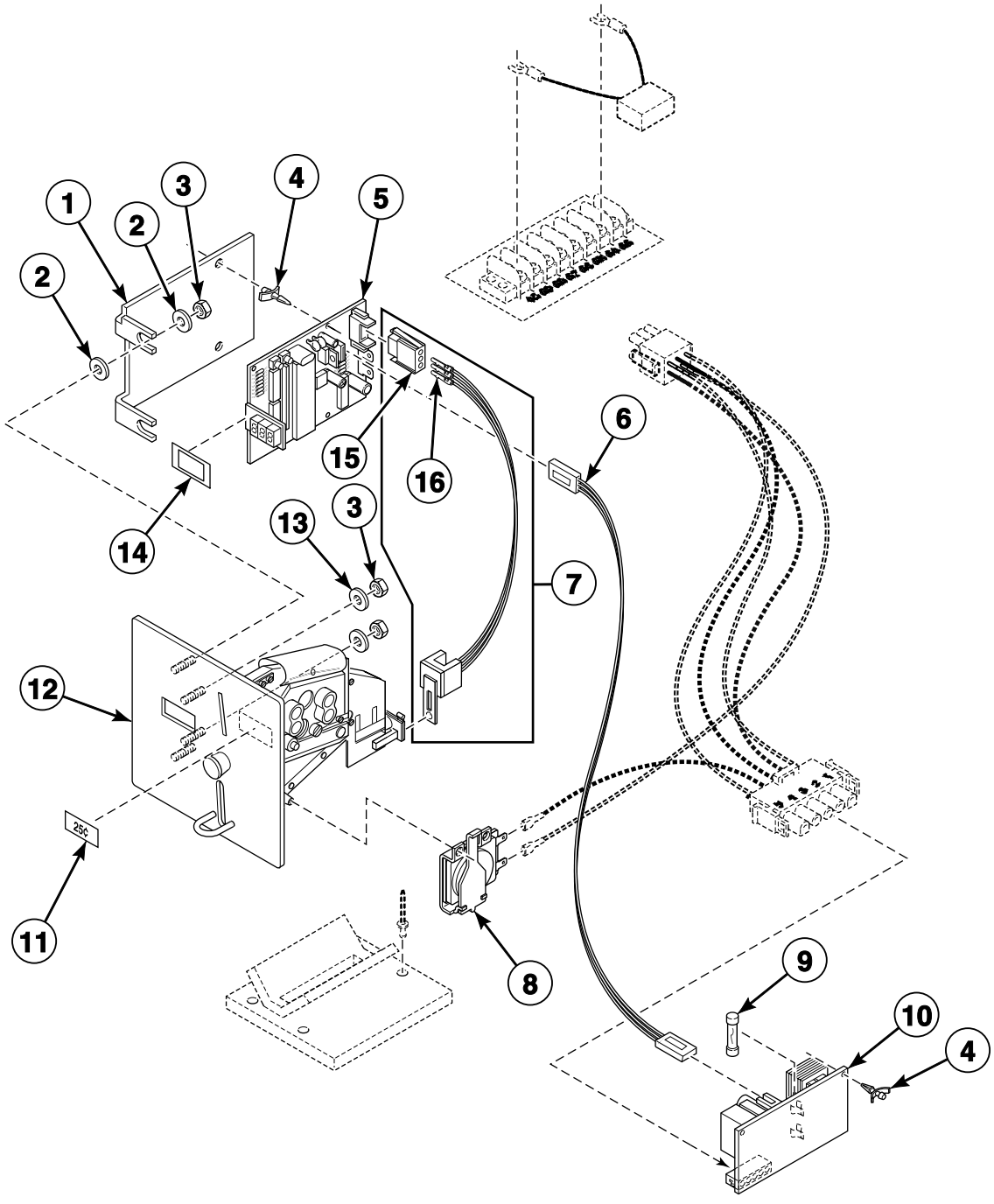
Display Coin Meter Assembly - MC, MD and MX Models; Single Drop (Drawing 1 of 2)



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Display Coin Meter Assembly - MC, MD and MX Models; Single Drop (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F608169	CCA Mounting Bracket	
2	F430311	Washer	
3	F430243	Nut	
4	F432001	Circuit Board Support	
5	F0370410-10P	Coin Counter CCA	
6	F140202	DC Power Cable	
7	F775801-01P	Optic Switch Kit	Includes items 15 and 16
8	F160466P	Coin Meter Blocking Coil	120 Volt
	F160467	Coin Meter Blocking Coil	220 Volt
9	F350127	Fuse	40 MA
10	F370411-1P	Power Supply CCA	120 Volt
	F370411-2P	Power Supply CCA	220 Volt
11	F231010	Coin Meter Insert Decal	$.25 insert
12	F200003000P	Coin Meter Assembly	U.S. quarter; 120 Volt; A, B, F, H, K, L, O and Y-voltage models; Includes items 1-11 and 13-16
	F200003001	Coin Meter Assembly	10 Taiwan; 120 Volt; A, B, F, H, K, L, O and Y-voltage models; Includes items 1-10 and 13-16
	F200003002	Coin Meter Assembly	.880 token; 220 Volt; C, D, E, G and J-voltage models; Includes items 1-10 and 13-16
	F200003003P	Coin Meter Assembly	.990 token; 120 Volt; A, B, F, H, K, L, O and Y-voltage models; Includes items 1-10 and 13-16
	F200003004	Coin Meter Assembly	.990 token; 220 Volt; C, D, E, G and J-voltage models; Includes items 1-10 and 13-16
	F200003005P	Coin Meter Assembly	U.S. quarter; 220 Volt; C, D, E, G and J-voltage models; Includes items 1-11 and 13-16
	F200003006	Coin Meter Assembly	Jeton .08; 220 Volt; C, D, E, G and J-voltage models; Includes items 1-10 and 13-16
	F200003007	Coin Meter Assembly	.800 token; 120 Volt; A, B, F, H, K, L, O and Y-voltage models; Includes items 1-10 and 13-16
	F200003008	Coin Meter Assembly	500 wan and yen; 120 Volt; A, B, F, H, K, L, O and Y-voltage models; Includes items 1-10 and 13-16
	F200003009P	Coin Meter Assembly	.880 token; 120 Volt; A, B, F, H, K, L, O and Y-voltage models; Includes items 1-10 and 13-16
	F200003010	Coin Meter Assembly	.800 token; 220 Volt; C, D, E, G and J-voltage models; Includes items 1-10 and 13-16
	F200003011	Coin Meter Assembly	500 wan and yen; 220 Volt; C, D, E, G and J-voltage models; Includes items 1-10 and 13-16
	F200003012	Coin Meter Assembly	10 Taiwan; 220 Volt; C, D, E, G and J-voltage models; Includes items 1-10 and 13-16
13	F431925	Washer	
14	F230803	Digital Display Decal	Window
15	F140571	Male Connector	
16	00430	Female Pin Terminal	

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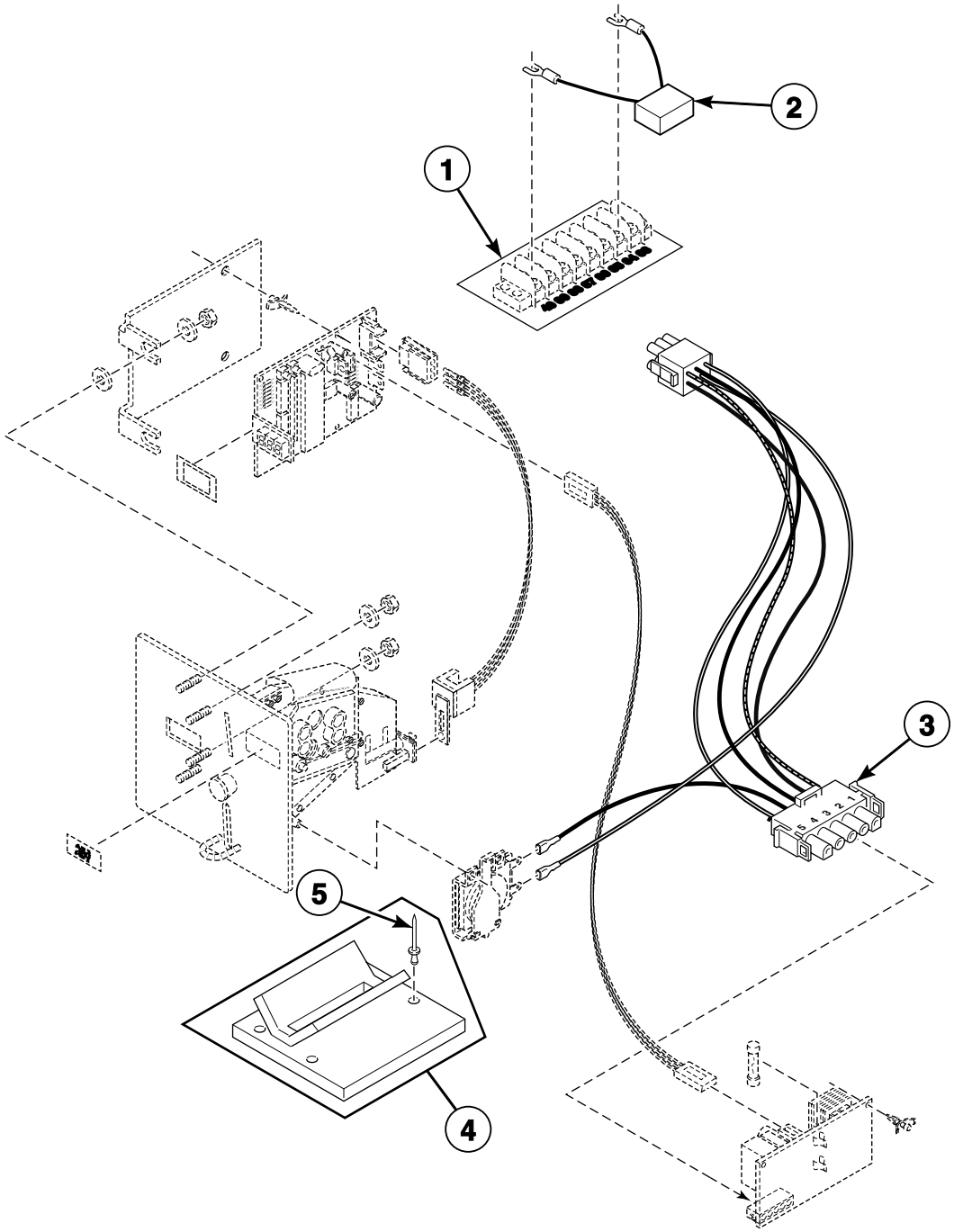
Display Coin Meter Assembly - MC, MD and MX Models; Single Drop (Drawing 2 of 2)



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Display Coin Meter Assembly - MC, MD and MX Models; Single Drop (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F140916	Terminal Strip Insulator Decal	33-40
2	F330217P	RC Network Filter	Used only on models with terminal strip; Includes F140627 Connector and F141022 Connector
3	F607322-2P	Coin Meter Wire Harness	Without connector on terminal strip end; Blue neutral wires; B and C-voltage models
	N/A	Coin Meter Harness	Without connector on terminal strip end; Gray neutral wires; A, D, E, F, H, J, K, L, O and Y-voltage models
	F141878	Power Supply Harness Assembly	With connector on terminal strip end
	F0141904-01	Power Supply Harness	With connector on terminal strip end; Blue neutral wires; B and C-voltage models
	F0141904-00	Power Supply Harness	With connector on terminal strip end; Gray neutral wires; A, D, E, F, H, J, O and Y-voltage models
4	F200002500	Coin Guide Assembly	Includes item 5; Models through 11/95
	F200002502P	Coin Guide Assembly	Includes item 5; Models starting 12/95
5	F431215	Pop Rivet	

N/A = Part no longer available

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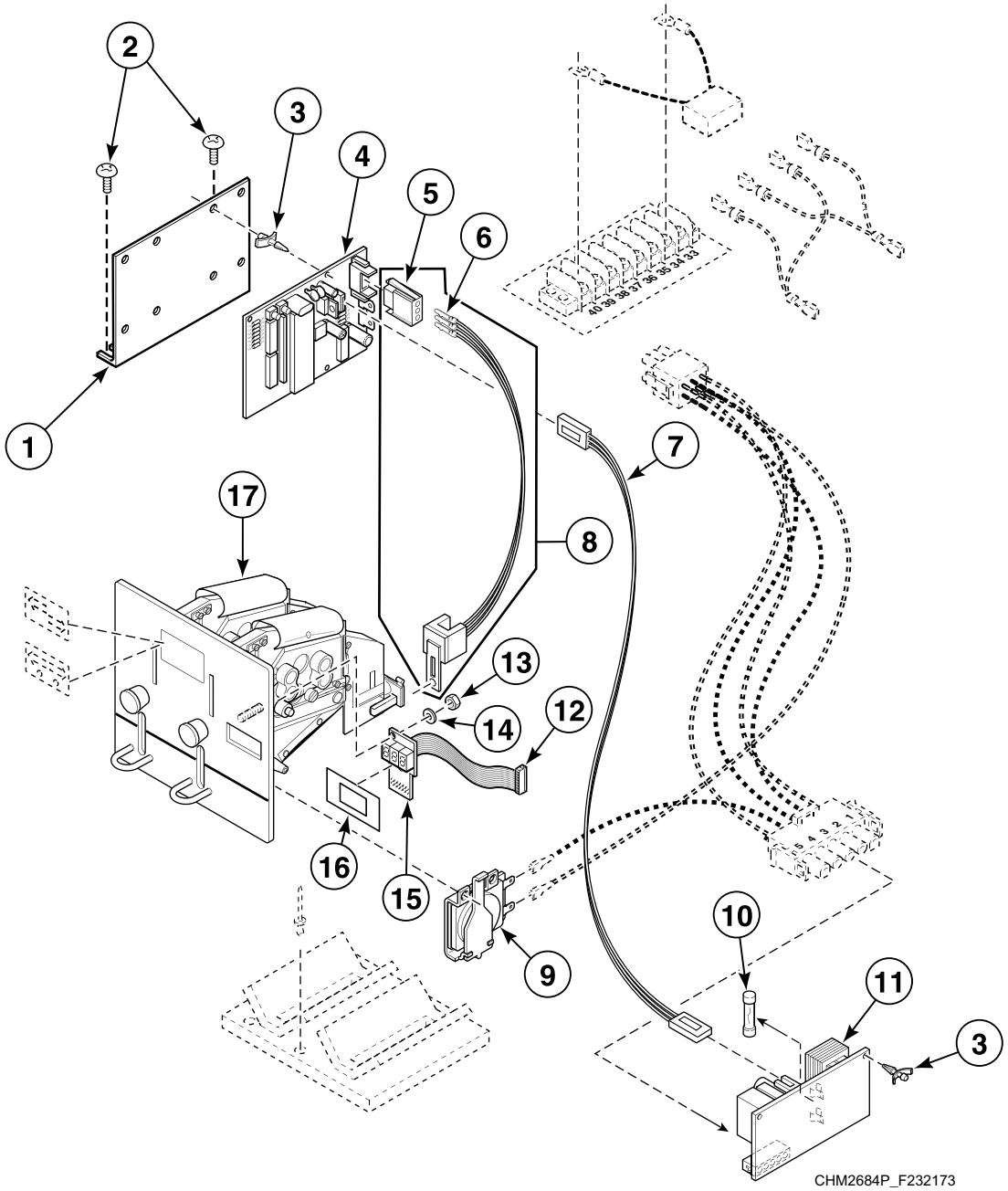
Display Coin Meter Assembly - MC, MD and MX Models; Dual Drop (Drawing 1 of 2)



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Display Coin Meter Assembly - MC, MD and MX Models; Dual Drop (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F608169	CCA Mounting Bracket	
2	F430174	Screw	
3	F432001	Circuit Board Support	
4	F370425P	Coin Counter CCA	
5	F140571	Male Connector	
6	00430	Female Pin Terminal	
7	F140202	DC Power Cable	
8	F775801-01P	Optic Switch Kit	Includes items 5 and 6
9	F160466P	Coin Meter Blocking Coil	120 Volt
	F160467	Coin Meter Blocking Coil	220 Volt
10	F350127	Fuse	
11	F370411-1P	Power Supply CCA	120 Volt
	F370411-2P	Power Supply CCA	220 Volt
12	F140243P	Ribbon Cable	
13	F430243	Nut	
14	F431925	Washer	
15	F370424-1	Digital Display LED CCA	
16	F230803	Digital Display Decal	Window
17	F200004900	Coin Meter Assembly	1 pound and 20 pence; 220 Volt; C, D, E, G and J-voltage models; Includes items 1-16
	F200004901	Coin Meter Assembly	100 and 500 yen; 120 Volt; A, B, F, H, K, L, O and Y-voltage models; Includes items 1-16
	F200004902	Coin Meter Assembly	1 and 5 krona; 220 Volt; C, D, E, G and J-voltage models; Includes items 1-16
	F200004903	Coin Meter Assembly	Australia $1 and .20; 220 Volt; C, D, E, G and J-voltage models; Includes items 1-16
	F200004904	Coin Meter Assembly	1 and 5 rand; 220 Volt; C, D, E, G and J-voltage models; Includes items 1-16
	F200004905	Coin Meter Assembly	1 and 5 shekel; 220 Volt; C, D, E, G and J-voltage models; Includes items 1-16
	F200004906P	Coin Meter Assembly	U.S. $1 and .25; 120 Volt; A, B, F, H, K, L, O and Y-voltage models; Includes items 1-16 and F0231595-00 Coin Meter Decal
	F200004907	Coin Meter Assembly	100 and 500 peseta; 220 Volt; C, D, E, G and J-voltage models; Includes items 1-16
	F200004908	Coin Meter Assembly	.50 and 2.00 euro; 220 Volt; C, D, E, G and J-voltage models; Includes items 1-16 and F0231595-01 Coin Meter Decal
	F200004909	Coin Meter Assembly	Canada $1 and .25; 120 Volt; A, B, F, H, K, L, O and Y-voltage models; Includes items 1-15 and F0231595-00 Coin Meter Decal
	F200004910	Coin Meter Assembly	U.S. $1 and .25; 220 Volt; C, D, E, G and J-voltage models; Includes items 1-16 and F0231595-00 Coin Meter Decal
	F200004911	Coin Meter Assembly	Canada $1 and .25; 220 Volt; C, D, E, G and J-voltage models; Includes items 1-15 and F0231595-00 Coin Meter Decal
	F200004912	Coin Meter Assembly	100 and 500 yen; 220 Volt; C, D, E, G and J-voltage models; Includes items 1-16

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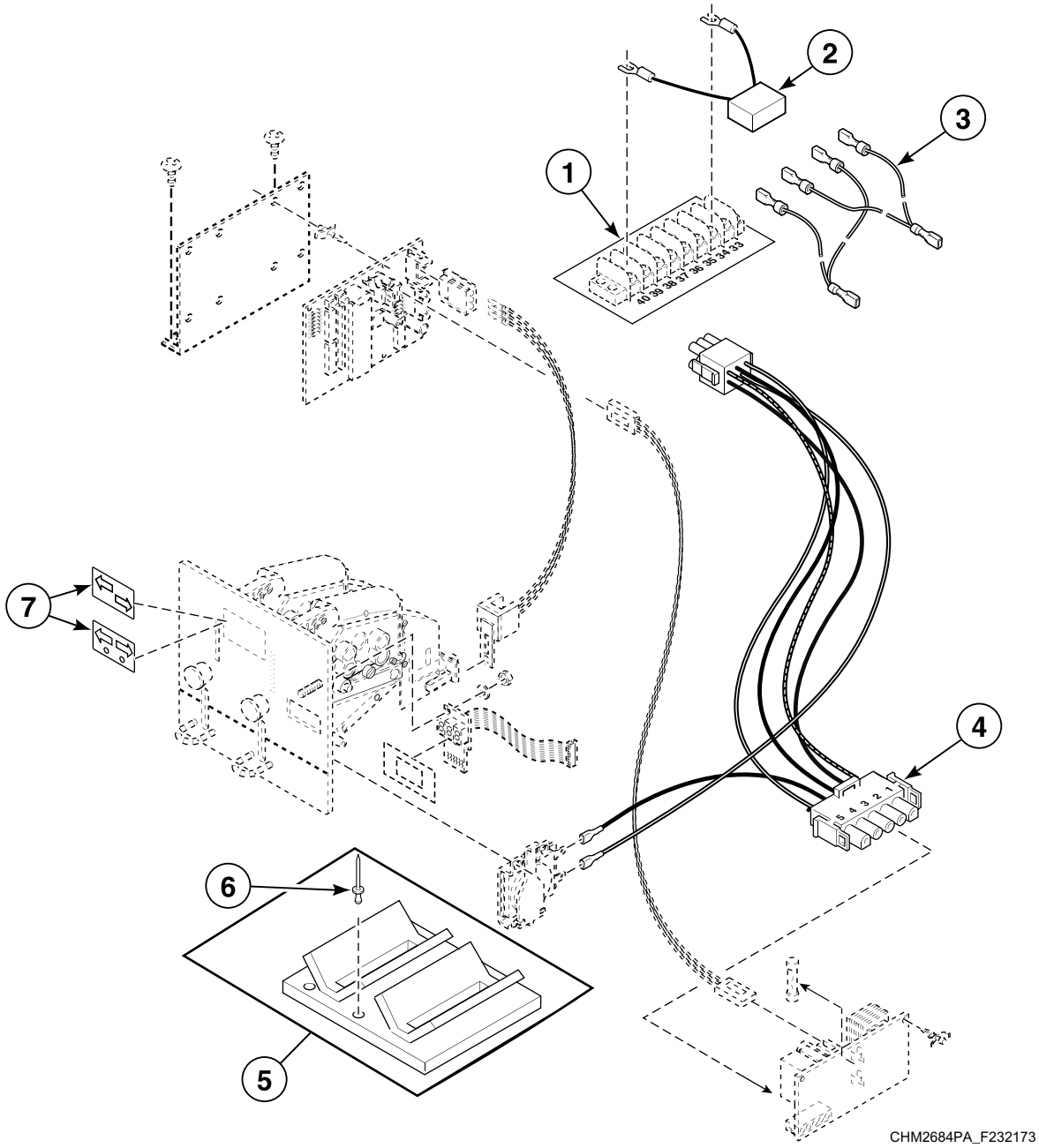
Display Coin Meter Assembly - MC, MD and MX Models; Dual Drop (Drawing 2 of 2)



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Display Coin Meter Assembly - MC, MD and MX Models; Dual Drop (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F140916	Terminal Strip Insulator Decal	33-40
2	F330217P	RC Network Filter	Used only on models with terminal strip; Includes F140627 Connector and F141022 Connector
3	F634561-1	Coin Blocking Wire Harness	A, D, E, F, H, K, L, O and Y-voltage models
	F634561-2	Coin Blocking Wire Harness	B and C-voltage models
4	F607322-3	Coin Meter Wire Harness	Without connector on terminal strip end; Includes item 2; B and C-voltage models
	F607322-5	Coin Meter Harness	Without connector on terminal strip end; Includes item 2; A, D, E, F, H, J, K, L, O and Y-voltage models
5	F200002501	Coin Guide Assembly	Includes item 6; Models through 11/95
	F200002503	Coin Guide Assembly	Includes item 6; Models starting 12/95
6	F431215	Pop Rivet	
7	F0231595-00	Coin Meter Decal	U.S. $1 and .25
	F0231595-01	Coin Meter Decal	Euro .50 and 2.00

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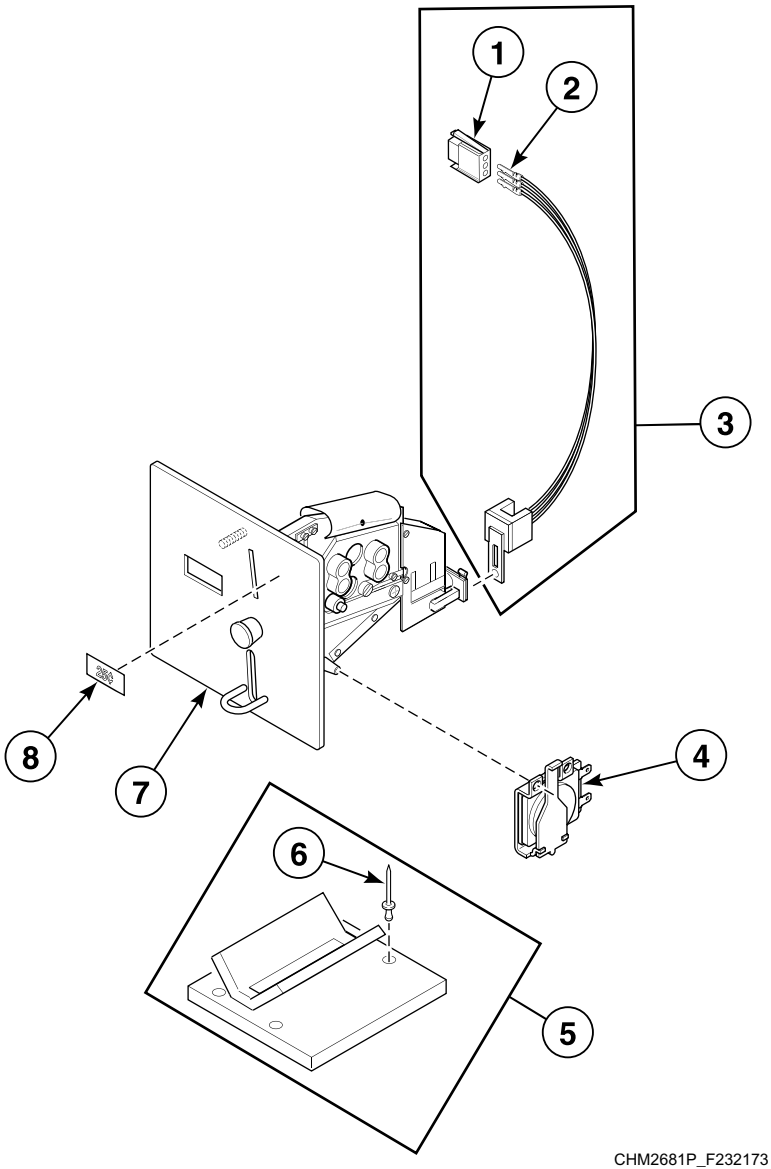
W2000 Coin Meter Assembly - MC, MD and MX Models; Single Drop



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W2000 Coin Meter Assembly - MC, MD and MX Models; Single Drop

REF	PART NO.	DESCRIPTION	COMMENTS
1	F140571	Male Connector	
2	00430	Female Pin Terminal	
3	F775801-01P	Optic Switch Kit	Includes items 1 and 2
4	F160466P	Coin Meter Blocking Coil	120 Volt
	F160467	Coin Meter Blocking Coil	220 Volt
5	F200002500	Coin Guide Assembly	Includes item 6; Models through 11/95
	F200002502P	Coin Guide Assembly	Includes item 6; Models starting 12/95
6	F431215	Pop Rivet	
7	F200115000P	Coin Meter Assembly	U.S. quarter; 120 Volt; A, B, F, H, K, L, O and Y-voltage models; Includes items 1, 2, 4 and 8
	F200115001	Coin Meter Assembly	10 Taiwan; 120 Volt; A, B, F, H, K, L, O and Y-voltage models; Includes items 1, 2 and 4
	F200115002	Coin Meter Assembly	.880 token; 220 Volt; C, D, E, G and J-voltage models; Includes items 1, 2 and 4
	F200115003	Coin Meter Assembly	.990 token; 120 Volt; A, B, F, H, K, L, O and Y-voltage models; Includes items 1, 2 and 4
	F200115004	Coin Meter Assembly	.990 token; 220 Volt; C, D, E, G and J-voltage models; Includes items 1, 2 and 4
	F200115005P	Coin Meter Assembly	U.S. quarter; 220 Volt; C, D, E, G and J-voltage models; Includes items 1, 2, 4 and 8
	F200115006	Coin Meter Assembly	.08 jeton; 220 Volt; C, D, E, G and J-voltage models; Includes items 1, 2 and 4
	F200115007	Coin Meter Assembly	.800 token; 120 Volt; A, B, F, H, K, L, O and Y-voltage models; Includes items 1, 2 and 4
	F200115008	Coin Meter Assembly	500 wan and yen; 120 Volt; A, B, F, H, K, L, O and Y-voltage models; Includes items 1, 2 and 4
	F200115009	Coin Meter Assembly	.800 token; 220 Volt; C, D, E, G and J-voltage models; Includes items 1, 2 and 4
	F200115010	Coin Meter Assembly	500 wan and yen; 220 Volt; C, D, E, G and J-voltage models; Includes items 1, 2 and 4
	F200115011	Coin Meter Assembly	10 Taiwan; 220 Volt; C, D, E, G and J-voltage models; Includes items 1, 2 and 4
8	F231010	Coin Meter Insert Decal	$.25 insert

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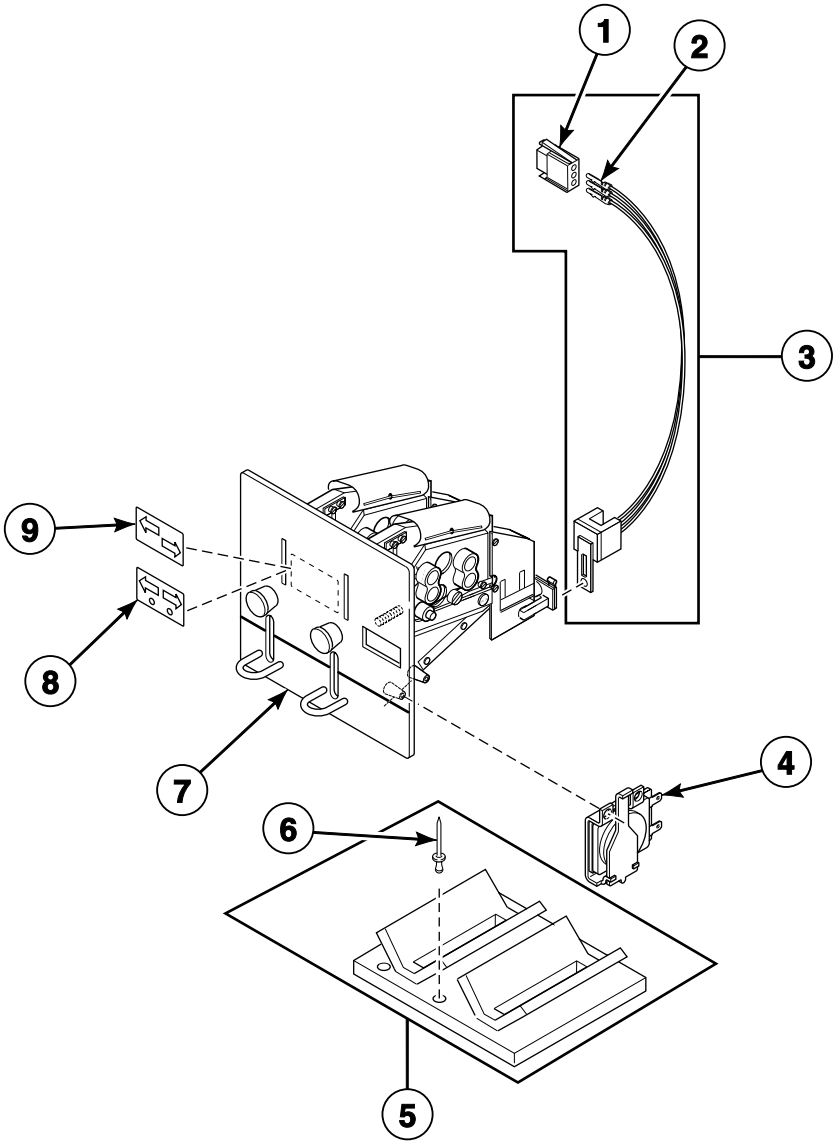
W2000 Coin Meter Assembly - MC, MD and MX Models; Dual Drop



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W2000 Coin Meter Assembly - MC, MD and MX Models; Dual Drop

REF	PART NO.	DESCRIPTION	COMMENTS
1	F140571	Male Connector	
2	00430	Female Pin Terminal	
3	F775801-01P	Optic Switch Kit	Includes items 1 and 2
4	F160466P	Coin Meter Blocking Coil	120 Volt
	F160467	Coin Meter Blocking Coil	220 Volt
5	F200002501	Coin Guide Assembly	Includes item 6; Models through 11/95
	F200002503	Coin Guide Assembly	Includes item 6; Models starting 12/95
6	F431215	Pop Rivet	
7	F200115100	Coin Meter Assembly	1 pound and 20 pence; 220 Volt; C, D, E, G and J-voltage models; Includes items 1 and 2
	F200115101	Coin Meter Assembly	100 and 500 yen; 120 Volt; A, B, F, H, K, L, O and Y-voltage models; Includes items 1 and 2
	F200115102	Coin Meter Assembly	1 and 5 krona; 220 Volt; C, D, E, G and J-voltage models; Includes items 1 and 2
	F200115103	Coin Meter Assembly	Australia $1 and .20; 220 Volt; C, D, E, G and J-voltage models; Includes items 1 and 2
	F200115104	Coin Meter Assembly	1 and 5 rand; 220 Volt; C, D, E, G and J-voltage models; Includes items 1 and 2
	F200115105	Coin Meter Assembly	1 and 5 shekel; 220 Volt; C, D, E, G and J-voltage models; Includes items 1 and 2
	F200115106P	Coin Meter Assembly	U.S. $1 and .25; 120 Volt; A, B, F, H, K, L, O and Y-voltage models; Includes items 1, 2 and 8
	F200115107	Coin Meter Assembly	100 and 500 peseta; 220 Volt; C, D, E, G and J-voltage models; Includes items 1 and 2
	F200115108	Coin Meter Assembly	.50 and 2.00 euro; 220 Volt; C, D, E, G and J-voltage models; Includes items 1, 2 and 9
	F200115109	Coin Meter Assembly	Canada $1 and .25; 120 Volt; A, B, F, H, K, L, O and Y-voltage models; Includes items 1, 2 and 8
	F200115110	Coin Meter Assembly	U.S. $1 and .25; 220 Volt; C, D, E, G and J-voltage models; Includes items 1, 2 and 8
	F200115111	Coin Meter Assembly	Canada $1 and .25; 220 Volt; C, D, E, G and J-voltage models; Includes items 1, 2 and 8
	F200115112	Coin Meter Assembly	100 and 500 yen; 220 Volt; C, D, E, G and J-voltage models; Includes items 1 and 2
8	F0231595-00	Coin Meter Decal	$1 and .25
9	F0231595-01	Coin Meter Decal	.50 and 2.00 euro

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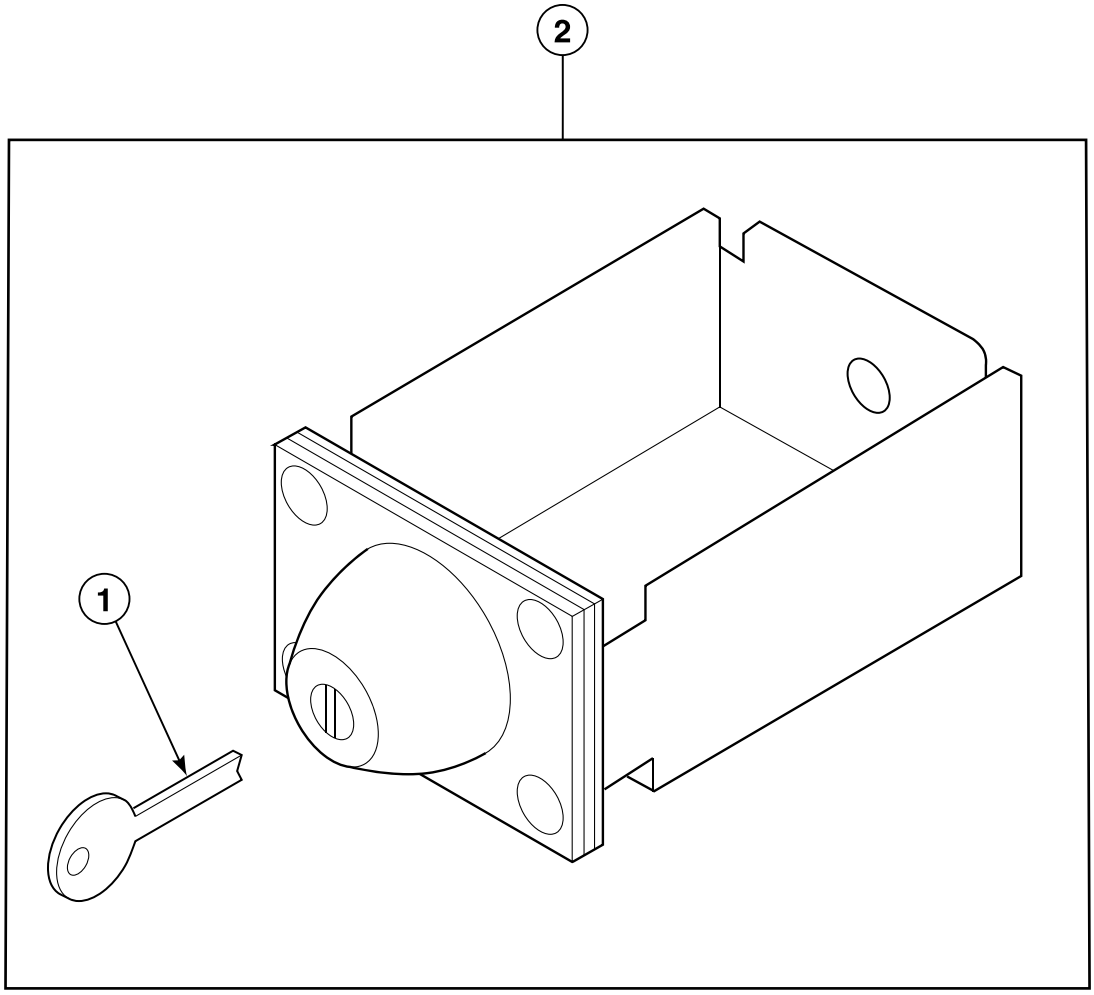
Coin Box (Optional)



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Coin Box (Optional)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F160582	Key	UG11
	N/A	Key	UG12
	N/A	Key	UG13
	N/A	Key	UG14
	N/A	Key	UG15
	N/A	Key	UG16
	N/A	Key	UG17
	N/A	Key	UG18
	N/A	Key	UG19
	F160591	Key	UG20
	F160420	Key	UG21
	F160421	Key	UG22
	F160422	Key	UG23
	F160423	Key	UG24
	F160424	Key	UG25
2	N/A	Coin Box	UG11; Includes item 1
	N/A	Coin Box	UG12; Includes item 1
	N/A	Coin Box	UG13; Includes item 1
	F160631	Coin Box	UG14; Includes item 1
	F160632	Coin Box	UG15; Includes item 1
	F160633	Coin Box	UG16; Includes item 1
	F160634	Coin Box	UG17; Includes item 1
	N/A	Coin Box	UG18; Includes item 1
	F160636	Coin Box	UG19; Includes item 1
	N/A	Coin Box	UG20; Includes item 1
	F160672	Coin Box	UG21; Includes item 1
	F160673	Coin Box	UG22; Includes item 1
	N/A	Coin Box	UG23; Includes item 1
	N/A	Coin Box	UG24; Includes item 1
	N/A	Coin Box	UG25; Includes item 1

N/A = Part no longer available

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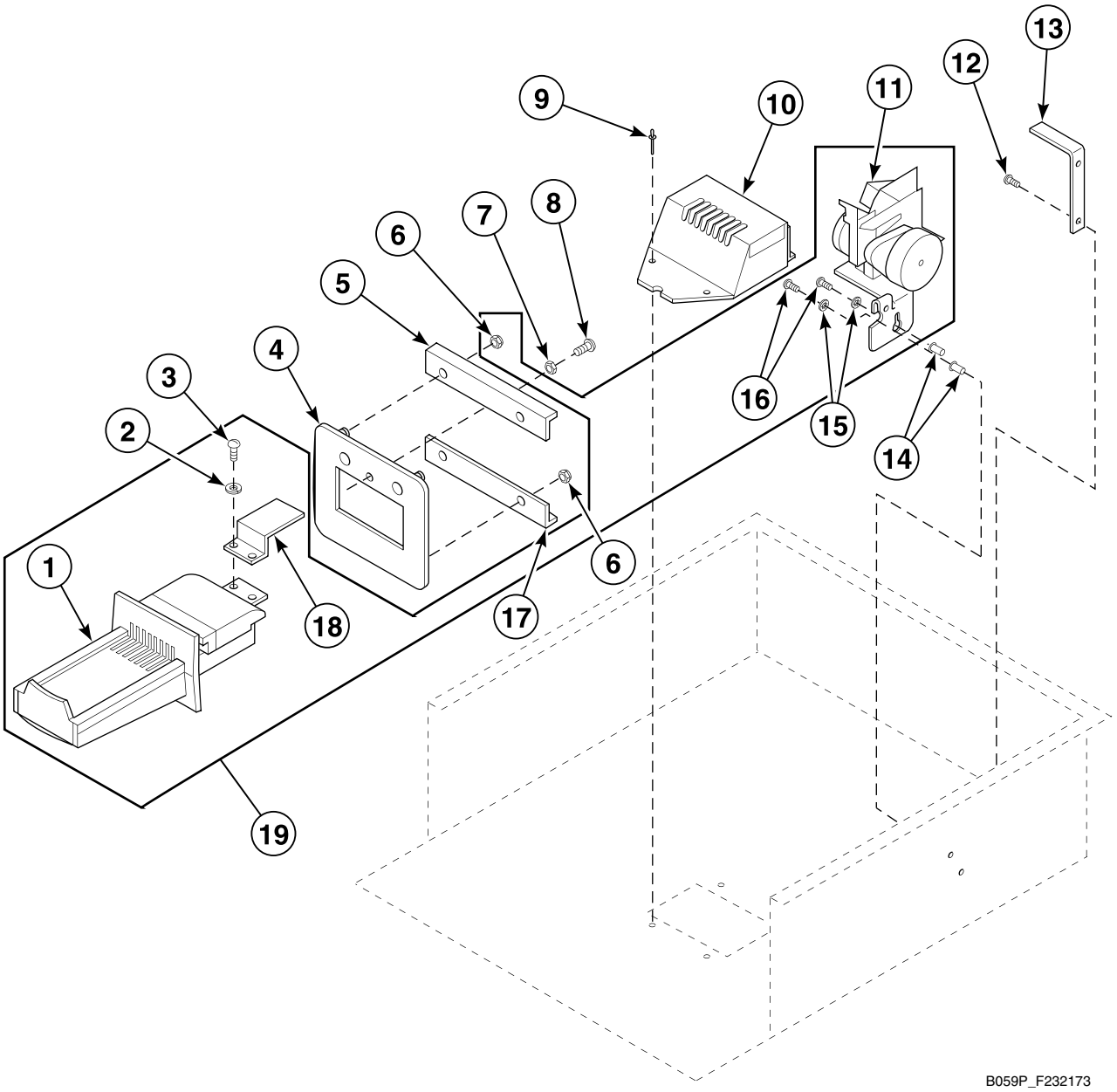
Vertical Eight Coin Meter Adapter Kit - Models Through 3/1/92



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Vertical Eight Coin Meter Adapter Kit - Models Through 3/1/92

REF	PART NO.	DESCRIPTION	COMMENTS
	N/A	Meter Adapter Kit	Without slide; Includes items 4, 10, 17 and 18
1	F160652P	Coin Chute	
2	F431102	Washer	
3	F430904	Screw	
4	F605974	Coin Meter Slide Sub-Assembly	
5	N/A	Coin Guide Bracket	
6	F430215	Nut	
7	F431005	Nut	
8	F430925	Screw	
9	F431209	Pop Rivet	
10	F606651	Coin Catch Funnel Kit	
11	F160650P	Start Control Assembly	120 Volt
	F160651P	Start Control Assembly	220 Volt
12	F430174	Screw	
13	F606005	Bracket	
14	F432213	Nut	
15	F431113	Washer	
16	F430928	Screw	
17	N/A	Coin Guide Bracket	
18	F606006	Coin Slide Extension	
19	N/A	Coin Meter Adapter Kit	With slide; 120 Volt; Includes items 1-3, 6, 11, 15, 16 and 18
	F775100-02	Coin Meter Adapter Kit	With slide; 220 Volt; Includes items 1-3, 6, 11, 15 and 16

N/A = Part no longer available

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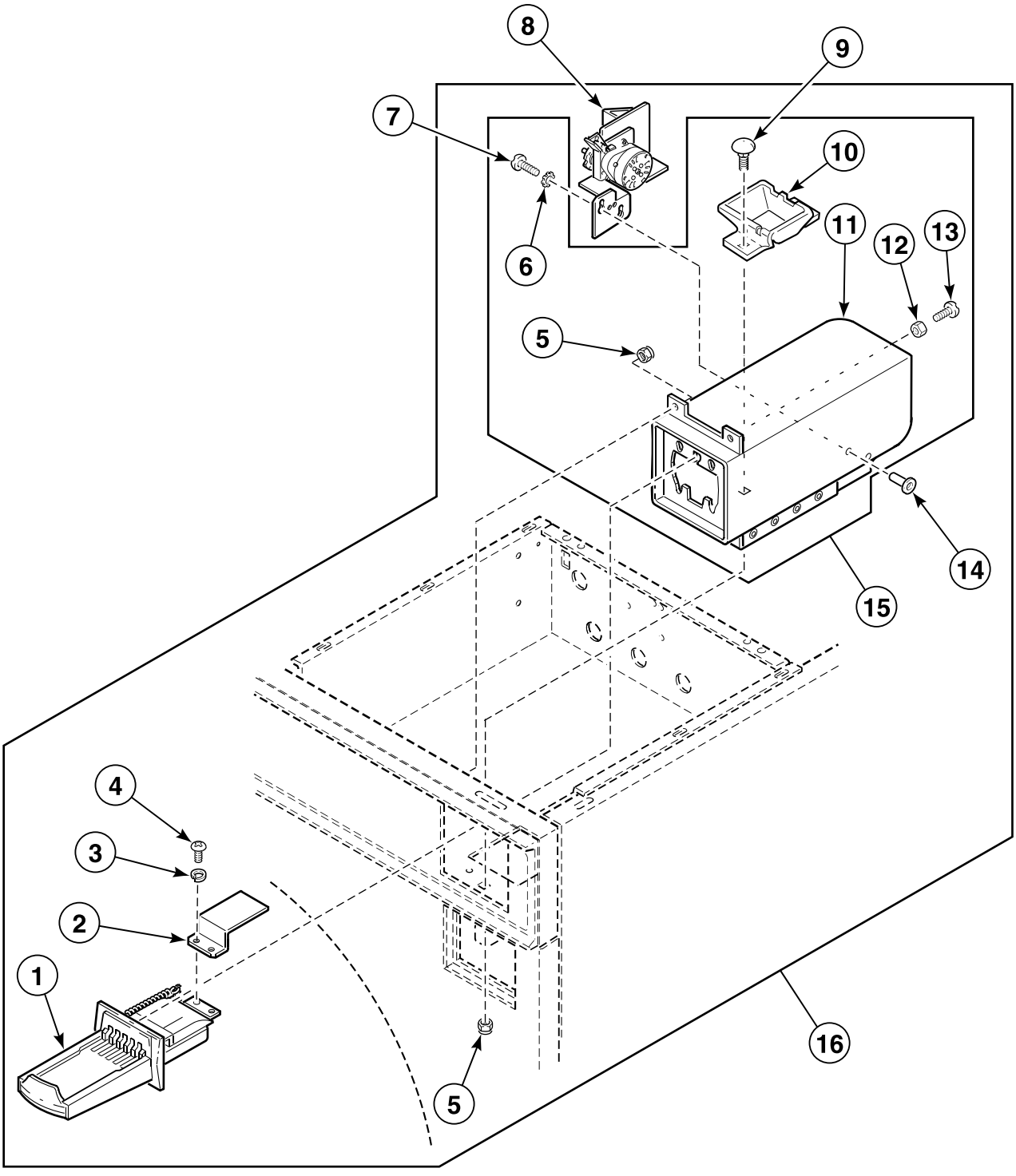
Vertical Eight Coin Meter Adapter Kit - Models Starting 3/1/92



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Vertical Eight Coin Meter Adapter Kit - Models Starting 3/1/92

REF	PART NO.	DESCRIPTION	COMMENTS
1	F160652P	Coin Chute	
2	F606006	Coin Slide Extension	
3	F431102	Washer	
4	F430904	Screw	
5	F430215	Nut	
6	F431113	Washer	
7	F430928	Screw	
8	F160650P	Start Control Assembly	120 Volt
	F160651P	Start Control Assembly	220 Volt
9	F430969	Bolt	
10	F607535	Coin Funnel Assembly	
11	F775700	Slide Coin Meter Vault Kit	Includes items 2, 4, 5, 9, 10, F430215 Nut and F607234 Slide Coin Meter Vault Assembly
12	F431005	Nut	
13	F430925	Screw	
14	F432213	Nut	
15	N/A	Coin Meter Adapter Kit	120 Volt; Includes items 5-7 and 9-13
	F775101-02	Coin Meter Adapter Kit	220 Volt; Includes items 5-7 and 9-13
16	N/A	Coin Meter Adapter Kit	120 Volt; Includes items 1-14; With coin slide
	F775100-02	Coin Meter Adapter Kit	220 Volt; Includes items 1-14; With coin slide

N/A = Part no longer available

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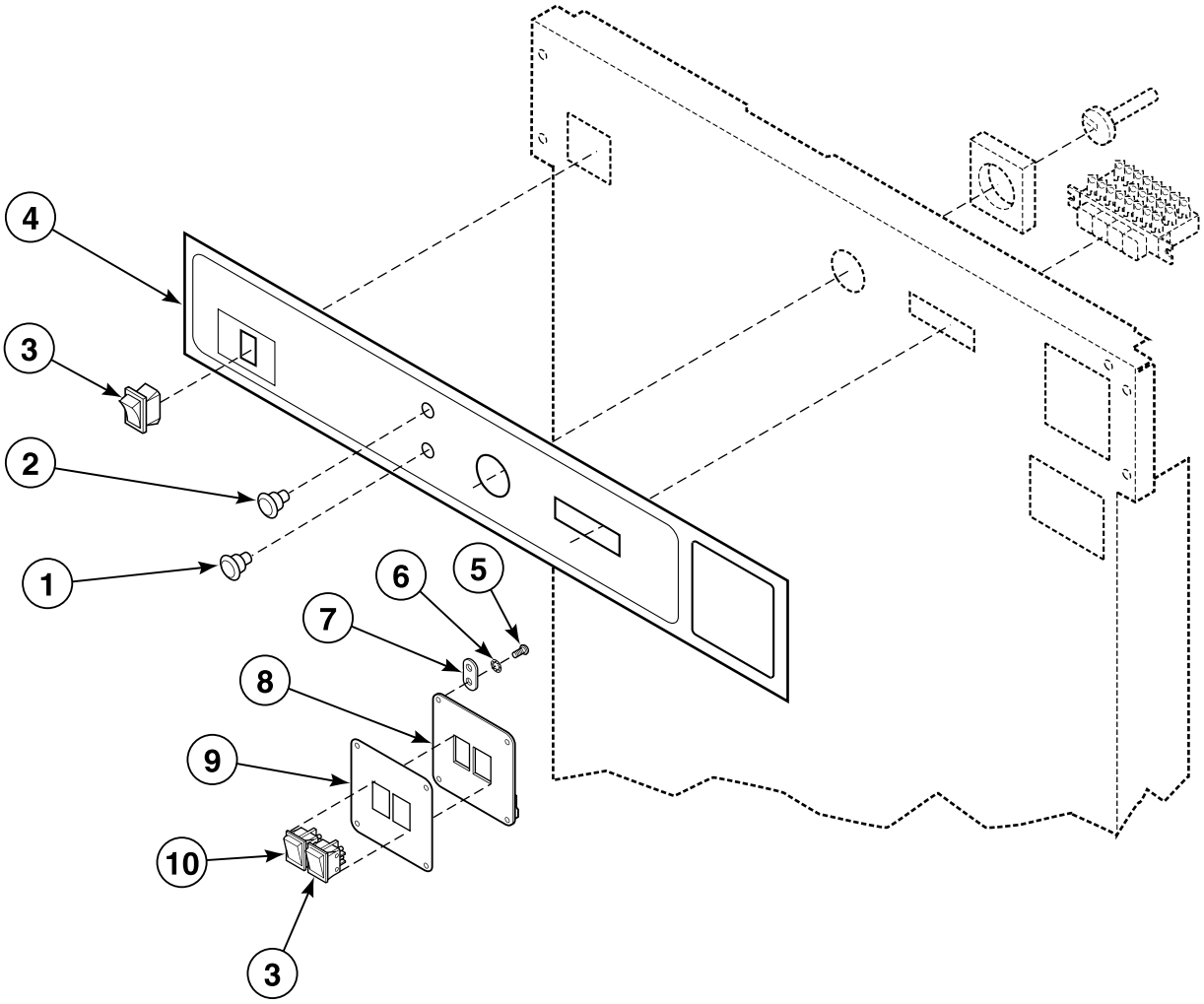
Graphic Panel and Controls - For Newer Models without Extrusion



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Graphic Panel and Controls - For Newer Models without Extrusion

REF	PART NO.	DESCRIPTION	COMMENTS
	F798703	Bleach Light Kit	120 Volt; Models through 6/99
	F798705	Mechanical Timer Harness Kit	120 Volt; Includes item 2; Models through 6/99
	F798704	Bleach Light Kit	220 Volt; Models through 6/99
	F730016P	Start/Stop Kit	
1	F350420	Light	Green; 120 Volt
	F350422	Light	Green; 220 Volt
	F350412	Light	Red; 120 Volt
	F350404	Signal Light	Red; 220 Volt
2	F350430	Light	Clear; 120 Volt
	F350431	Light	Clear; 220 Volt
	F350411	Light	Amber; 120 Volt
	F350413	Light	Amber; 220 Volt
3	F200120100	Momentary Switch	MN models
4	F231476	Control Panel Decal	SC18 and SC25 coin models
	F231477	Control Panel Decal	SC27 coin models
	F231478	Control Panel Decal	SC35 coin models
	F231479	Control Panel Decal	SC50 coin models
	F231472	Control Panel Decal	Models SC18MN2 and SC25MN2
	F231473	Control Panel Decal	Model SC27MN2
	N/A	Control Panel Decal	Model SC35MN2
	F231475	Control Panel Decal	Model SC50MN2
	F230843	Control Panel Decal	UC18 coin models
	N/A	Control Panel Decal	UC25 coin models
	F231255	Control Panel Decal	UC27 coin models
	F230845	Control Panel Decal	UC35 coin models
	F230846	Control Panel Decal	UC50 coin models
	F0231617-00	Control Panel Decal	Models UC18MN2 and UC25MN2
	F0231609-00	Control Panel Decal	Model UC27MN2
	F231487	Control Panel Decal	Model UC35MN2
	F231488	Control Panel Decal	Model UC50MN2
	F231541	Control Panel Decal	HC18 and HC25 coin models
	F231542	Control Panel Decal	HC27 coin models
	F231543	Control Panel Decal	HC35 coin models
	F231544	Control Panel Decal	HC50 coin models
	F231537	Control Panel Decal	Model HC18MN2
	F231244	Control Panel Decal	Model HC25MN2
	F231538	Control Panel Decal	Model HC27MN2
	F231539	Control Panel Decal	Model HC35MN2
	F231540	Control Panel Decal	Model HC50MN2
5	F430173	Screw	OPL models
6	F431106	Washer	OPL models
7	F601515	Clip	OPL models
8	F633092-1	Switch Plate Sub-Assembly	OPL models
9	F230918	Switch Panel Assembly Decal	UC OPL models
	F230918-2	Switch Panel Decal	SC OPL models
	F231448	Switch Panel Decal	HC OPL models
10	F340411	Rocker Switch	Red; OPL models

N/A = Part no longer available

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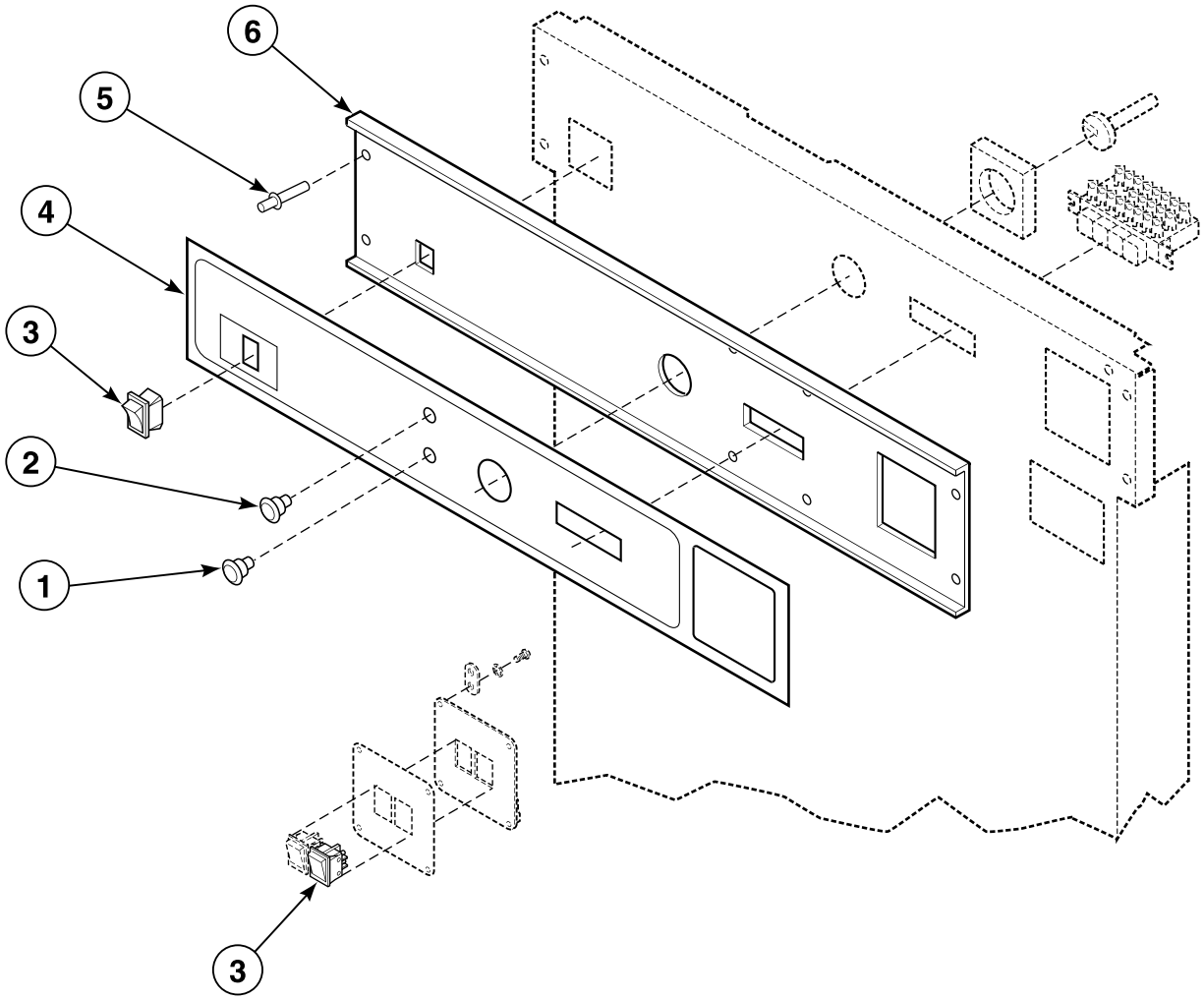
Graphic Panel and Controls - For Older Models with Extrusion (Drawing 1 of 2)



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Graphic Panel and Controls - For Older Models with Extrusion (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	F798703	Bleach Light Kit	120 Volt; Models through 6/99
	F798705	Mechanical Timer Harness Kit	120 Volt; Includes item 2; Models through 6/99
	F798704	Bleach Light Kit	220 Volt; Models through 6/99
	F730016P	Start/Stop Kit	
1	F350420	Light	Green; 120 Volt
	F350422	Light	Green; 220 Volt
	F350412	Light	Red; 120 Volt
	F350404	Signal Light	Red; 220 Volt
2	F350430	Light	Clear; 120 Volt
	F350431	Light	Clear; 220 Volt
	F350411	Light	Amber; 120 Volt
	N/A	Signal Light	Amber; 220 Volt
3	F200120100	Momentary Switch	MN models
4	F231476	Control Panel Decal	SC18 and SC25 coin models
	F231477	Control Panel Decal	SC27 coin models
	F231478	Control Panel Decal	SC35 coin models
	F231479	Control Panel Decal	SC50 coin models
	F231472	Control Panel Decal	Models SC18MN2 and SC25MN2
	F231473	Control Panel Decal	Model SC27MN2
	N/A	Control Panel Decal	Model SC35MN2
	F231475	Control Panel Decal	Model SC50MN2
	F230843	Control Panel Decal	UC18 coin models
	N/A	Control Panel Decal	UC25 coin models
	F231255	Control Panel Decal	UC27 coin models
	F230845	Control Panel Decal	UC35 coin models
	F230846	Control Panel Decal	UC50 coin models
	F0231617-00	Control Panel Decal	Models UC18MN2 and UC25MN2
	F0231609-00	Control Panel Decal	Model UC27MN2
	F231487	Control Panel Decal	Model UC35MN2
	F231488	Control Panel Decal	Model UC50MN2
	F231541	Control Panel Decal	HC18 and HC25 coin models
	F231542	Control Panel Decal	HC27 coin models
	F231543	Control Panel Decal	HC35 coin models
	F231544	Control Panel Decal	HC50 coin models
	F231537	Control Panel Decal	Model HC18MN2
	F231244	Control Panel Decal	Model HC25MN2
	F231538	Control Panel Decal	Model HC27MN2
	F0231609-00	Control Panel Decal	Model HC35MN2
	F231540	Control Panel Decal	Model HC50MN2
5	F431210	Pop Rivet	
6	F150313	Extrusion Panel	HC18, SC18 and UC18 models
	N/A	Extrusion Control Panel	HC27, SC27 and UC27 models
	F150322	Extrusion Panel	HC35, SC35 and UC35 models
	F150323	Extrusion Panel	HC50, SC50 and UC50 models

N/A = Part no longer available

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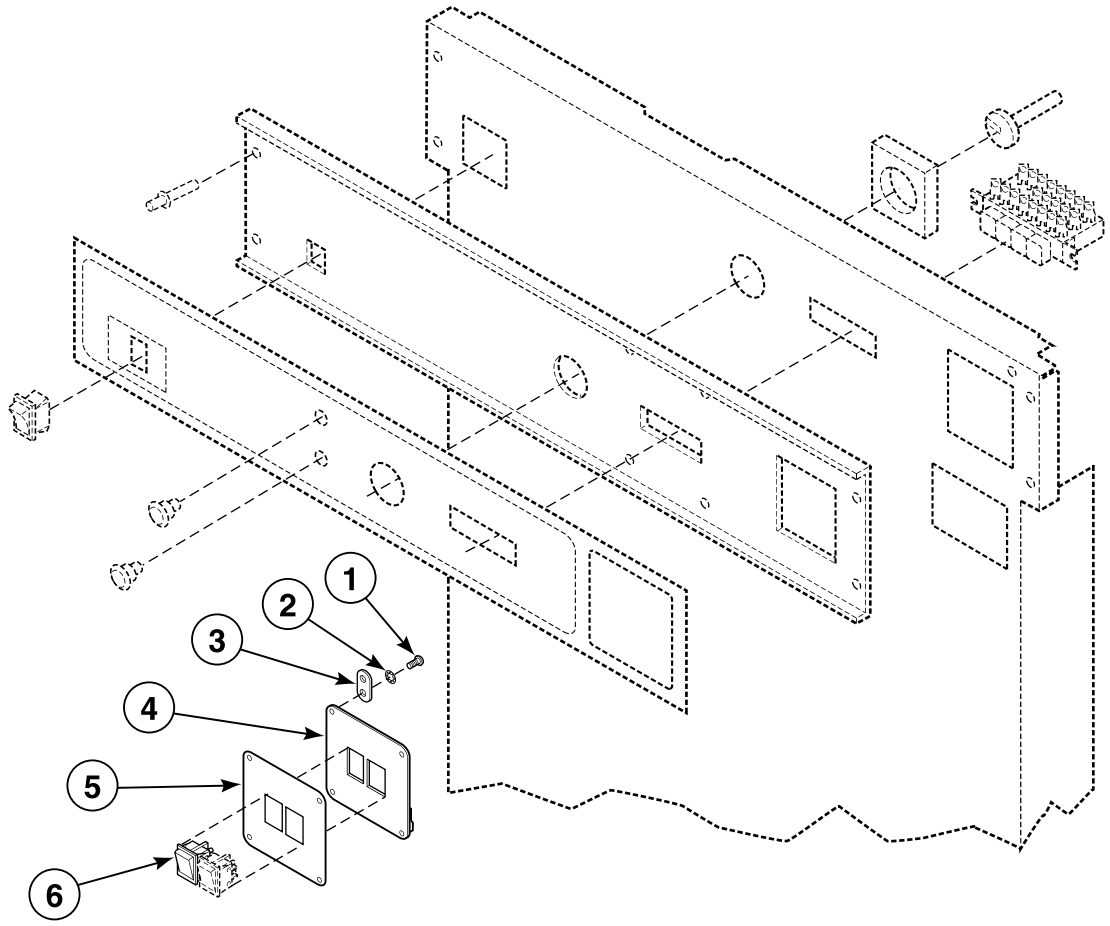
Graphic Panel and Controls - For Older Models with Extrusion (Drawing 2 of 2)



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Graphic Panel and Controls - For Older Models with Extrusion (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430173	Screw	OPL models
2	F431106	Washer	OPL models
3	F601515	Clip	OPL models
4	F633092-1	Switch Plate Sub-Assembly	OPL models
5	F230918-2	Switch Panel Decal	SC OPL models
	F230918	Switch Panel Assembly Decal	UC OPL models
	F231448	Switch Panel Decal	HC OPL models
6	F340411	Rocker Switch	Red; OPL models

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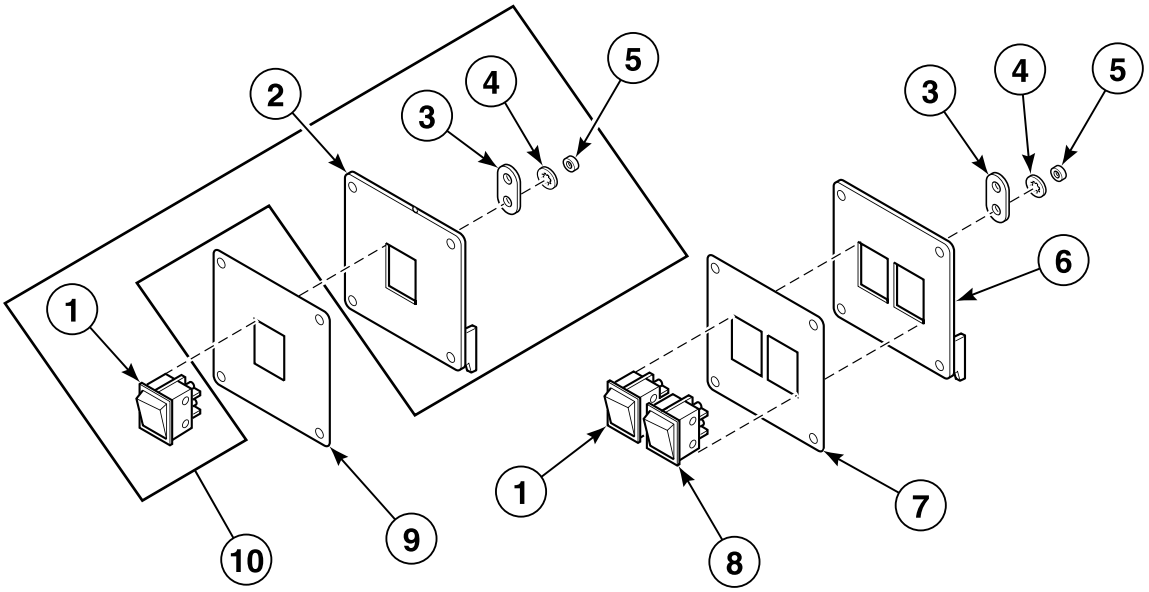
Switch Assembly

Remote Pay Models



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Switch Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	F340411	Rocker Switch	Red
2	F633098	Switch Plate Sub-Assembly	
3	F601515	Clip	
4	F430311	Washer	
5	F430232	Nut	
6	F633092-1	Switch Plate Sub-Assembly	MN and MX models
7	F230918-2	Switch Panel Decal	Models SC18MN2, SC25MN2, SC27MN2, SC35MN2 and SC50MN2
	F230918	Switch Panel Assembly Decal	Models UC18MN2, UC25MN2, UC27MN2, UC35MN2 and UC50MN2
	N/A	Switch Panel Decal	Models HC18MN2, HC25MN2, HC27MN2, HC35MN2 and HC50MN2
	N/A	Switch Panel Decal	Models SC18MX2, SC25MX2, SC27MX2, SC35MX2, SC50MX2, UC18MX2, UC25MX2, UC27MX2 and UC50MX2; Icon
8	F340412	Momentary Switch	
9	F0231615-01	Remote Pay Icon Decal	Models SC18MX2, SC25MX2, SC27MX2, SC35MX2, SC50MX2, UC18MX2, UC25MX2, UC27MX2 and UC50MX2
	F0231615-00	Remote Pay Icon Decal	Models HC18MX2, HC25MX2, HC27MX2, HC35MX2 and HC50MX2
10	F606999	Switch Panel Mounting Assembly	Includes items 1-3 and 5

N/A = Part no longer available

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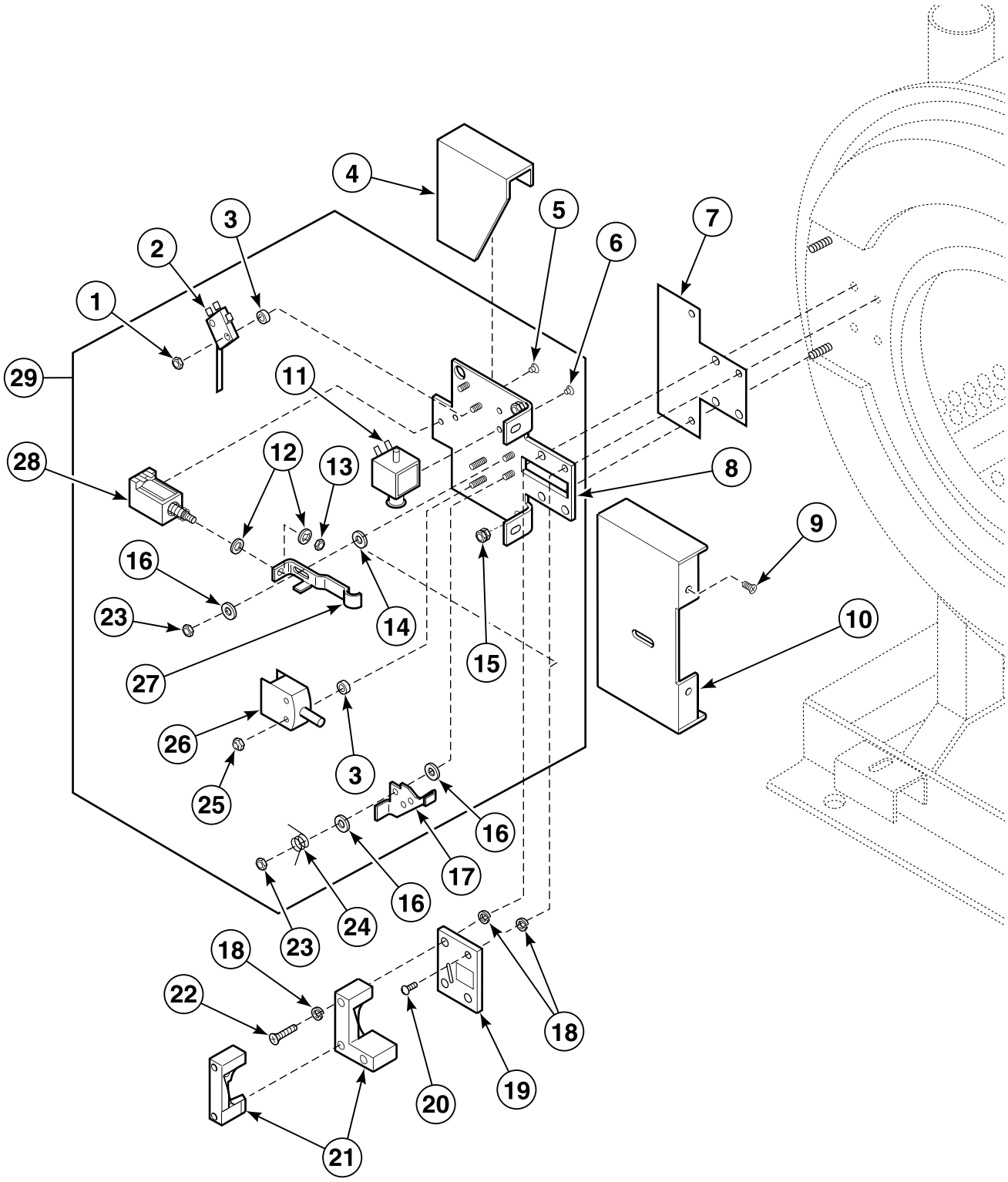
Door Lock - Coin Models Through 4/21/02



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Door Lock - Coin Models Through 4/21/02

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430225	Nut	
2	F340919	Door Lock Microswitch	
3	F431901	Spacer	
4	F320200	Door Lock Splash Shield	
5	F430977	Screw	
6	F430978	Screw	
7	F603185	Door Lock Plate Shim	As required
8	F633734	Door Lock Plate Sub-Assembly	
9	F430174	Screw	
10	F603003	Door Lock Assembly Cover	
11	F300113P	Door Lock Solenoid	
12	F431123	Washer	
13	F430220	Nut	
14	F431903	Washer	
15	F430215	Nut	
16	F431902	Washer	
17	F605381	Door Lock Lever	
18	F431100	Washer	
19	F602567	Door Lock Plate Cover	
20	F430925	Screw	
21	F150261	Door Lock Catch Casting	L-catch
	F150223	Door Lock Catch	I-catch
22	F430983	Screw	HC18, HC25, HC27, SC18, SC25, SC27, UC18, UC25 and UC27 models
	F430982	Screw	HC35, HC50, SC35, SC50, UC35 and UC50 models
23	F430232	Nut	
24	F310110	Door Lock Torsion Spring	
25	F430231	Nut	
26	F340200	Door Switch	
27	F602540	Pushbutton Stop	
28	F300128P	Door Release Solenoid	
29	F602509-1P	Door Lock Assembly	HC18, HC25, HC35, SC18, SC25, SC35, UC18, UC25 and UC35 models; Includes items 1-3, 5, 6, 8, 11-14, 16, 17 and 23-28; 120 Volt
	F602509-2P	Door Lock Assembly	HC50, SC50 and UC50 models; Includes items 1-3, 5, 6, 8, 11-14, 16, 17 and 23-28; 120 Volt
	F603390-1P	Door Lock Assembly	HC18, HC25, HC35, SC18, SC25, SC35, UC18, UC25 and UC35 models; Includes items 1-3, 5, 6, 8, 11-14, 16, 17 and 23-28; 220 Volt
	F603390-2	Door Lock Assembly	HC50, SC50 and UC50 models; Includes items 1-3, 5, 6, 8, 11-14, 16, 17 and 23-28; 220 Volt
	F602509-3P	Door Lock Assembly	HC18, HC25, HC27, HC35, SC18, SC25, SC27, SC35, UC18, UC25, UC27 and UC35 models; Includes items 1-3, 5, 6 and 11-28; 120 Volt
	F602509-4P	Door Lock Assembly	HC50, SC50 and UC50 models; Includes items 1-3, 5, 6 and 11-28; 120 Volt
	F603390-3P	Door Lock Assembly	HC18, HC25, HC27, HC35, SC18, SC25, SC27, SC35, UC18, UC25, UC27 and UC35 models; Includes items 1-3, 5, 6 and 11-28; 220 Volt
	F603390-4P	Door Lock Assembly	HC50, SC50 and UC50 models; Includes items 1-3, 5, 6 and 11-28; 220 Volt

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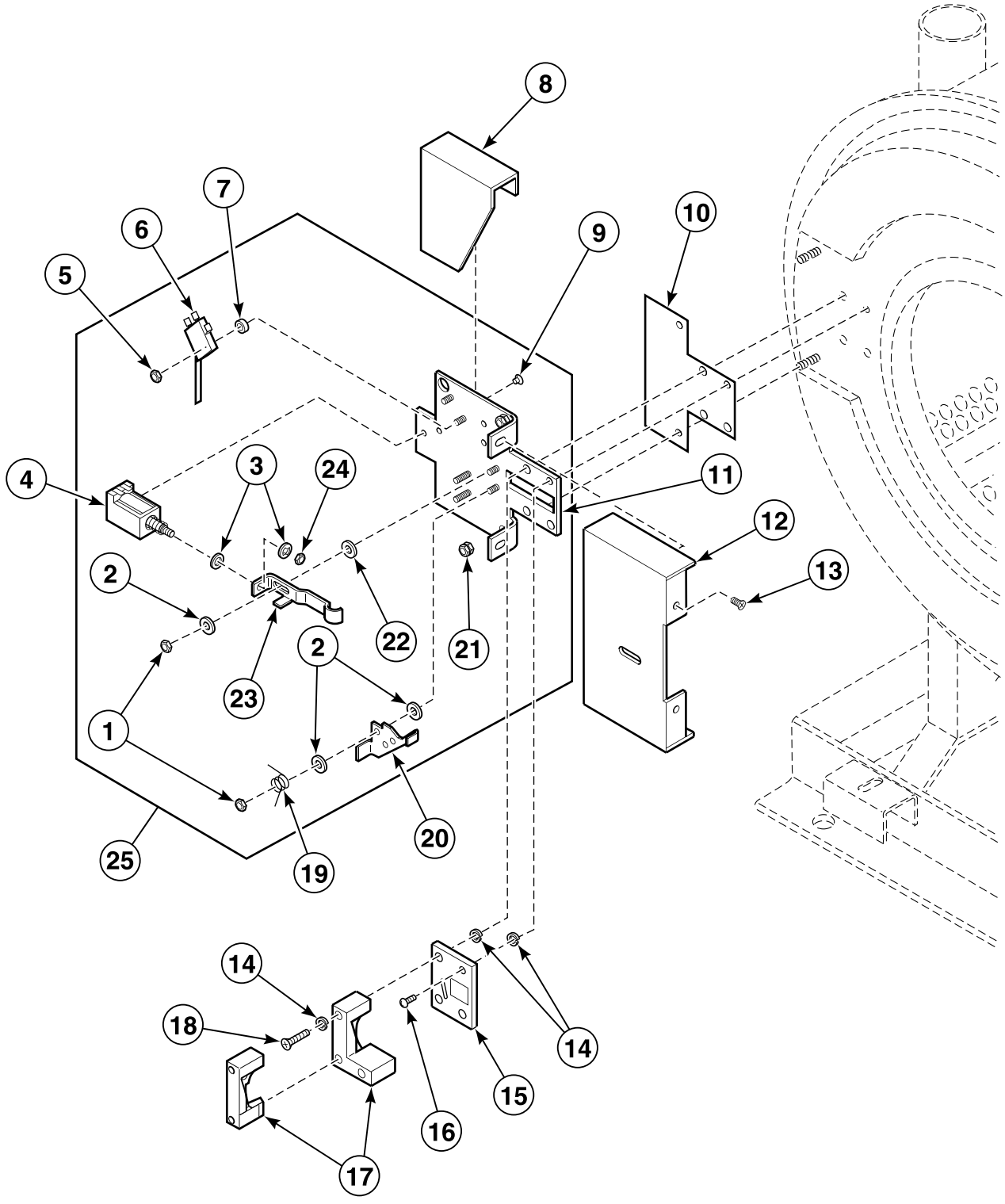
Door Lock - OPL Models Through 4/21/02



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Door Lock - OPL Models Through 4/21/02

REF	PART NO.	DESCRIPTION	COMMENTS
	F605406-2	Door Lock Wire Harness	120 Volt
	F746502	Door Lock Kit	Includes items 1-3 and 5-12
1	F430232	Nut	
2	F431902	Washer	
3	F431123	Washer	
4	F300128P	Door Release Solenoid	110-220 Volt DC
	F0300131-00P	Door Lock Solenoid	240 Volt AC
5	F430225	Nut	
6	F340919	Door Lock Microswitch	
7	F431901	Spacer	
8	F320200	Door Lock Splash Shield	
9	F430977	Screw	
10	F603185	Door Lock Plate Shim	As required
11	F605394	Door Lock Plate Sub-Assembly	
12	F603003	Door Lock Assembly Cover	
13	F430174	Screw	
14	F431100	Washer	
15	F602567	Door Lock Plate Cover	
16	F430925	Screw	
17	F150261	Door Lock Catch Casting	L-catch
	F150223	Door Lock Catch	I-catch
18	F430983	Screw	HC18, HC25, HC27, SC18, SC25, SC27, UC18, UC25 and UC27 models
	F430982	Screw	HC35, HC50, SC35, SC50, UC35 and UC50 models
19	F310110	Door Lock Torsion Spring	
20	F605381	Door Lock Lever	
21	F430215	Nut	
22	F431903	Washer	
23	F605382	Pushbutton Stop	
24	F430220	Nut	
25	F605386-7P	Door Lock Assembly	HC18, HC25, HC27, HC35, SC18, SC25, SC27, SC35, UC18, UC25, UC27 and UC35 models; 120 Volt; Includes items 1-7, 9, 11 and 14-24
	F605386-8P	Door Lock Assembly	Models HC50MN2, SC50MN2 and UC50MN2; 120 Volt; Includes items 1-7, 9, 11 and 14-24
	F605386-13	Door Lock Assembly	HC18, HC25, HC27, HC35, SC18, SC25, SC27, SC35, UC18, UC25, UC27 and UC35 models; 220 Volt; Includes items 1-7, 9, 11 and 14-24
	F605386-14P	Door Lock Assembly	Models HC50MN2, SC50MN2 and UC50MN2; 220 Volt; Includes items 1-7, 9, 11 and 14-24

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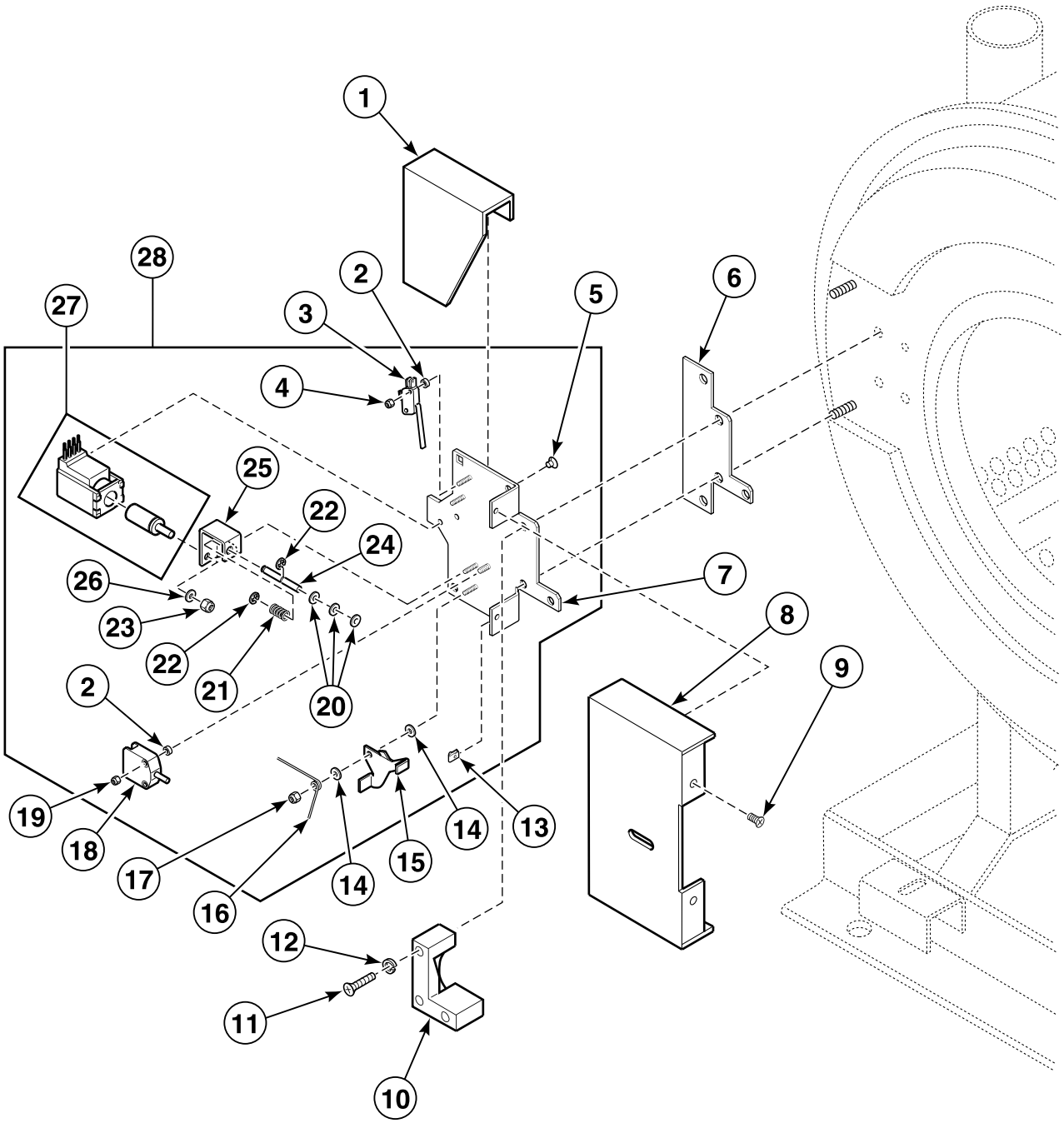
Door Lock - Coin Models Starting 4/22/02



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Door Lock - Coin Models Starting 4/22/02

REF	PART NO.	DESCRIPTION	COMMENTS
	F634301	Door Lock Wire Harness	
1	F320200	Door Lock Splash Shield	
2	F431901	Spacer	
3	F200203200	Door Lock Microswitch	
4	F430225	Nut	
5	F430977	Screw	
6	F8059701	Door Lock Plate Shim	
7	F8066701	Door Lock Plate Assembly	
8	F603003	Door Lock Assembly Cover	
9	F430956	Screw	
10	F150261	Door Lock Catch Casting	
11	F430982	Screw	
12	F431100	Washer	
13	F430264	Nut	
14	F431902	Washer	
15	F0636636-00	Door Lock Switch Lever	
16	F310110	Door Lock Torsion Spring	
17	F430232	Nut	
18	F340200	Door Switch	
19	F430231	Nut	
20	F431147	Washer	
21	F310137	Door Lock Pin Release Spring	
22	F310205	E-Ring Retainer	
23	F431017	Nut	
24	F431231	Door Locking Linkage Pin	
25	F150455	Door Lock Pin Linkage	
26	F431123	Washer	
27	F300124P	Solenoid	Includes harness
28	F0636698-06P	Door Lock Assembly	Includes items 2-5, 7, 13-27 and the door lock harness

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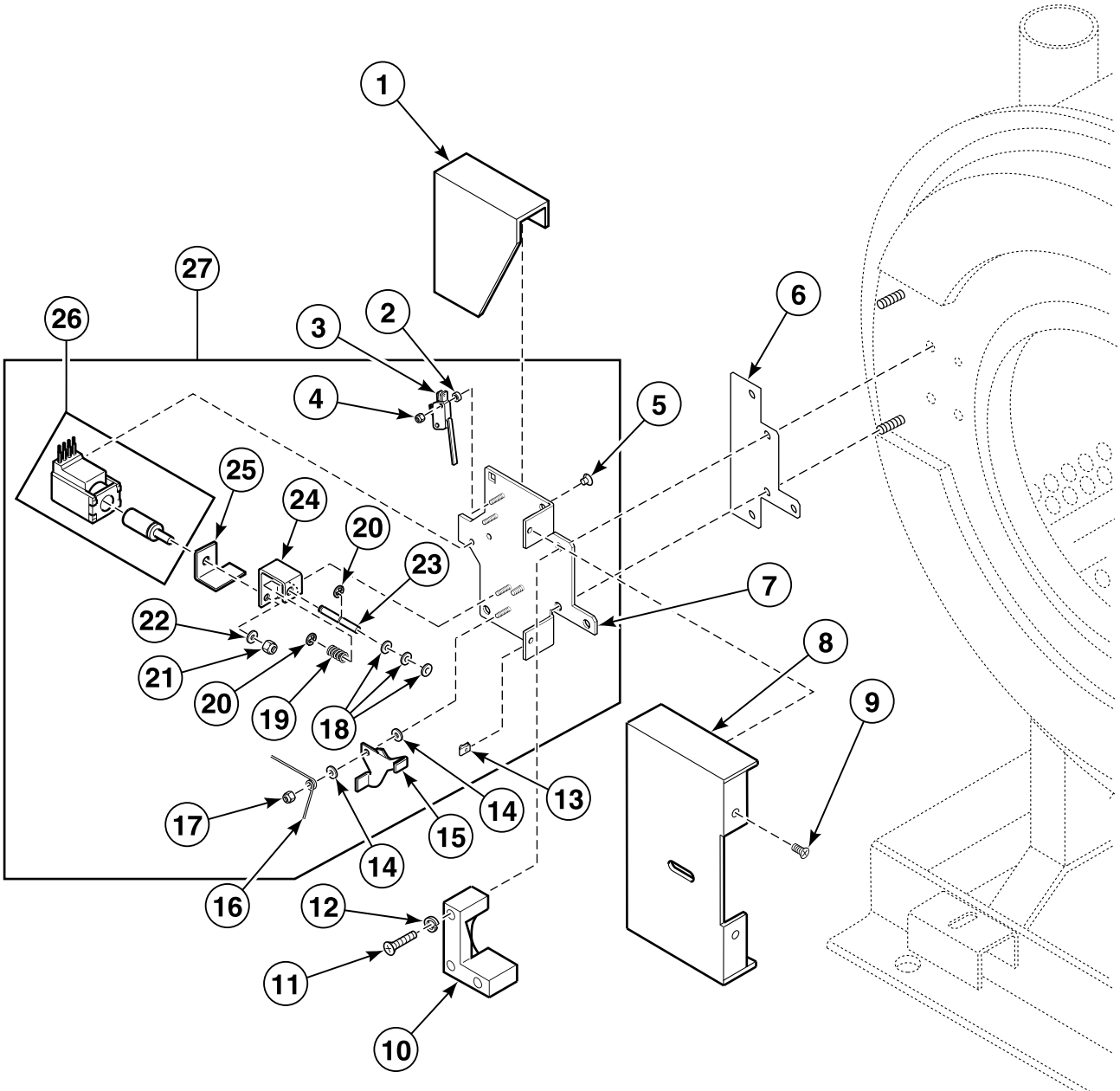
Door Lock - OPL Models Starting 4/22/02



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Door Lock - OPL Models Starting 4/22/02

REF	PART NO.	DESCRIPTION	COMMENTS
1	F320200	Door Lock Splash Shield	
2	F431901	Spacer	
3	F200203200	Door Lock Microswitch	
4	F430225	Nut	
5	F430977	Screw	
6	F8059701	Door Lock Plate Shim	
7	F8066701	Door Lock Plate Assembly	
8	F603003	Door Lock Assembly Cover	
9	F430956	Screw	
10	F150261	Door Lock Catch Casting	
11	F430982	Screw	
12	F431100	Washer	
13	F430264	Nut	
14	F431902	Washer	
15	F0636636-00	Door Lock Switch Lever	
16	F310110	Door Lock Torsion Spring	
17	F430232	Nut	
18	F431147	Washer	
19	F310137	Door Lock Pin Release Spring	
20	F310205	E-Ring Retainer	
21	F431017	Nut	
22	F431123	Washer	
23	F431231	Door Locking Linkage Pin	
24	F150455	Door Lock Pin Linkage	
25	F0636103-00	Door Lock Retainer Latch	
26	F300128P	Door Release Solenoid	120 Volt
	F0300131-00P	Door Lock Solenoid	220 Volt
27	F0798839-00	Door Lock Kit	120 Volt; Includes items 2-5 and 13-26
	F0798839-01	Door Lock Kit	220 Volt; Includes items 2-5 and 13-26

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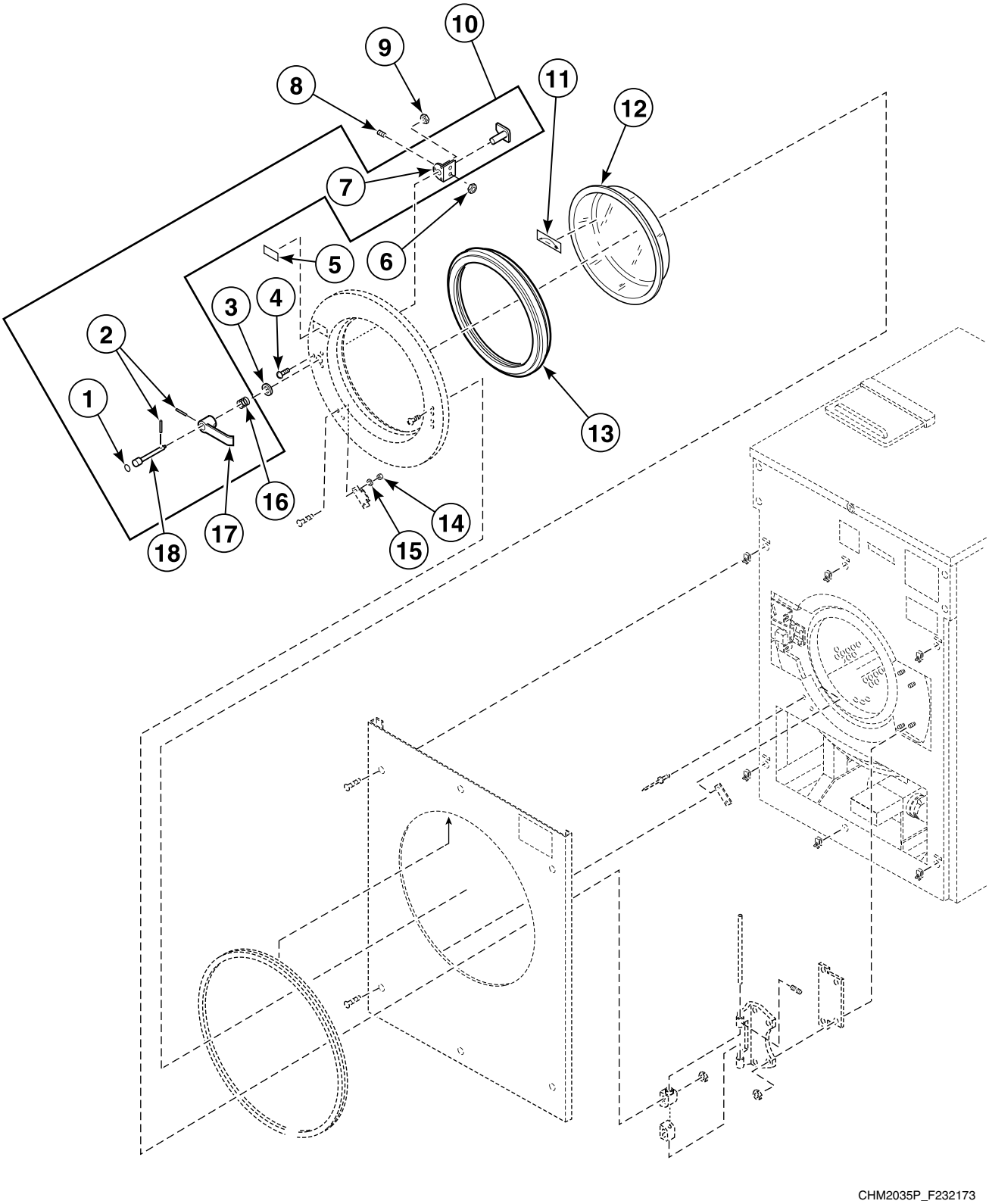
Door and Outer Front Panel (Drawing 1 of 3)



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Door and Outer Front Panel (Drawing 1 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F230662	Red Dot Decal	
2	F431222	Spring Pin	
3	F431916	Washer	
4	F430976	Screw	
5	F230661	Push Red Button Decal	
6	F431041	Nut	
7	F0150273-00	Door Spacer	
8	F430532	Screw	HC18, HC25, SC18, SC25, UC18 and UC25 models
	F430533	Screw	HC27, HC35, HC50, SC27, SC35, SC50, UC27, UC35 and UC50 models
9	F430232	Nut	
10	F730155	Door Handle Kit	Includes items 1, 2, 7 and 16-18
11	F230693	Counterclockwise Spin Rotation Decal	
12	F290205P	Door Glass Kit	HC18, HC25, SC18, SC25, UC18 and UC25 models
	F290207P	Door Glass Kit	HC27, HC35, SC27, SC35, UC27 and UC35 models
	F290208P	Door Glass	HC50, SC50 and UC50 models
13	F200000201	Door Gasket	HC18, HC25, SC18, SC25, UC18 and UC25 models
	F170123-1	Door Gasket	HC27, HC35, SC27, SC35, UC27 and UC35 models
	F170124-1	Door Gasket	HC50, SC50 and UC50 models
14	F431022	Nut	
15	F431113	Washer	
16	F310125	Door Lock Spring	
17	F150225	Door Handle	
18	F320300	Pushbutton Rod	

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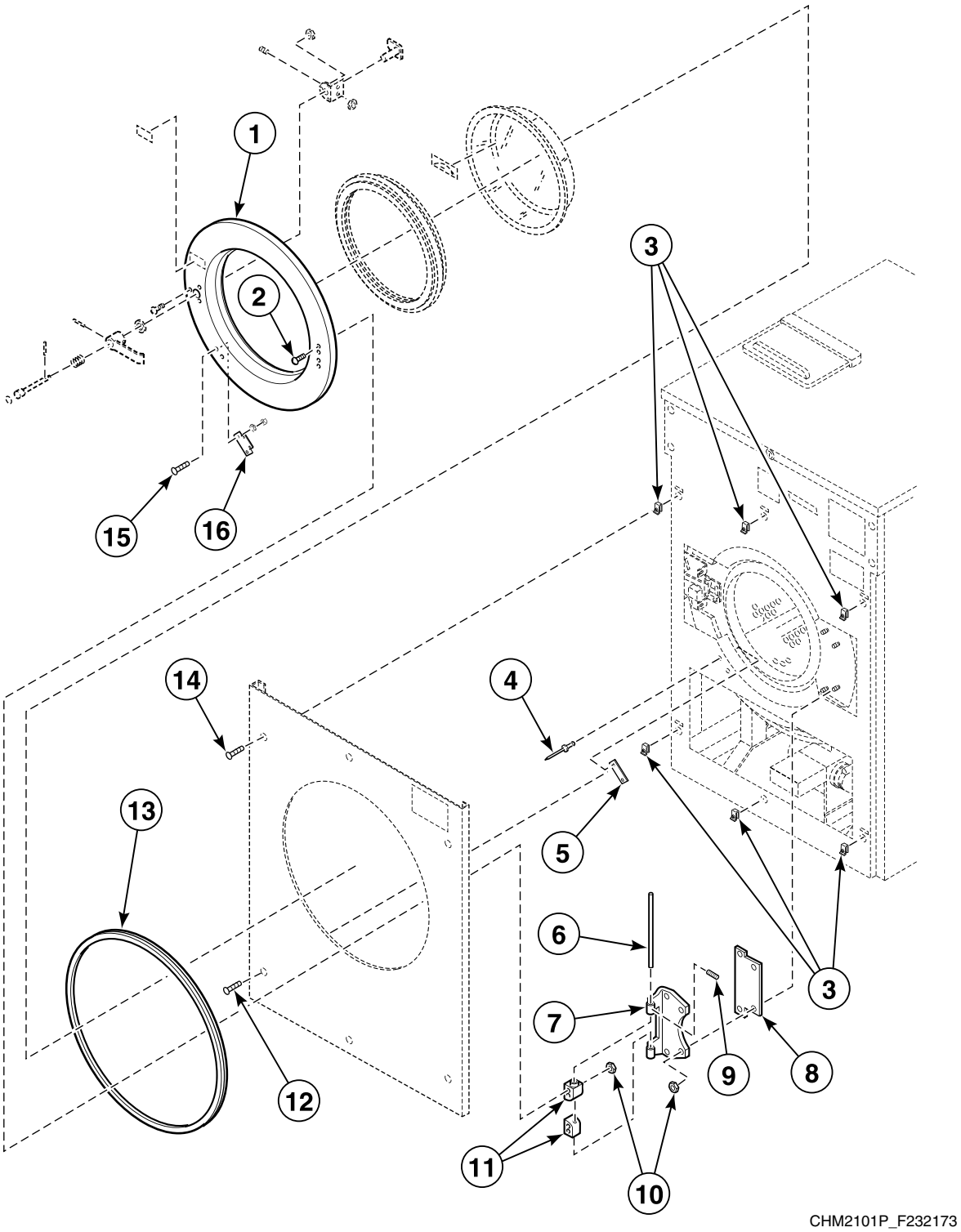
Door and Outer Front Panel (Drawing 2 of 3)



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Door and Outer Front Panel (Drawing 2 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F604079-4	Door Assembly	HC18, HC25, SC18, SC25, UC18 and UC25 coin models
	F604079-5	Door Assembly	HC18, HC25, SC18, SC25, UC18 and UC25 OPL models
	F603239-4	Door Assembly	HC27, HC35, SC27, SC35, UC27 and UC35 coin models
	N/A	Door Assembly	HC27, HC35, SC27, SC35, UC27 and UC35 OPL models
	F603901-4	Door Assembly	HC50, SC50 and UC50 coin models
	F603901-5	Door Assembly	HC50, SC50 and UC50 OPL models
2	F430906	Screw	
3	F430264	Nut	Tinnerman
4	J1111905	Blind Rivet	
5	F340702	Magnetic Position Switch	
6	F602813-2	Rod	
7	F190216P	Door Hinge	
8	F200131000P	Door Hinge Shim Kit	As required
9	F430536	Screw	
10	F430215	Nut	
11	F150271	Door Mount	
12	F432293	Screw	
13	F015050100P	Trim	
14	F430986	Screw	
15	F430916	Screw	
16	F340703	Magnet	OPL models and CE coin models

N/A = Part no longer available

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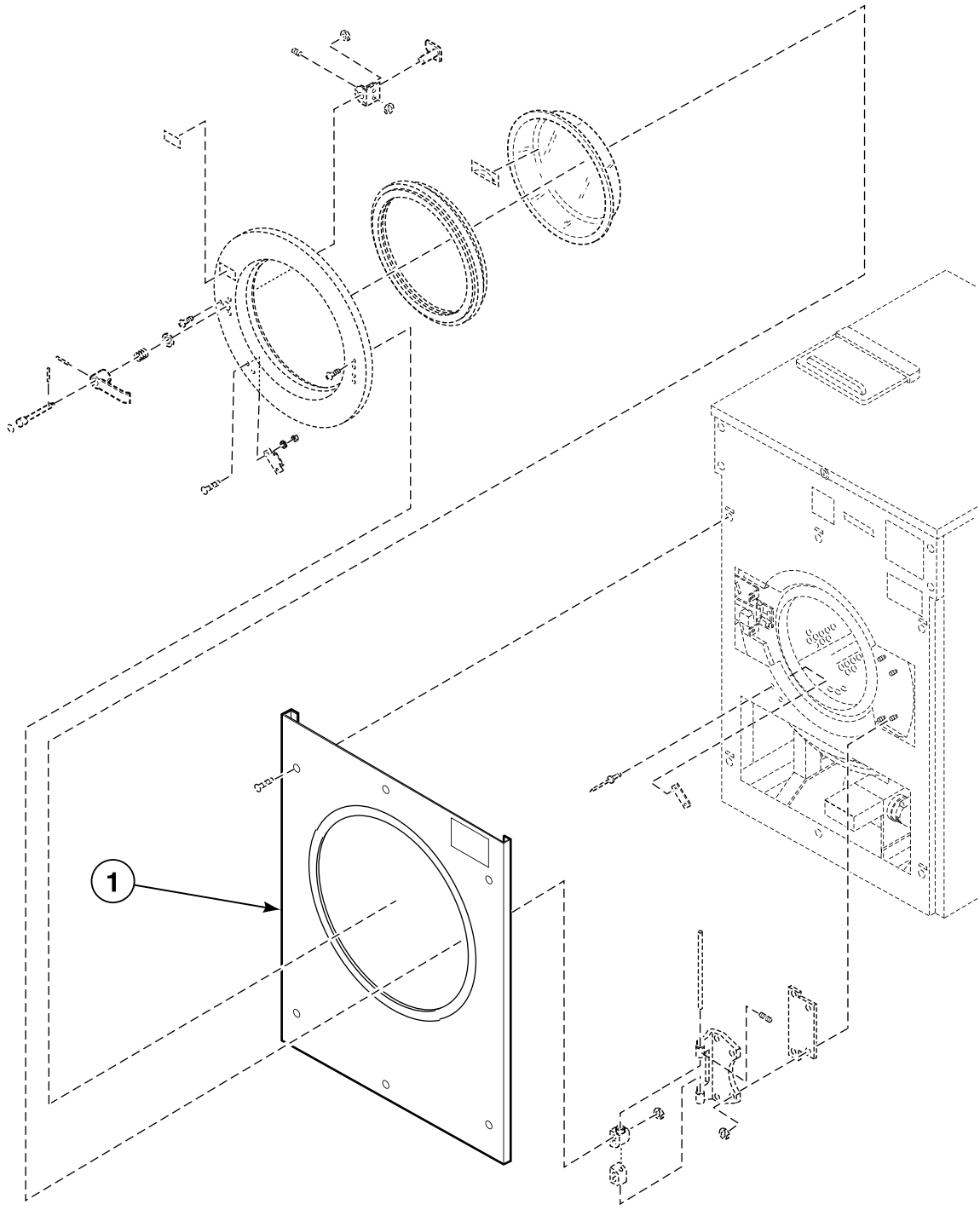
Door and Outer Front Panel (Drawing 3 of 3)



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Door and Outer Front Panel (Drawing 3 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F757440	Front Panel Kit	Models HC18MN2, SC18MN2 and UC18MN2; Stainless steel; Used with stainless steel inner front panels
	F757406	Front Panel Kit	HC18, SC18 and UC18 coin models; Stainless steel; Used with stainless steel inner front panels
	N/A	Front Panel Kit	HC18, SC18 and UC18 coin models; Almond; Used with stainless steel inner front panels
	N/A	Front Panel Kit	HC18, SC18 and UC18 coin models; White; Used with stainless steel inner front panels
	F757445	Front Panel Kit	Models HC25MN2, SC25MN2 and UC25MN2; Stainless steel; Used with stainless steel inner front panels
	F757414	Front Panel Kit	HC25, SC25 and UC25 coin models; Stainless steel; Used with stainless steel inner front panels
	N/A	Front Panel Kit	HC25, SC25 and UC25 coin models; Almond; Used with stainless steel inner front panels
	N/A	Front Panel Kit	HC25, SC25 and UC25 coin models; White; Used with stainless steel inner front panels
	F757485-01	Front Panel Kit	Models HC27MN2, SC27MN2 and UC27MN2; Stainless steel; Used with stainless steel inner front panels
	F757484-01	Front Panel Kit	HC27, SC27 and UC27 coin models; Stainless steel; Used with stainless steel inner front panels
	N/A	Front Panel	HC27, SC27 and UC27 coin models; Almond; Used with stainless steel inner front panels
	N/A	Front Panel	HC27, SC27 and UC27 coin models; White; Used with stainless steel inner front panels
	F757450	Front Panel Kit	Models HC35MN2, SC35MN2 and UC35MN2; Stainless steel; Used with stainless steel inner front panels
	F757419	Front Panel Kit	HC35, SC35 and UC35 coin models; Stainless steel; Used with stainless steel inner front panels
	N/A	Front Panel Kit	HC35, SC35 and UC35 coin models; Almond; Used with stainless steel inner front panels
	N/A	Front Panel Kit	HC35, SC35 and UC35 coin models; White; Used with stainless steel inner front panels
	F757455	Front Panel Kit	Models HC50MN2, SC50MN2 and UC50MN2; Stainless steel; Used with stainless steel inner front panels
	F757405	Front Panel Kit	HC50, SC50 and UC50 coin models; Stainless steel; Used with stainless steel inner front panels
	N/A	Front Panel Kit	HC50, SC50 and UC50 coin models; Almond; Used with stainless steel inner front panels
	N/A	Front Panel Kit	HC50, SC50 and UC50 coin models; White; Used with stainless steel inner front panels

N/A = Part no longer available

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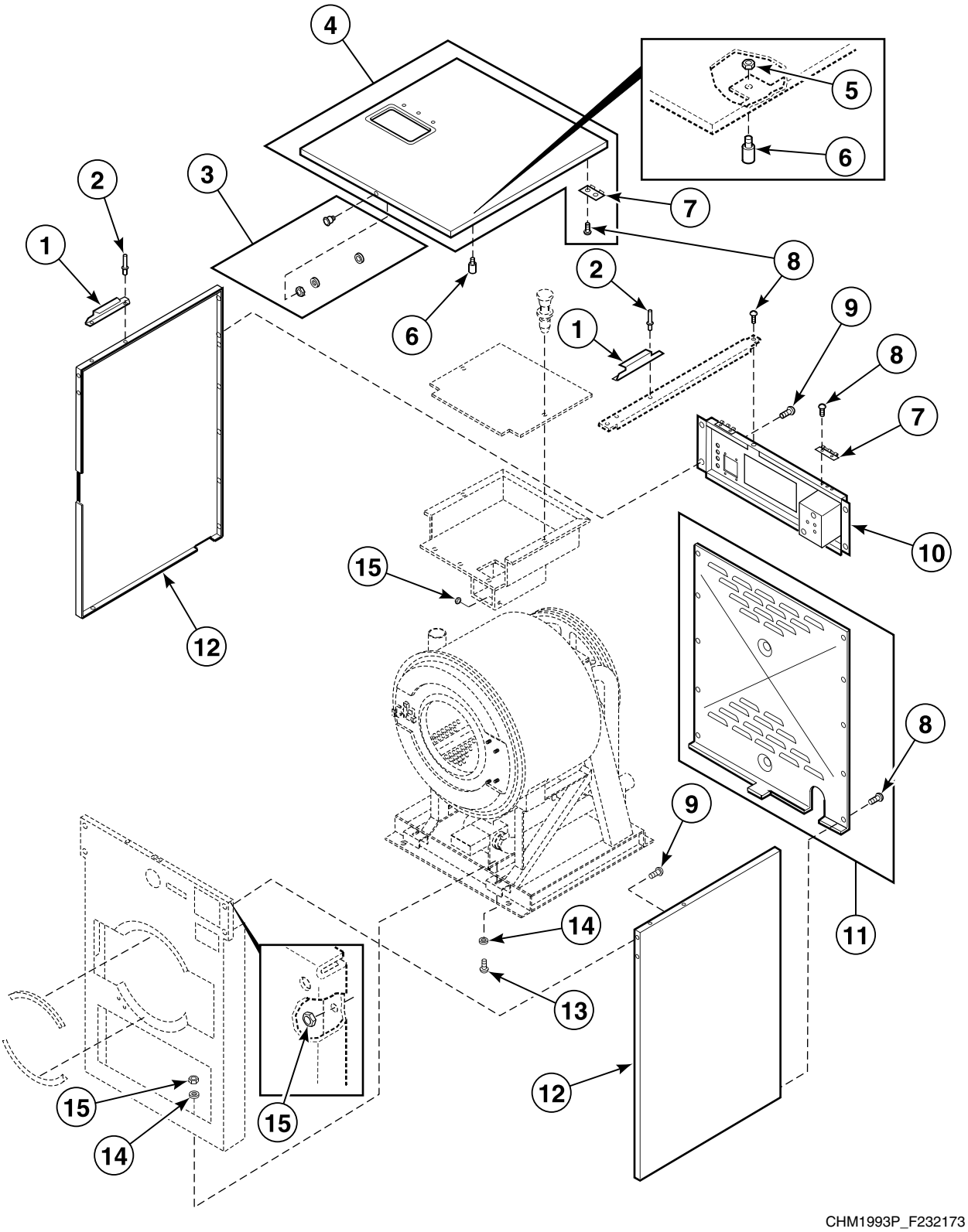
Panels (Drawing 1 of 2)



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Panels (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F602722	Mounting Bracket	
2	F431215	Pop Rivet	
3	F190802P	Lid Lock	GR3800; Old style
	F160562	Key	GR3800; Old style
	F190805P	Lid Lock	RL003; New style
	F190805-1	Key	RL003; New style
4	F758003P	Top Cover Kit	HC18, SC18 and UC18 models; Includes items 7 and 8
	F758002-01P	Top Cover Kit	HC25, SC25 and UC25 models; Includes items 7 and 8
	F0798926-00	Top Cover Kit	HC27, SC27 and UC27 models; Includes items 7 and 8
	F758001-01P	Top Cover Kit	HC35, SC35 and UC35 models; Includes items 7 and 8
	F758000-01	Top Cover Kit	HC50, SC50 and UC50 models; Includes items 7 and 8
5	F430231	Nut	
6	F390300	Stud	
7	F190203P	Take-Apart Hinge	
8	F430174	Screw	
9	F430925	Screw	
10	F633494-1	Valve Panel Sub-Assembly	HC18, HC25, SC18, SC25, UC18 and UC25 models; Includes items 9 and 15
	F633494-2	Valve Panel Sub-Assembly	HC27, SC27 and UC27 models; Includes items 9 and 15
	F633494-3	Valve Panel Sub-Assembly	HC35, SC35 and UC35 models; Includes items 9 and 15
	F633494-4	Valve Panel Sub-Assembly	HC50, SC50 and UC50 models; Includes items 9 and 15
11	F757000	Rear Panel Kit	HC18, SC18 and UC18 models; Includes item 8
	F757001	Rear Panel Kit	HC25, SC25 and UC25 models; Includes item 8
	F0798927-00	Rear Panel Kit	HC27, SC27 and UC27 models; Includes item 8
	F757003	Rear Panel Kit	HC35, SC35 and UC35 models; Includes item 8
	F757002	Rear Panel Kit	HC50, SC50 and UC50 models; Includes item 8
12	F0636136-00P	Left Side Panel	HC18, SC18 and UC18 models
	F635272-1P	Left Side Panel	HC25, SC25 and UC25 models
	F635274-1P	Left Side Panel	HC27, SC27 and UC27 models
	F634499-1	Left Side Panel	HC35, SC35 and UC35 models
	F634397-1	Left Side Panel	HC50, SC50 and UC50 models
	F0635271-01	Right Side Panel	HC18, SC18 and UC18 models
	F0636594-00P	Right Side Panel	HC25, SC25 and UC25 models
	F635275-1P	Right Side Panel	HC27, SC27 and UC27 models
	F634500-1	Right Side Panel	HC35, SC35 and UC35 models
	F634396-1P	Right Side Panel	HC50, SC50 and UC50 models
	F757602	Left Side Panel Kit	HC35, SC35 and UC35 models; Includes F634499-1 Left Side Panel and items 1, 2, 9 and 15
	F757603	Left Side Panel Kit	HC50, SC50 and UC50 models; Includes F634397-1 Left Side Panel and items 1, 2, 9 and 15
13	F430108	Screw	
14	F430317	Washer	
15	F430215	Nut	

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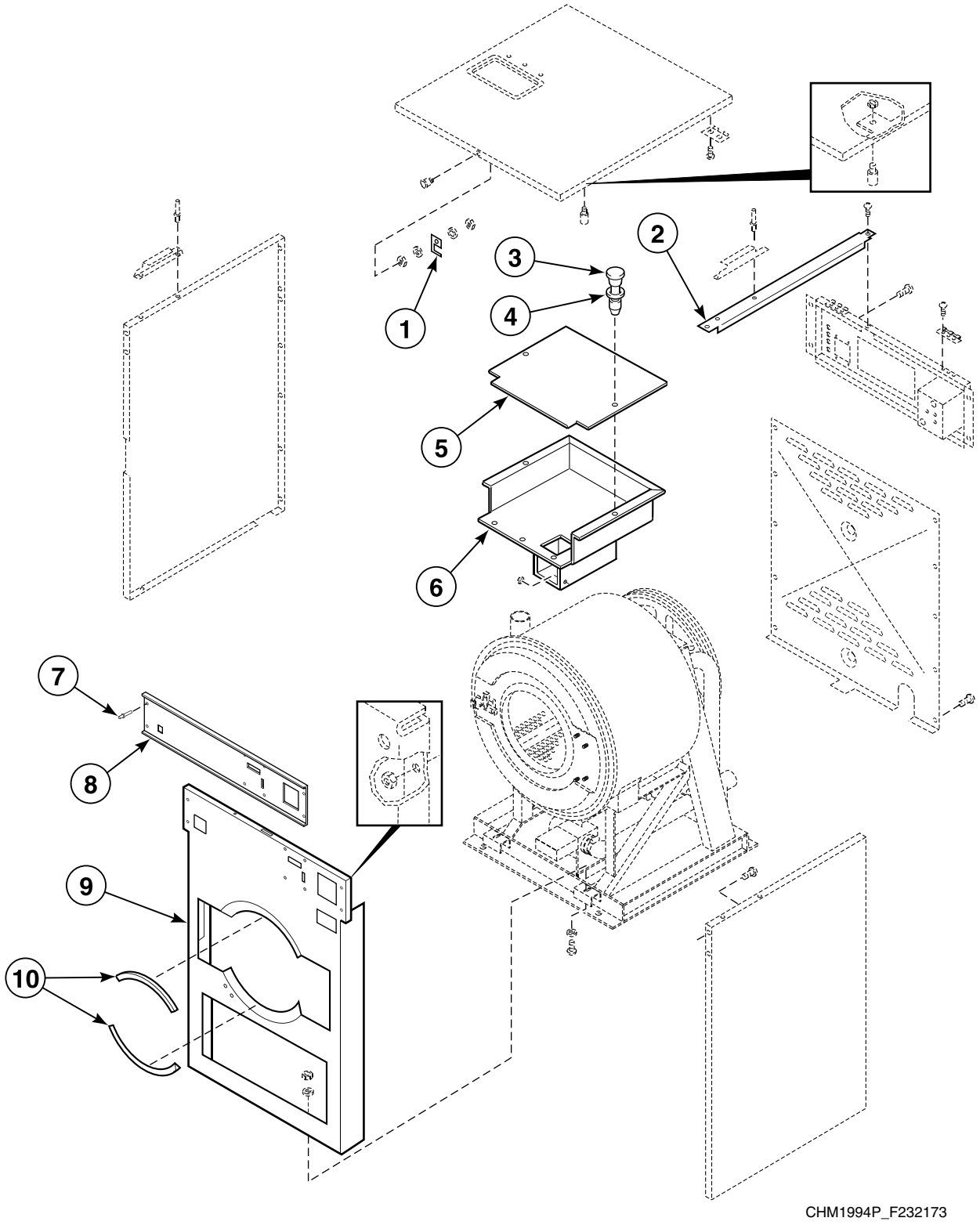
Panels (Drawing 2 of 2)



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Panels (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F602753	Top Cover Latch	
2	F602620	Top Brace	HC18, SC18 and UC18 models
	F606239	Top Brace	HC25, SC25 and UC25 models
	F631247	Top Brace	HC27, SC27 and UC27 models
	F603014	Top Brace	HC35, SC35 and UC35 models
	F603227	Top Brace	HC50, SC50 and UC50 models
3	F432005	Rivet	
4	F170607	Grommet	
5	F602961	Module Cover	For terminal strip style machines
6	F602694	Electrical Box Assembly	For terminal strip style machines
7	F431210	Pop Rivet	
8	F150313	Extrusion Panel	HC18, SC18 and UC18 models
	F150403	Extrusion Control Panel	HC27, SC27 and UC27 models
	F150322	Extrusion Panel	HC35, SC35 and UC35 models
	F150323	Extrusion Panel	HC50, SC50 and UC50 models
9	F757207	Inner Front Panel Kit	HC18, SC18 and UC18 models
	F757204	Inner Front Panel Kit	HC25, SC25 and UC25 models
	F631968-2	Front Panel Assembly	HC27, SC27 and UC27 models
	F757203	Inner Front Panel Kit	HC35, SC35 and UC35 models
	F757200	Inner Front Panel Kit	HC50, SC50 and UC50 models
10	F170401P	Gasket	

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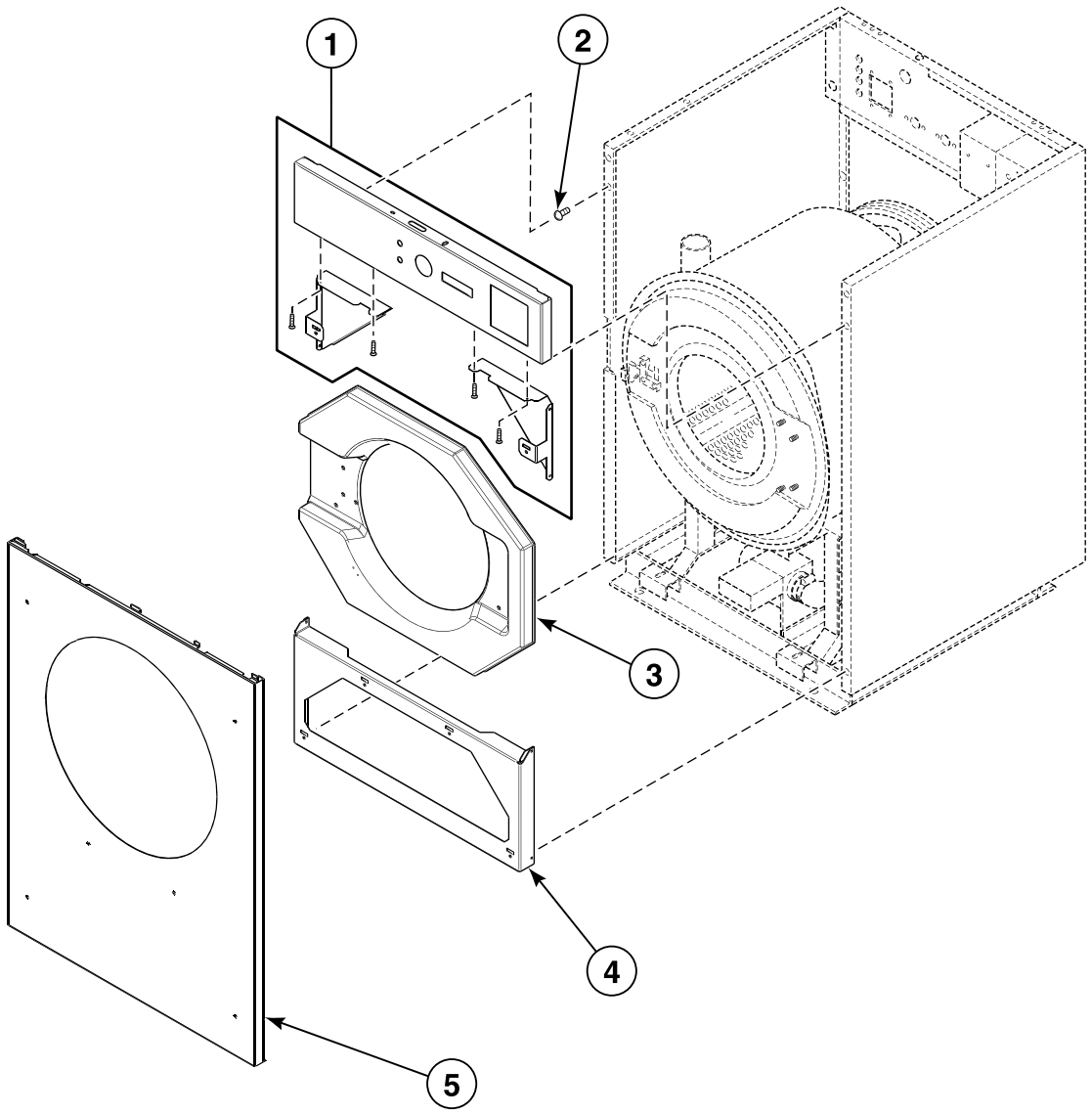
Inner Front Panel Kit Replacements - OPL Models Starting 8/2/99



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Inner Front Panel Kit Replacements - OPL Models Starting 8/2/99

REF	PART NO.	DESCRIPTION	COMMENTS
1	F635521-2	Control Panel Assembly	Models HC18MN2, HC25MN2, SC18MN2, SC25MN2, UC18MN2 and UC25MN2
	F635522-2	Control Panel Assembly	Models HC27MN2, SC27MN2 and UC27MN2
	F635525-2	Control Panel Assembly	Models HC35MN2, SC35MN2 and UC35MN2
	F635526-2	Control Panel Assembly	Models HC50MN2, SC50MN2 and UC50MN2
2	F0432320-00	T-Bolt Fastener	
3	F634668-1	Door Bezel	Models SC18MN2, SC25MN2, UC18MN2 and UC25MN2
	F634668-2	Door Bezel	Models HC18MN2 and HC25MN2
	F170417-1	Door Bezel	Models HC27MN2, HC35MN2, SC27MN2, SC35MN2, UC27MN2 and UC35MN2
	F0170426-00	Door Bezel	Models SC50MN2 and UC50MN2
	F0170426-10	Door Bezel	Model HC50MN2
4	F634800	Cabinet Brace	Models HC18MN2, HC25MN2, SC18MN2, SC25MN2, UC18MN2 and UC25MN2
	F634801	Cabinet Brace	Models HC27MN2, SC27MN2 and UC27MN2
	F634802	Cabinet Brace	Models HC35MN2, SC35MN2 and UC35MN2
	F634803P	Cabinet Brace	Models HC50MN2, SC50MN2 and UC50MN2
5	F634683-1P	Front Panel	Models HC18MN2, HC25MN2, SC18MN2, SC25MN2, UC18MN2 and UC25MN2; Stainless steel; Used with bezel style inner front panel models
	F634683-2	Front Panel	Models HC18MN2, HC25MN2, SC18MN2, SC25MN2, UC18MN2 and UC25MN2; Almond; Used with bezel style inner front panel models
	F634683-5	Front Panel	Models HC18MN2, HC25MN2, SC18MN2, SC25MN2, UC18MN2 and UC25MN2; White; Used with bezel style inner front panel models
	F634666-1P	Front Panel	Models HC27MN2, SC27MN2 and UC27MN2; Stainless steel; Used with bezel style inner front panel models
	F634666-2	Front Panel	Models HC27MN2, SC27MN2 and UC27MN2; Almond; Used with bezel style inner front panel models
	F634666-5	Front Panel	Models HC27MN2, SC27MN2 and UC27MN2; White; Used with bezel style inner front panel models
	F634817-1	Front Panel	Models HC35MN2, SC35MN2 and UC35MN2; Stainless steel; Used with bezel style inner front panel models
	F634817-2	Front Panel	Models HC35MN2, SC35MN2 and UC35MN2; Almond; Used with bezel style inner front panel models
	F634817-5	Front Panel	Models HC35MN2, SC35MN2 and UC35MN2; White; Used with bezel style inner front panel models
	F634765-1P	Front Panel	Models HC50MN2, SC50MN2 and UC50MN2; Stainless steel; Used with bezel style inner front panel models
	F634765-2	Front Panel	Models HC50MN2, SC50MN2 and UC50MN2; Almond; Used with bezel style inner front panel models
	F634765-5	Front Panel	Models HC50MN2, SC50MN2 and UC50MN2; White; Used with bezel style inner front panel models

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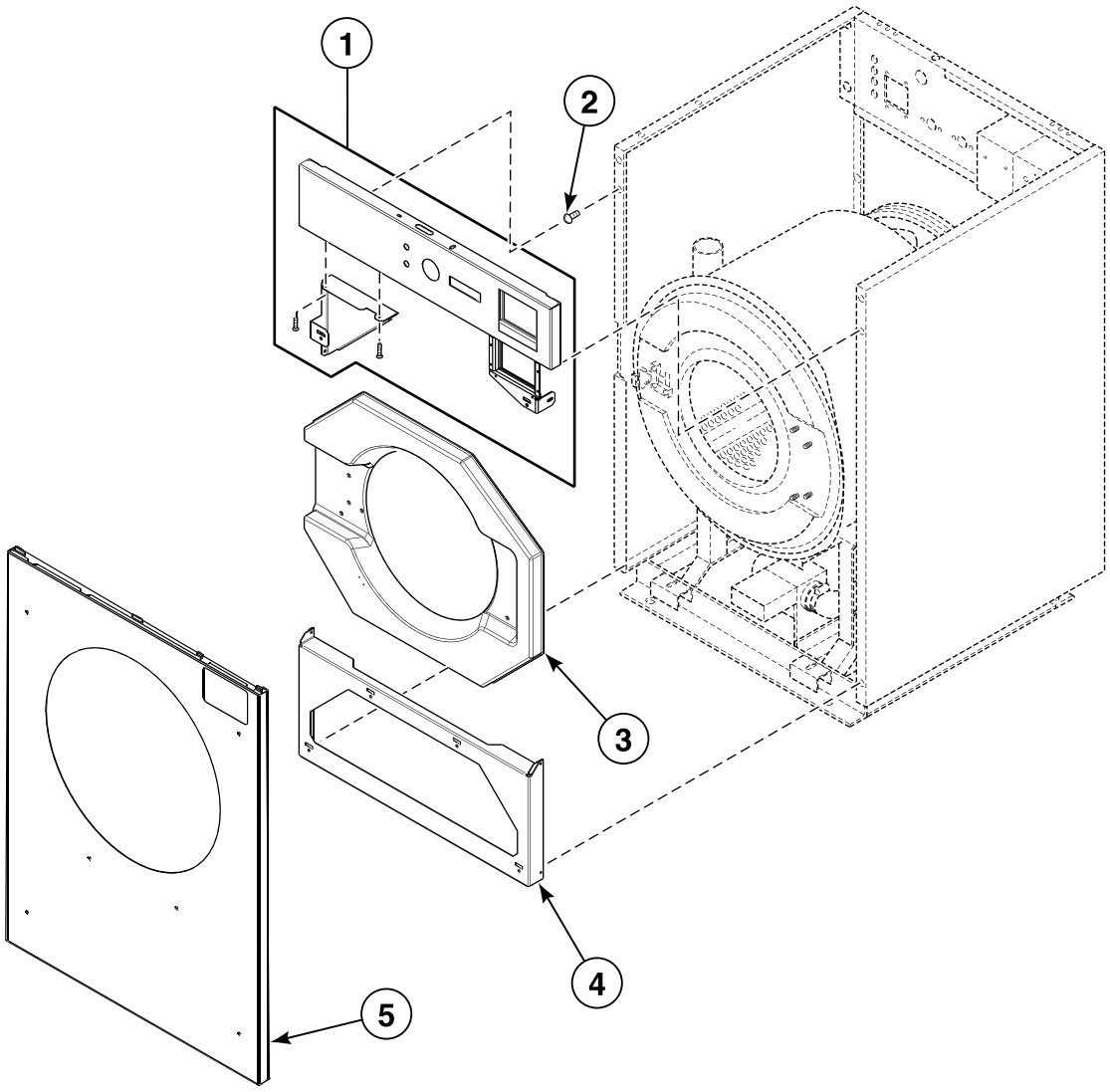
Inner Front Panel Kit Replacements - Coin Models Starting 8/2/99



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Inner Front Panel Kit Replacements - Coin Models Starting 8/2/99

REF	PART NO.	DESCRIPTION	COMMENTS
1	F635521-1	Control Panel Assembly	HC18, HC25, SC18, SC25, UC18 and UC25 models
	F635522-1	Control Panel Assembly	HC27, SC27 and UC27 models
	F635525-1	Control Panel Assembly	HC35, SC35 and UC35 models
	F635526-1	Control Panel Assembly	HC50, SC50 and UC50 models
2	F0432320-00	T-Bolt Fastener	
3	F170416-1	Door Bezel	SC18 and SC25 models
	F170416-2	Door Bezel	HC18, HC25, UC18 and UC25 models
	F170417-1	Door Bezel	SC27, SC35, UC27 and UC35 models
	F170417-2	Door Bezel	HC27 and HC35 models
	F0170426-00	Door Bezel	SC50 and UC50 models
	F0170426-10	Door Bezel	HC50 models
4	F634800	Cabinet Brace	HC18, HC25, SC18, SC25, UC18 and UC25 models
	F634801	Cabinet Brace	HC27, SC27 and UC27 models
	F634802	Cabinet Brace	HC35, SC35 and UC35 models
	F634803P	Cabinet Brace	HC50, SC50 and UC50 models
5	F634682-1P	Front Panel	HC18, SC18 and UC18 models; Stainless steel; Used with bezel style inner front panel models
	F634682-2	Front Panel	HC18, SC18 and UC18 models; Almond; Used with bezel style inner front panel models
	F634682-5	Front Panel	HC18, SC18 and UC18 models; White; Used with bezel style inner front panel models
	F634682-6	Front Panel	HC18, SC18 and UC18 models; Orange; Used with bezel style inner front panel models
	F634836-1P	Front Panel	HC25, SC25 and UC25 models; Stainless steel; Used with bezel style inner front panel models
	F634836-2	Front Panel	HC25, SC25 and UC25 models; Almond; Used with bezel style inner front panel models
	N/A	Front Panel	HC25, SC25 and UC25 models; White; Used with bezel style inner front panel models
	F634836-6	Front Panel	HC25, SC25 and UC25 models; Orange; Used with bezel style inner front panel models
	F634665-1P	Front Panel	HC27, SC27 and UC27 models; Stainless steel; Used with bezel style inner front panel models
	F634665-2	Front Panel	HC27, SC27 and UC27 models; Almond; Used with bezel style inner front panel models
	F634665-5	Front Panel	HC27, SC27 and UC27 models; White; Used with bezel style inner front panel models
	F634816-1P	Front Panel	HC35, SC35 and UC35 models; Stainless steel; Used with bezel style inner front panel models
	F634816-2	Front Panel	HC35, SC35 and UC35 models; Almond; Used with bezel style inner front panel models
	F634816-5	Front Panel	HC35, SC35 and UC35 models; White; Used with bezel style inner front panel models
	F634816-6	Front Panel	HC35, SC35 and UC35 models; Orange; Used with bezel style inner front panel models
	F634764-1P	Front Panel	HC50, SC50 and UC50 models; Stainless steel; Used with bezel style inner front panel models
	F634764-2	Front Panel	HC50, SC50 and UC50 models; Almond; Used with bezel style inner front panel models
	F634764-5	Front Panel	HC50, SC50 and UC50 models; White; Used with bezel style inner front panel models
	F634764-6	Front Panel	HC50, SC50 and UC50 models; Orange; Used with bezel style inner front panel models

N/A = Part no longer available

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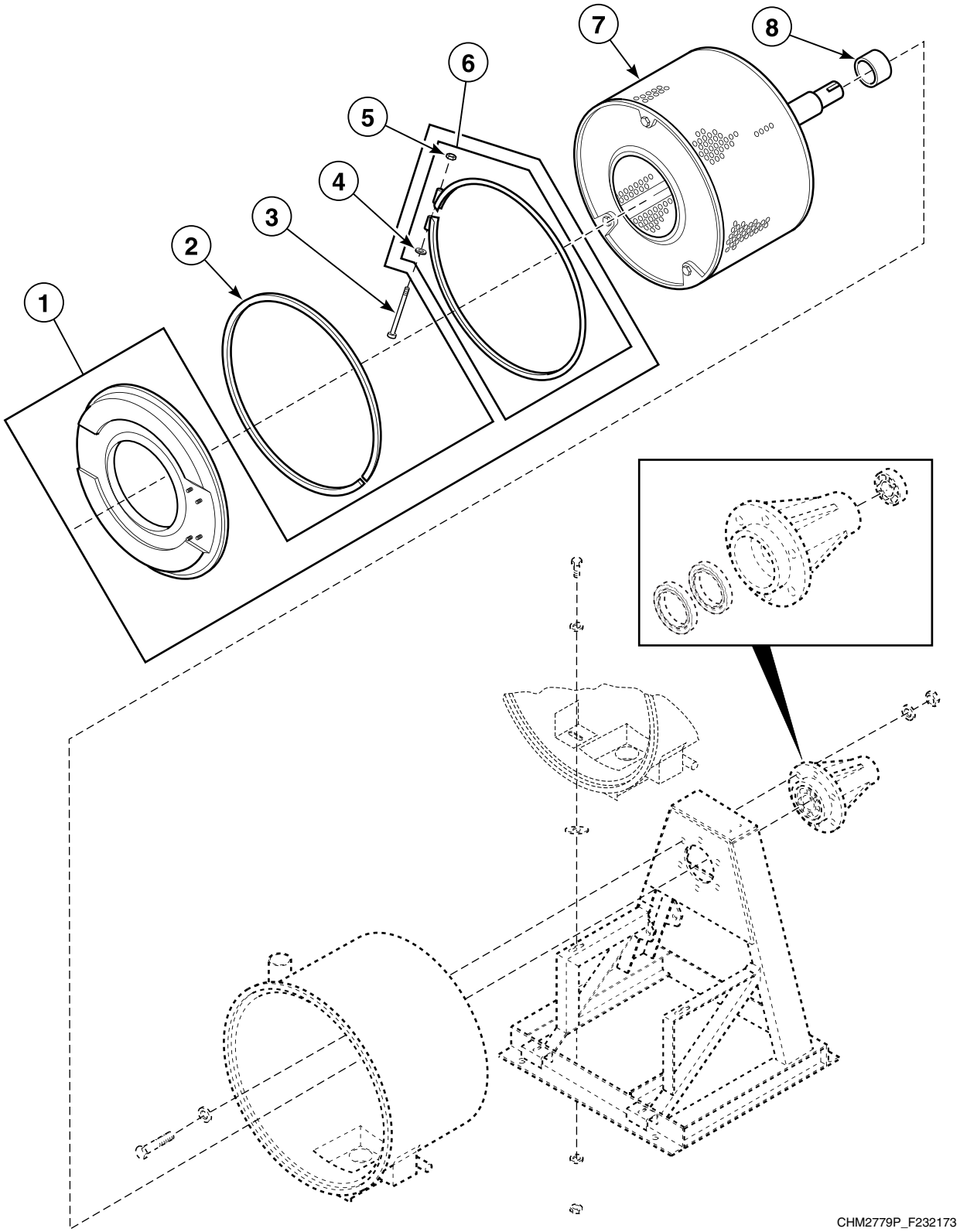
Shell Front, Basket, Outer Shell and Trunnion Assembly (Drawing 1 of 2)



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Shell Front, Basket, Outer Shell and Trunnion Assembly (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F741300P	Shell Front Kit	HC18, HC25, SC18, SC25, UC18 and UC25 models; Includes item 6
	F632006	Shell Front Assembly	HC27, SC27 and UC27 models; Includes item 6
	F741301-01	Shell Front Kit	HC35, SC35 and UC35 models; Includes item 6
	F741302-01	Shell Front Kit	HC50, SC50 and UC50 models; Includes item 6
2	F792000	Shell Front Gasket Kit	Includes items 3-5 and F410102 Clear Sealant
	F200001600P	Shell Band Gasket	
3	F430518	Screw	
4	F430317	Washer	
5	F430215	Nut	
6	F741700	Shell Band Kit	HC18, HC25, SC18, SC25, UC18 and UC25 models; Includes items 4 and 5
	F631977	Shell Band Assembly	HC27, SC27 and UC27 models; Includes items 4 and 5
	F741701	Shell Band Kit	HC35, SC35 and UC35 models; Includes items 4 and 5
	F741702	Shell Band Kit	HC50, SC50 and UC50 models; Includes items 4 and 5
7	F602241-1P	Basket Assembly	HC18, SC18 and UC18 models
	F606214	Basket Assembly	HC25, SC25 and UC25 models
	F631927	Basket Assembly	HC27, SC27 and UC27 models
	F603225-1	Basket Assembly	HC35, SC35 and UC35 models
	F603900-1	Basket Assembly	HC50, SC50 and UC50 models
8	F200215100	Shaft Seal Sleeve	HC18, SC18 and UC18 models
	F200215500	Shaft Seal Sleeve	HC25, SC25 and UC25 models
	F200215200	Shaft Seal Sleeve	HC27, SC27 and UC27 models
	F200215300	Shaft Seal Sleeve	HC35, SC35 and UC35 models
	F200215400	Shaft Seal Sleeve	HC50, SC50 and UC50 models

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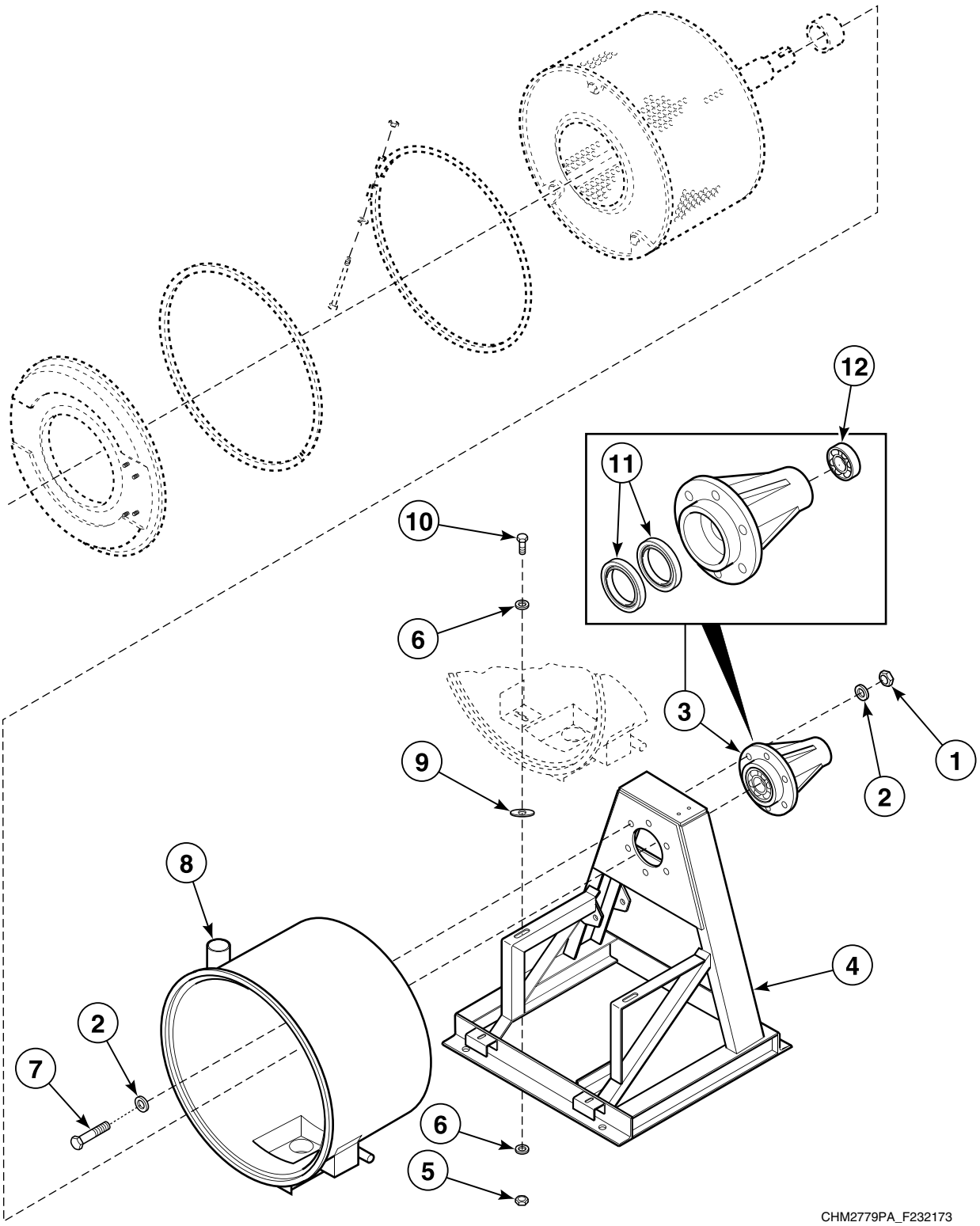
Shell Front, Basket, Outer Shell and Trunnion Assembly (Drawing 2 of 2)



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Shell Front, Basket, Outer Shell and Trunnion Assembly (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430239	Nut	HC18, HC25, HC27, SC18, SC25, SC27, UC18, UC25 and UC27 models
	F430240	Nut	HC35, HC50, SC35, SC50, UC35 and UC50 models
2	F431128	Washer	HC18, HC25, HC27, SC18, SC25, SC27, UC18, UC25 and UC27 models
	F431131	Washer	HC35, HC50, SC35, SC50, UC35 and UC50 models
3	F747000	Trunnion Kit	HC18, SC18 and UC18 models; Includes the front shell gasket kit and items 1, 2, 7 and 12
	F747001	Trunnion Kit	HC25, SC25 and UC25 models; Includes the front shell gasket kit and items 1, 2, 7 and 12
	F747002	Trunnion Kit	HC27, HC35, SC27, SC35, UC27 and UC35 models; Includes the front shell gasket kit and items 1, 2, 7 and 12
	F747004	Trunnion Kit	HC50, SC50 and UC50 models; Includes the front shell gasket kit and items 1, 2, 7 and 12
4	F607003	Frame Assembly	HC18, SC18 and UC18 models
	F606178	Frame Assembly	HC25, SC25 and UC25 models
	F630232	Frame Assembly	HC27, SC27 and UC27 models
	F607004	Frame Assembly	HC35, SC35 and UC35 models
	F607005	Frame Assembly	HC50, SC50 and UC50 models
5	F430218	Nut	
6	F430301	Washer	
7	F430949	Screw	HC18, HC25, HC27, SC18, SC25, SC27, UC18, UC25 and UC27 models
	F430987	Screw	HC35, HC50, SC35, SC50, UC35 and UC50 models
8	F634600	Shell Weldment	HC18, SC18 and UC18 models
	F634608	Shell Weldment	HC25, HC27, SC25, SC27, UC25 and UC27 models
	F741008	Shell Kit	HC35, SC35 and UC35 models; Includes items 5, 6, 9, F200142 Air Trap Hose, F200205 Hose Clamp (No. 10), F200213 Hose Clamp (No. 40), F200215 Hose Clamp (No. 28), F200222 Hose Clamp (No. 12) and F430942 Screw
	F634644	Shell Weldment	HC50, SC50 and UC50 models
9	F430303	Washer	HC50, SC50 and UC50 models
10	F430942	Screw	
11	F100208	Shaft Seal	HC18, SC18 and UC18 models
	F100242	Shaft Seal	HC25, SC25 and UC25 models
	F100228	Shaft Seal	HC27, HC35, SC27, SC35, UC27 and UC35 models
	F100229	Shaft Seal	HC50, SC50 and UC50 models
12	F100108	Bearing	6208 2RS C3; HC18, HC27, HC35, SC18, SC27, SC35, UC18, UC27 and UC35 models rear bearing
	F100109P	Motor Bearing	6207 2RS C3; HC18, SC18 and UC18 models rear bearing
	F100136P	Bearing	6307 2RS C3; HC25, SC25 and UC25 models rear bearing
	F100137	Bearing	6308 2RS C3; HC25, SC25 and UC25 models front bearing
	F100123P	Bearing	6309 2RS C3; HC27, HC35, SC27, SC35, UC27 and UC35 models front bearing; HC50, SC50 and UC50 models rear bearing
	F100122	Bearing	6312 2RS C3; HC50, SC50 and UC50 models front bearing

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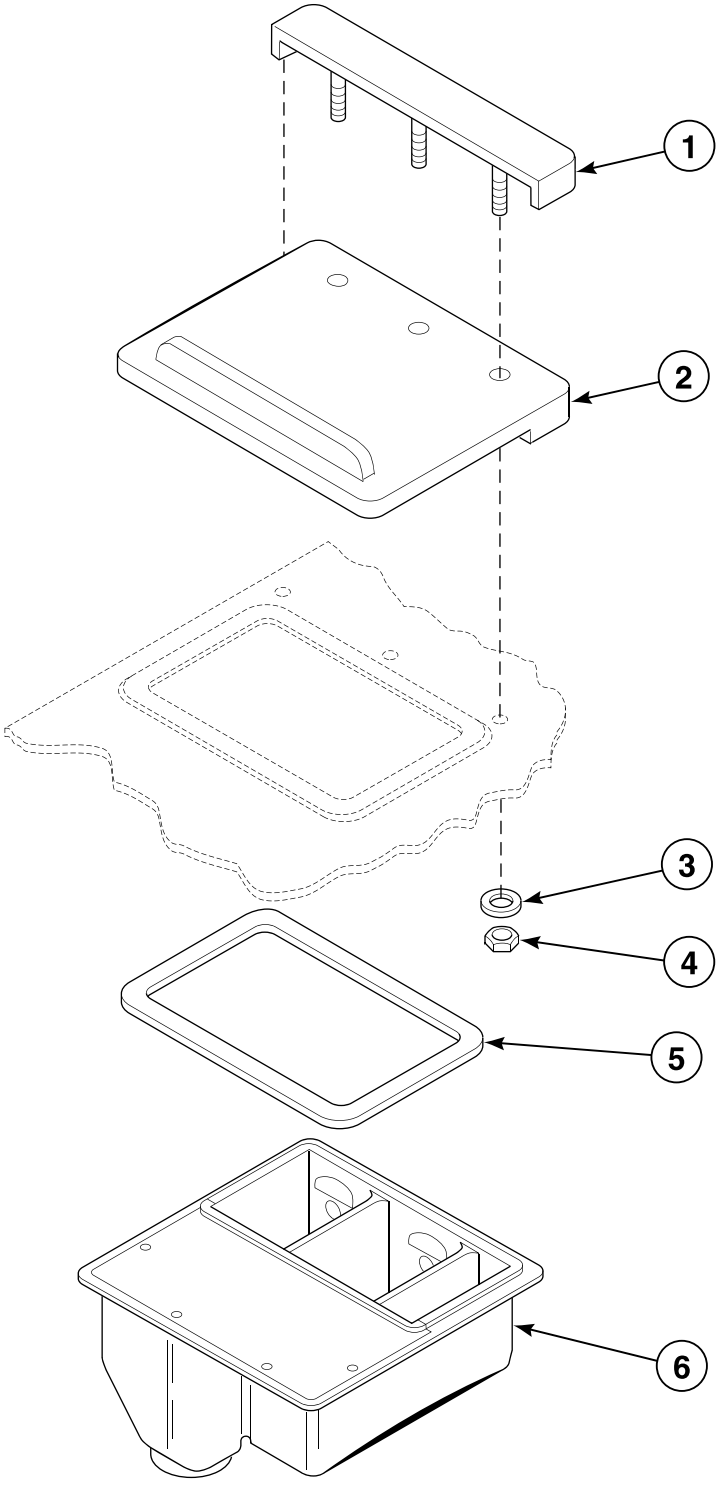
Dispenser



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Dispenser

REF	PART NO.	DESCRIPTION	COMMENTS
1	F630430	Lid Clamp Assembly	
2	F200270501	Supply Dispenser Lid	
3	F431147	Washer	
4	F431024	Nut	
5	F170170	Supply Dispenser Gasket	
6	F200202210	Supply Dispenser Assembly	Coin models
	F602374-2	Soap Dispenser	OPL models with 4 liquid connectors
	F602374-3	Supply Dispenser	OPL models with 5 liquid connectors

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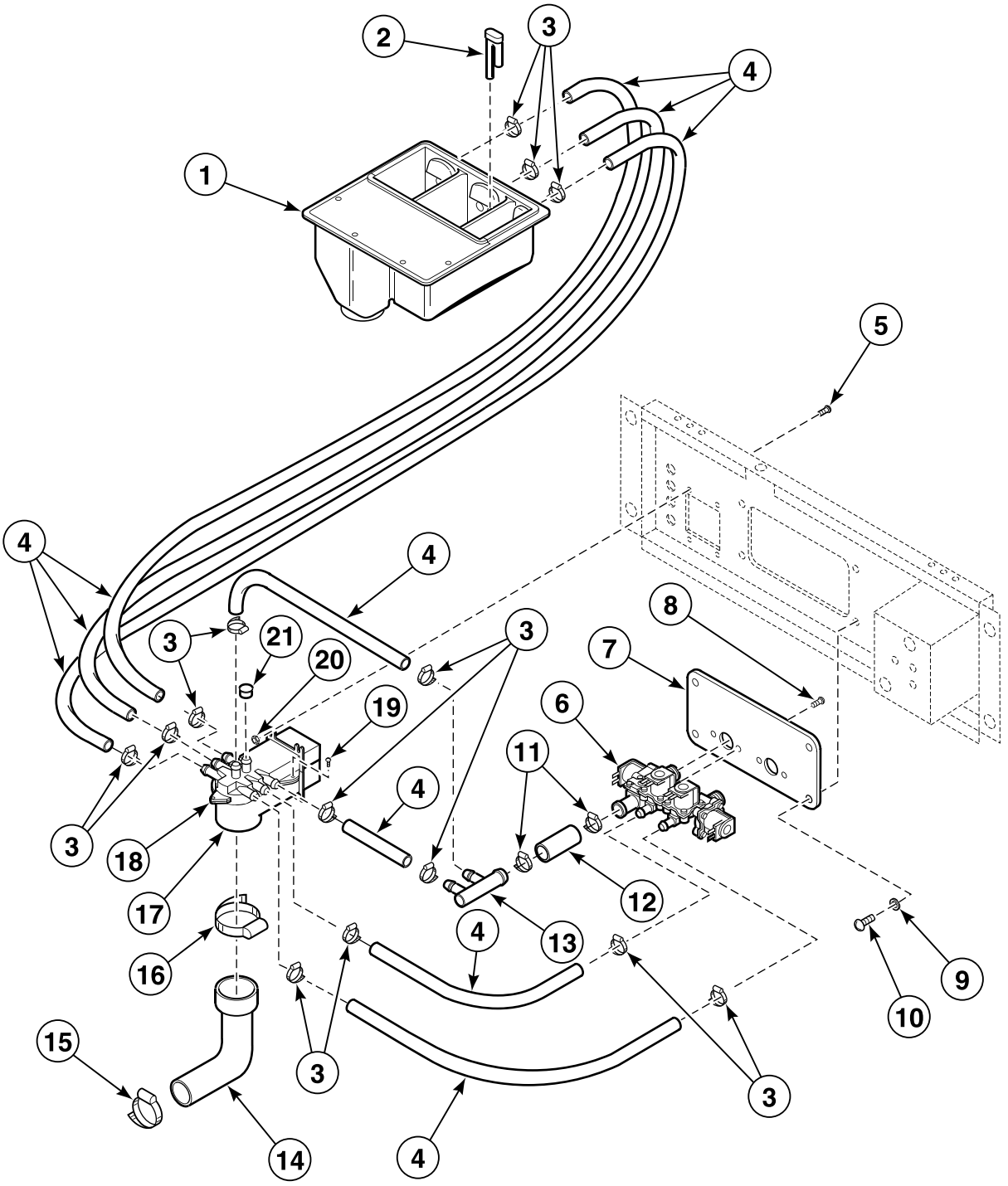
Supply Dispenser Assembly - With Mueller Valve



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Supply Dispenser Assembly - With Mueller Valve

REF	PART NO.	DESCRIPTION	COMMENTS
1	F200202210	Supply Dispenser Assembly	Coin models
	F602374-2	Soap Dispenser	OPL models with 4 liquid connectors
	F602374-3	Supply Dispenser	OPL models with 5 liquid connectors
2	F150390	Siphon Tube	Optional
3	36801	Hose Clamp	No. 6
4	F200108P	Water Hose	
5	F430916	Screw	
6	F730455	3-Way Mixing Valve Kit	Includes F270200 Strainer; 120 Volt
	F730456	3-Way Mixing Valve Kit	Includes F270200 Strainer; 220 Volt
7	F606595	Mounting Plate	
8	F430948	Screw	
9	F430322	Washer	
10	F430929	Screw	
11	F200205	Hose Clamp	No. 10
12	F200128P	Water Hose	
13	F150371	Manifold	
14	F150321	Vacuum Breaker Hose	HC18, HC25, HC27, HC35, SC18, SC25, SC27, SC35, UC18, UC25, UC27 and UC35 models
	F150340	Vacuum Breaker Hose	HC50, SC50 and UC50 models
15	F200213	Hose Clamp	No. 40
16	N/A	Hose Clamp	No. 48
17	F150330	Vacuum Breaker Bottom	
18	F0150329-00	Vacuum Breaker Top	
19	F430177	Screw	
20	F430231	Nut	
21	F190301	Cap Plug	

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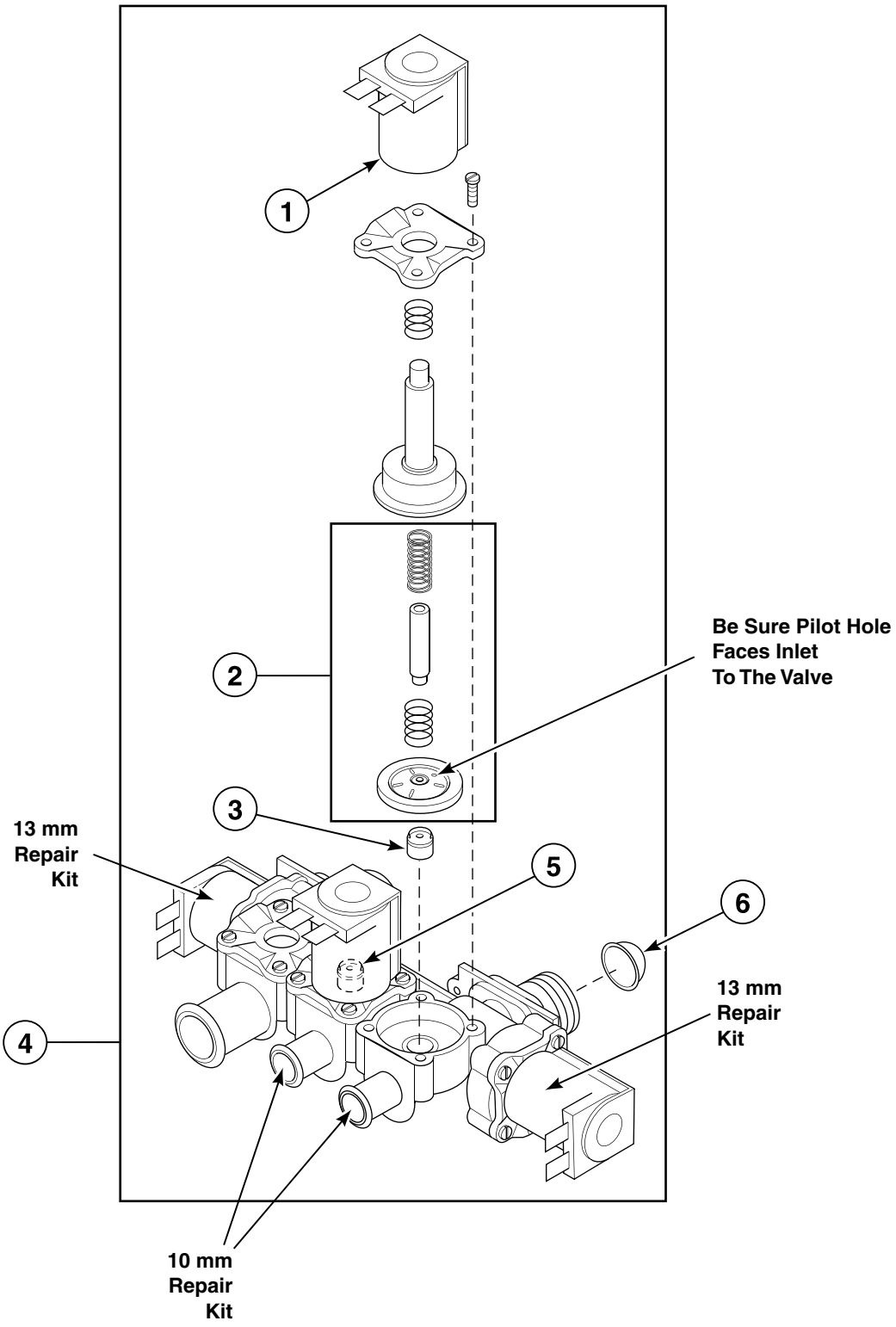
3-Way Mixing Valve - Mueller



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3-Way Mixing Valve - Mueller

REF	PART NO.	DESCRIPTION	COMMENTS
1	F380900	Coil	110-127 Volt
	F380917	Coil	200-240 Volt
2	F380954	Valve Repair Kit	10 mm
	F380939	Valve Repair Kit	13 mm
3	F380958	Flow Restrictor	4 mm
4	F730455	3-Way Mixing Valve Kit	120 Volt
	F730456	3-Way Mixing Valve Kit	220 Volt
5	F380957	Flow Restrictor	2.8 mm
6	F270200	Strainer	

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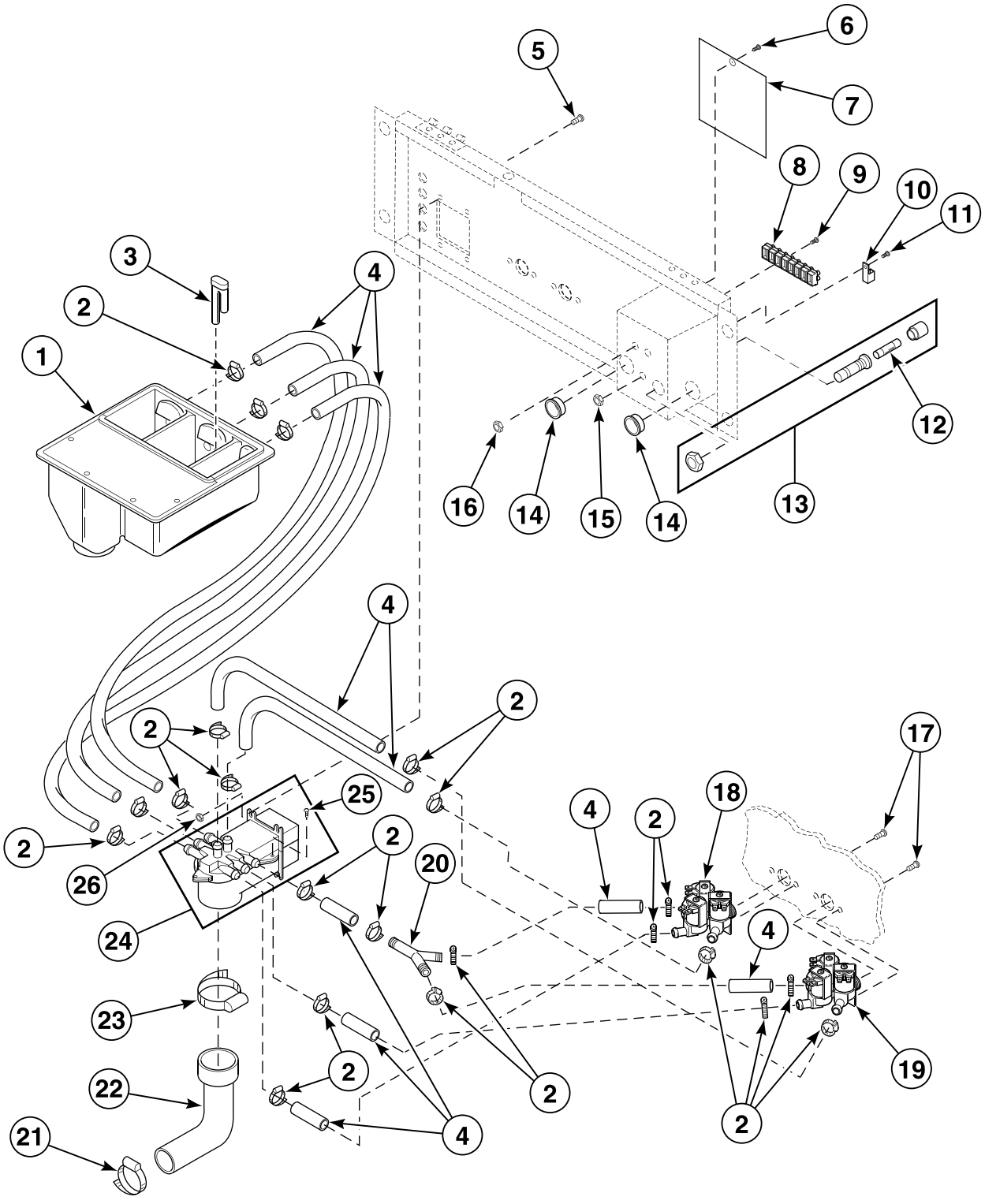
Supply Dispenser Assembly - With Elbi Valve



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Supply Dispenser Assembly - With Elbi Valve

REF	PART NO.	DESCRIPTION	COMMENTS
1	F634377P	Supply Dispenser	Coin models
	F602374-2	Soap Dispenser	OPL models with 4 liquid connectors
	F602374-3	Supply Dispenser	OPL models with 5 liquid connectors
2	36801	Hose Clamp	No. 6
3	F150390	Siphon Tube	
4	F200108P	Water Hose	
5	F430916	Screw	
6	F430174	Screw	
7	F633260	Power Supply Cover	
8	F140766	Terminal	
9	F430916	Screw	
10	F140734	Ground Terminal Lug	
11	F430903	Screw	
12	F350115	Fuse	
13	F0350312-10	Fuse Holder	
14	F140909	Insulator Bushing	
15	F430232	Nut	
16	F431022	Nut	
17	F430948	Screw	
18	F381728P	3-Way Valve	Standard thread; Hot; 120 Volt; F380119 Flow Restrictor
	F381725P	3-Way Valve	Metric thread; Hot; 120 Volt; F380119 Flow Restrictor
	F381730P	3-Way Valve	Metric thread; Hot; 220 Volt; F380119 Flow Restrictor
19	F381720P	3-Way Valve	Standard thread; Cold; 120 Volt
	F381725P	3-Way Valve	Metric thread; Cold; 120 Volt
	F381718P	3-Way Valve	Metric thread; Cold; 220 Volt
20	F422808	Y Connector	
21	F200213	Hose Clamp	No. 40
22	F150321	Vacuum Breaker Hose	HC18, HC27, HC35, SC18, SC27, SC35, UC18, UC27 and UC35 models
	F150372	Fill Hose	HC25, SC25 and UC25 models
	F150340	Vacuum Breaker Hose	HC50, SC50 and UC50 models
23	N/A	Hose Clamp	No. 48
24	F603031	Vacuum Breaker Assembly	Includes item 25
25	F430177	Screw	
26	F430231	Nut	

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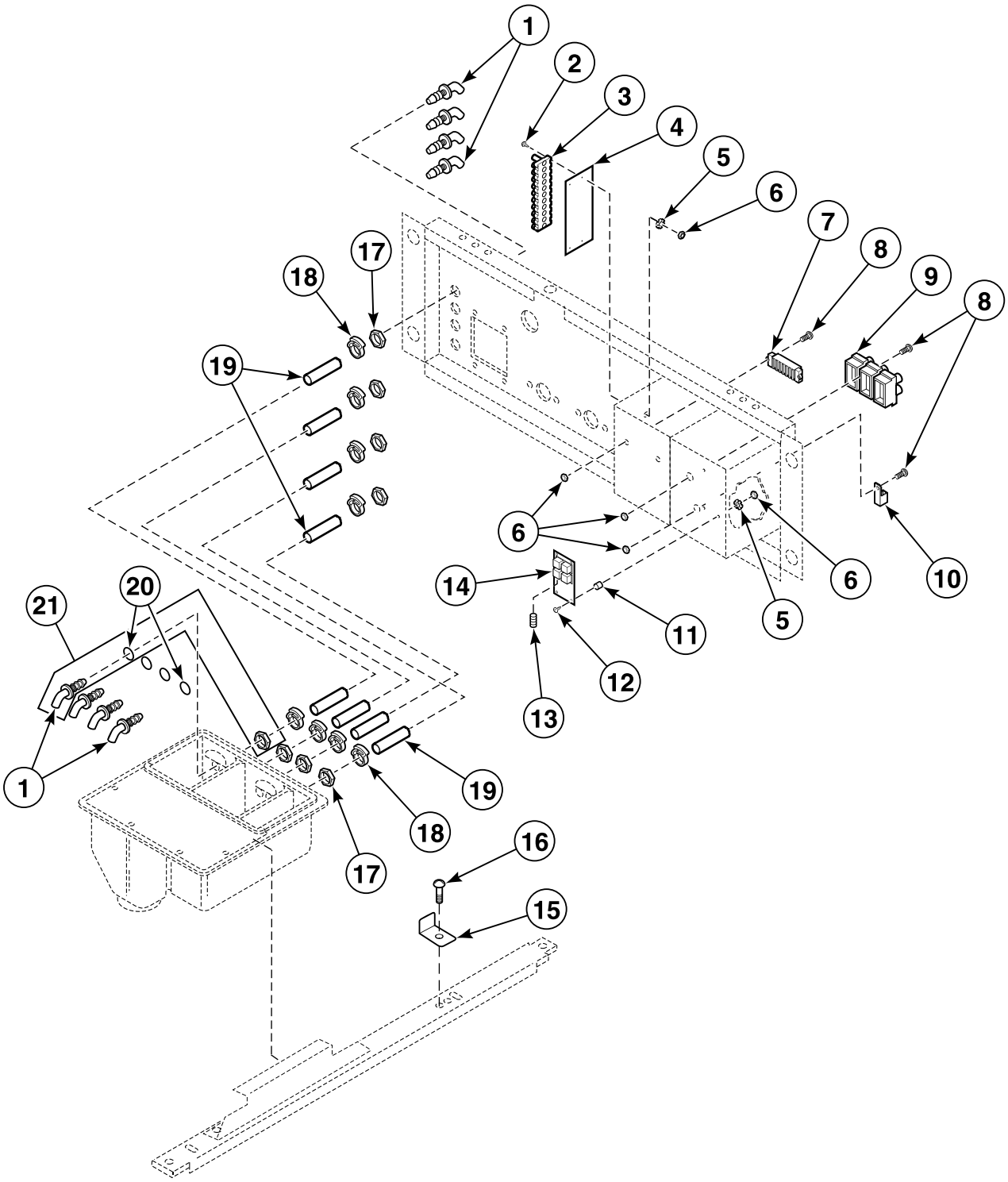
Automatic Supply Dispenser



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Automatic Supply Dispenser

REF	PART NO.	DESCRIPTION	COMMENTS
1	F380300	Injection Nozzle	
2	F430916	Screw	
3	F140738	Terminal Strip	
4	F230764	External Supply Decal	
5	F431113	Washer	
6	F431022	Nut	
7	F140766	Terminal	
8	F431701	Screw	
9	F140748	Input Power Block	2 terminal
	F140747	Input Power Block	3 terminal
	F140746	Input Power Block	4 terminal
10	F140734	Ground Terminal Lug	
11	F431911	Spacer	
12	F430917	Screw	
13	F350115	Fuse	
14	F0350312-10	Fuse Holder	
15	F606516	Supply Hose Bracket	
16	F430174	Screw	
17	F430224	Nut	
18	F200206	Hose Clamp	No. 4
19	F200168P	Tubing	
20	F170208	O-Ring	
21	F730168	Injection Nozzle Kit	Includes items 1, 17 and 20

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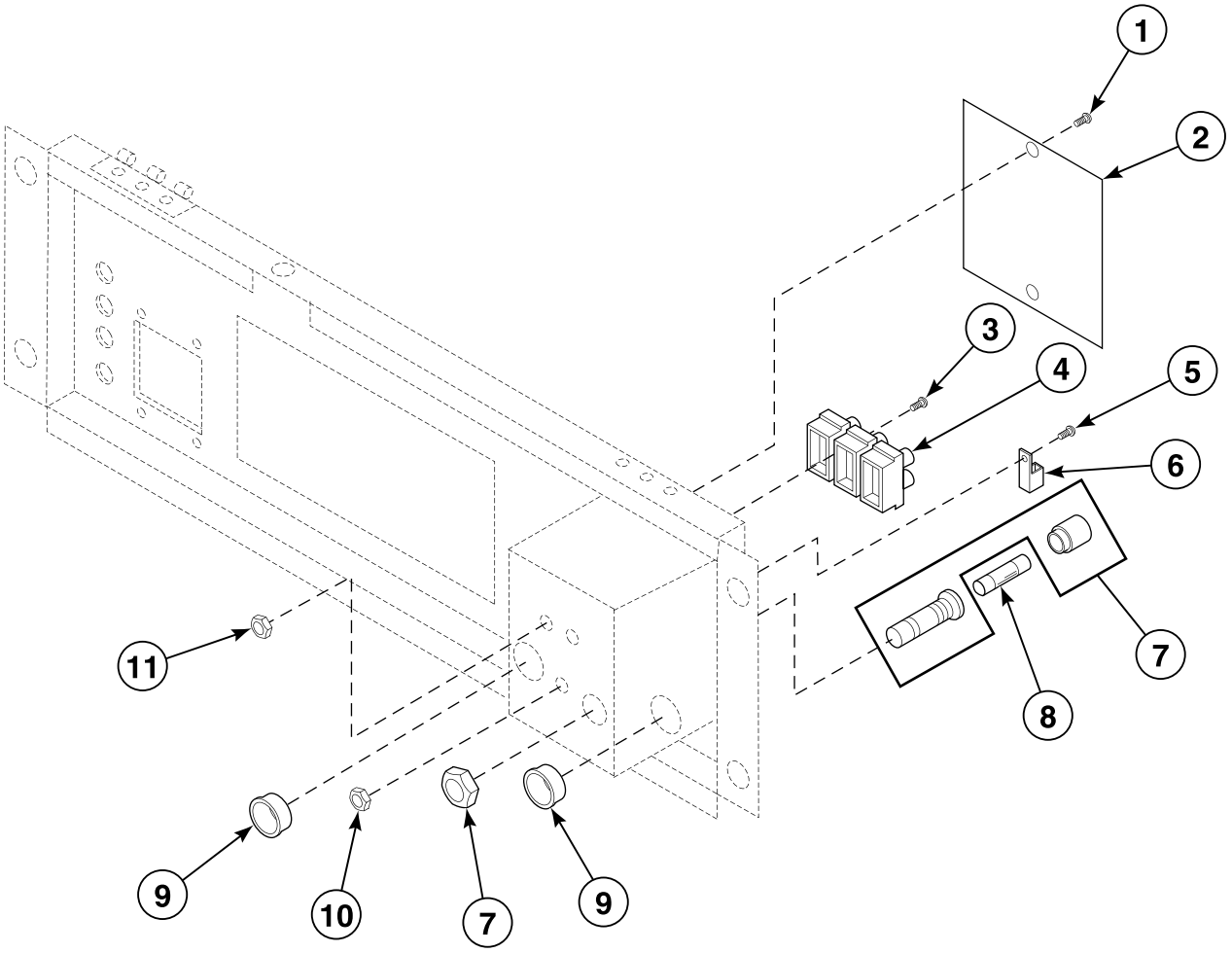
Power Panel Assembly



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Power Panel Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430174	Screw	
2	F602533	Input Power Connection Box Cover	
3	F430938	Screw	
4	F140747	Input Power Block	3 terminal
	F140746	Input Power Block	4 terminal
5	F430903	Screw	
6	F140734	Ground Terminal Lug	
7	F350304P	Fuse Holder	
8	F350104	Fuse	
9	F140909	Insulator Bushing	
10	F430232	Nut	
11	F430231	Nut	

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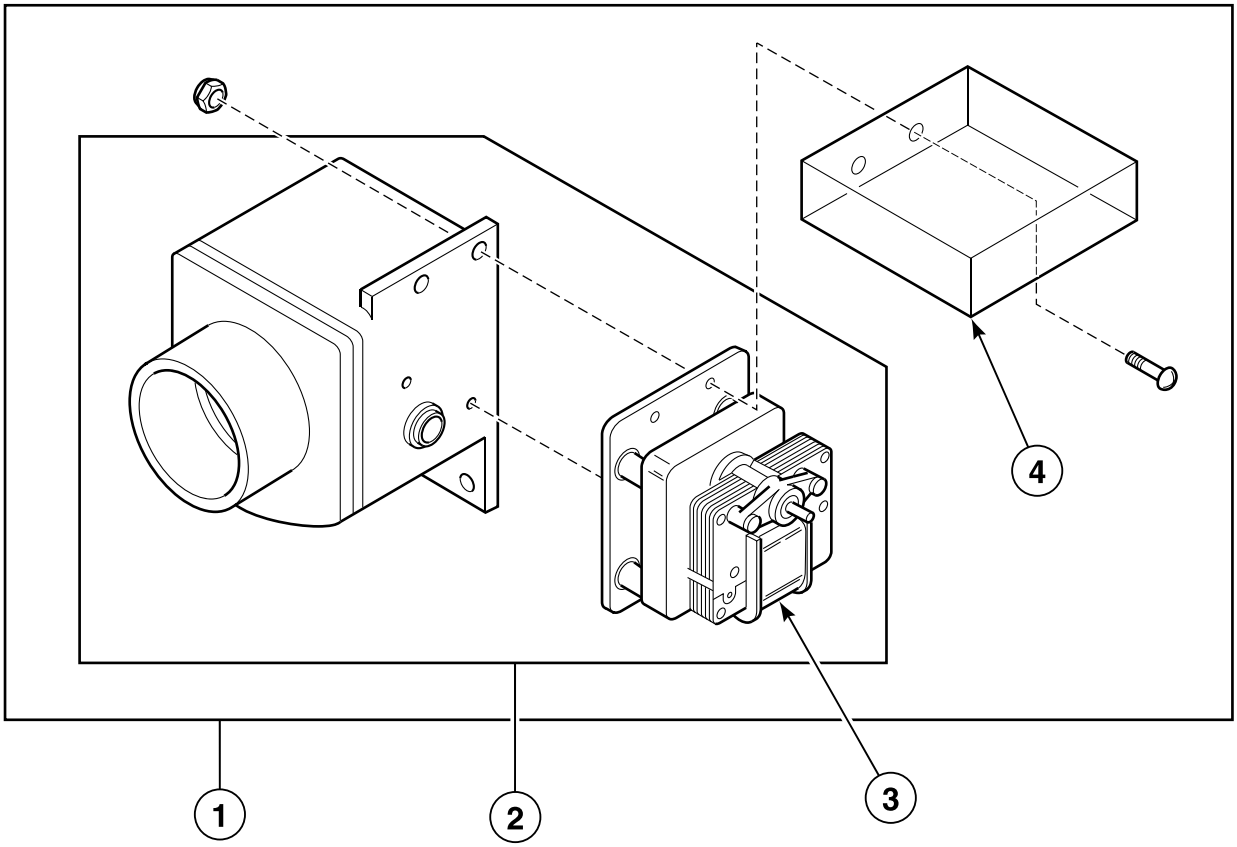
Drain Valve Assembly - All Models Except HC50, SC50 and UC50 Models



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Drain Valve Assembly - All Models Except HC50, SC50 and UC50 Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	F602920	Drain Valve Assembly	120 Volt; Includes all items on the page, including the screw and nut
	F603175	Drain Valve Assembly	220 Volt; Includes all items on the page, including the screw and nut
2	F380618	Drain Valve	120 Volt; Includes item 3
	F380619	Drain Valve	220 Volt; Includes item 3
3	F380932P	Drain Valve Motor	Round shaft; 120 Volt
	F380933P	Drain Valve Motor	Round shaft; 220 Volt
	F380943P	Drain Motor	Keyed shaft; 120 Volt
	G159764P	Drain Valve Motor and Gear Box Assembly	Keyed shaft; 220 Volt
	F380972P	Drain Valve Motor	Keyed shaft; 240 Volt
4	F200133600	Drain Valve Cover	

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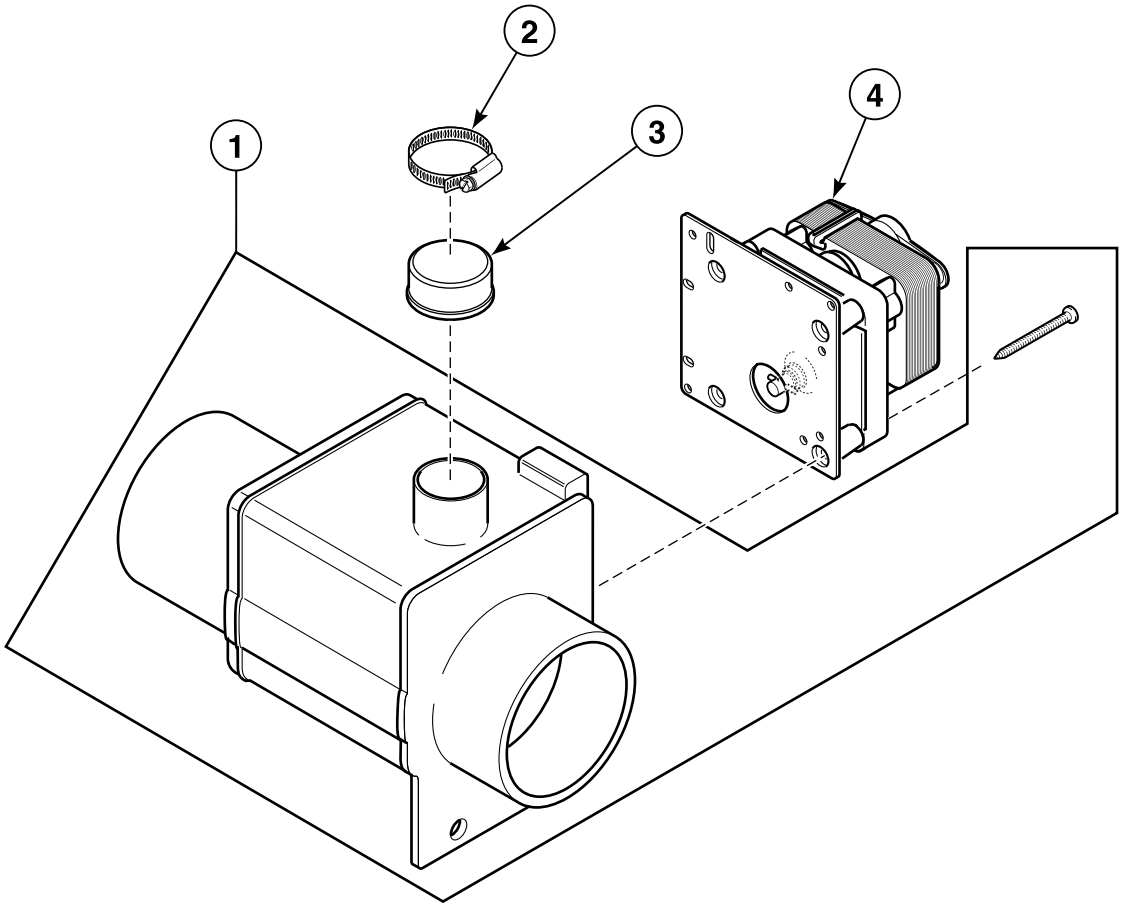
Drain Valve Assembly - HC50, SC50 and UC50 Models



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Drain Valve Assembly - HC50, SC50 and UC50 Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	F038062800	Drain Valve	120 Volt; Includes screw
	F038062900	Drain Valve	220 Volt; Includes screw
2	F200215	Hose Clamp	No. 28
3	F150352	Overflow Plug	
4	F380932P	Drain Valve Motor	Round shaft; 120 Volt
	F380933P	Drain Valve Motor	Round shaft; 220 Volt
	F380943P	Drain Motor	Keyed shaft; 120 Volt
	G159764P	Drain Valve Motor and Gear Box Assembly	Keyed shaft; 220 Volt
	F380972P	Drain Valve Motor	Keyed shaft; 240 Volt

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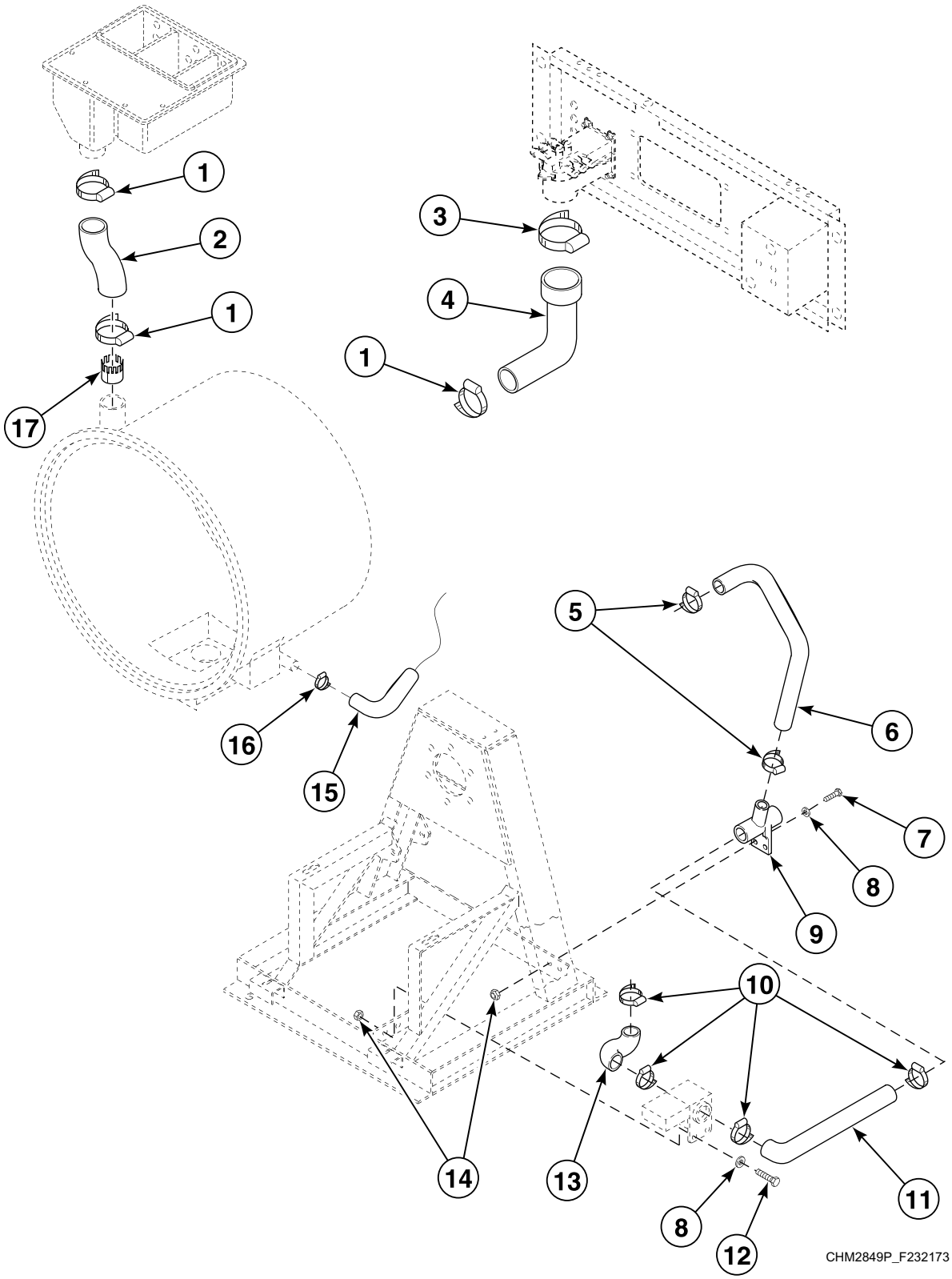
Drain Assembly, Hoses and Air Trap - All Models Except HC27, SC27 and UC27 Models



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Drain Assembly, Hoses and Air Trap - All Models Except HC27, SC27 and UC27 Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	F200213	Hose Clamp	No. 40
2	F150309	Soap Dispenser Hose	
3	N/A	Hose Clamp	No. 48
4	F150321	Vacuum Breaker Hose	HC18, HC35, SC18, SC35, UC18 and UC35 models
	F150372	Fill Hose	HC25, SC25 and UC25 models
	F150340	Vacuum Breaker Hose	HC50, SC50 and UC50 models
5	F200215	Hose Clamp	No. 28
6	F200125800	Overflow Hose	HC18, HC25, SC18, SC25, UC18 and UC25 models
	F150332	Overflow Hose	HC35, HC50, SC35, SC50, UC35 and UC50 models
7	F430103	Screw	
8	F430317	Washer	
9	F8017101	Drain Connector Tee	HC18, HC25, HC35, SC18, SC25, SC35, UC18, UC25 and UC35 models
	F150398	Drain Tee	HC50, SC50 and UC50 models
10	F200213	Hose Clamp	HC18, HC25, HC35, SC18, SC25, SC35, UC18, UC25 and UC35 models
	N/A	Hose Clamp	HC50, SC50 and UC50 models
11	F150311	Rear Drain Hose	HC18, SC18 and UC18 models
	F0150331-00	Drain Hose	Rear; HC25, HC35, SC25, SC35, UC25 and UC35 models
	F200123500	Drain Hose	HC50, SC50 and UC50 models
12	F430103	Screw	
13	F150312	Front Drain Hose	HC18, HC25, HC35, SC18, SC25, SC35, UC18, UC25 and UC35 models
	F200123900	Front Drain Hose	HC50, SC50 and UC50 models
14	F430215	Nut	
15	F200142	Air Trap Hose	
16	F200205	Hose Clamp	No. 10
17	F150419	Supply Dispenser Baffle	

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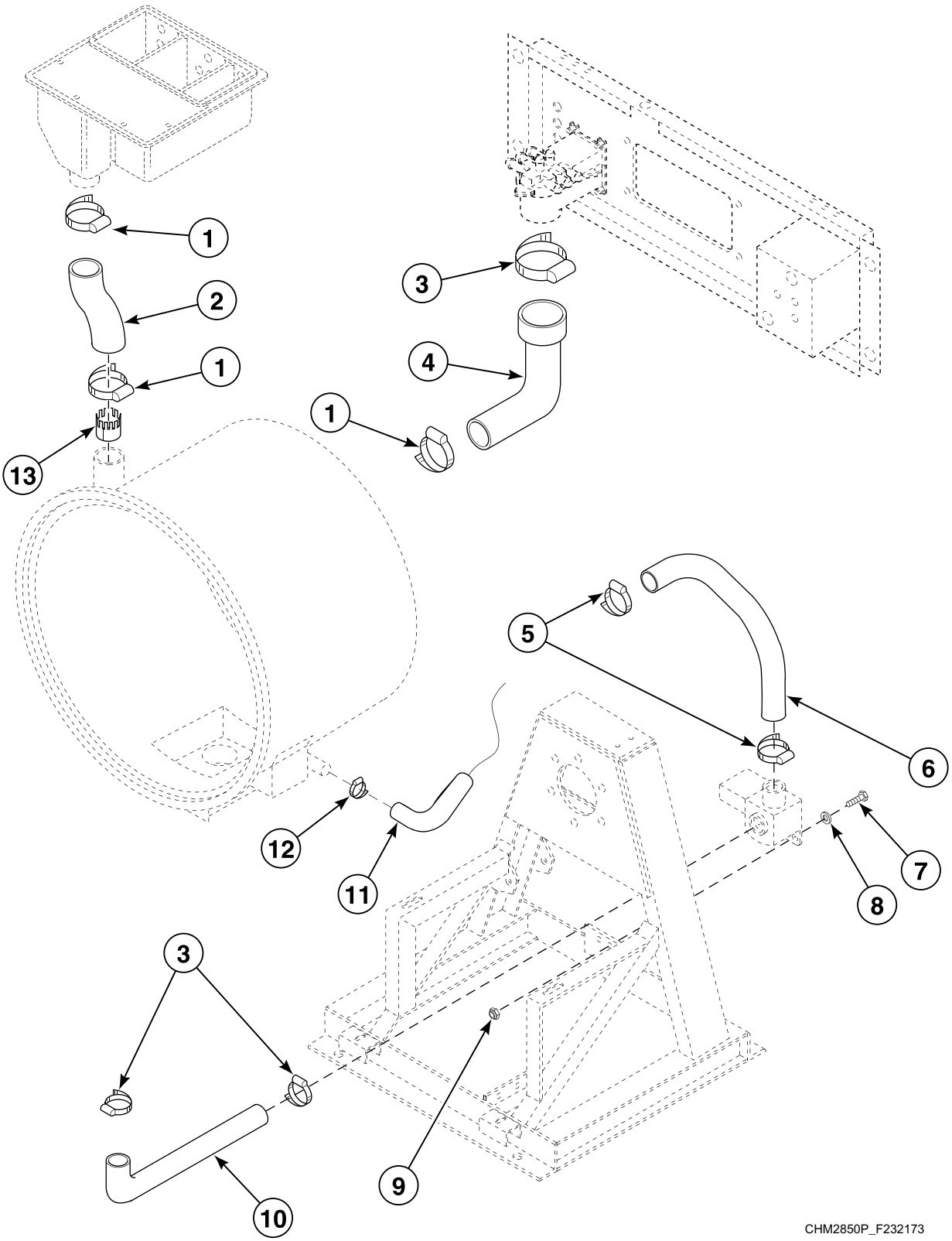
Drain Valve Assembly, Hoses and Air Trap - HC50, SC50 and UC50 Models with Heat Shell



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Drain Valve Assembly, Hoses and Air Trap - HC50, SC50 and UC50 Models with Heat Shell

REF	PART NO.	DESCRIPTION	COMMENTS
1	F200213	Hose Clamp	No. 40
2	F150309	Soap Dispenser Hose	
3	N/A	Hose Clamp	No. 48
4	F150340	Vacuum Breaker Hose	
5	F200215	Hose Clamp	No. 28
6	F150332	Overflow Hose	
7	F430103	Screw	
8	F430317	Washer	
9	F430215	Nut	
10	F150356	Drain Hose	
11	F200142	Air Trap Hose	
12	F200205	Hose Clamp	No. 10
13	F150419	Supply Dispenser Baffle	

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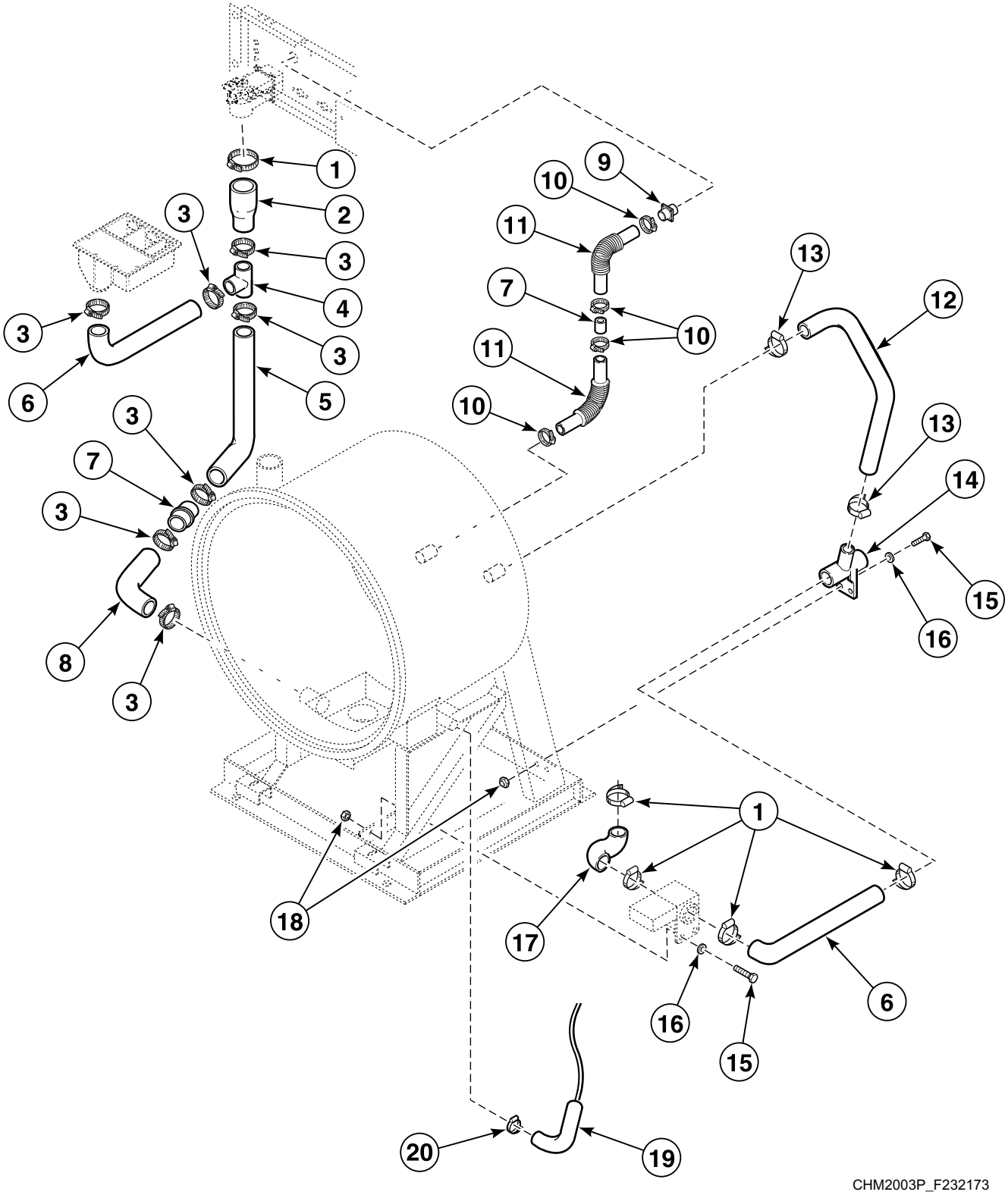
Drain Valve Assembly, Hoses and Air Trap - HC27, SC27 and UC27 Models



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Drain Valve Assembly, Hoses and Air Trap - HC27, SC27 and UC27 Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Hose Clamp	No. 48
2	F150321	Vacuum Breaker Hose	
3	F200213	Hose Clamp	No. 40
4	F422817	Tee	
5	F150308	Overflow Hose	
6	F0150331-00	Drain Hose	Rear
7	F608237	Pipe	
8	F150414	Bottom Fill Hose	
9	F422517	Vent Nipple	
10	F200204	Hose Clamp	No. 20
11	F200170	Vent Hose	
12	F150332	Overflow Hose	
13	F200215	Hose Clamp	No. 28
14	F8017101	Drain Connector Tee	
15	F430103	Screw	
16	F430317	Washer	
17	F150312	Front Drain Hose	
18	F430215	Nut	
19	F200142	Air Trap Hose	
20	F200205	Hose Clamp	No. 10

N/A = Part no longer available

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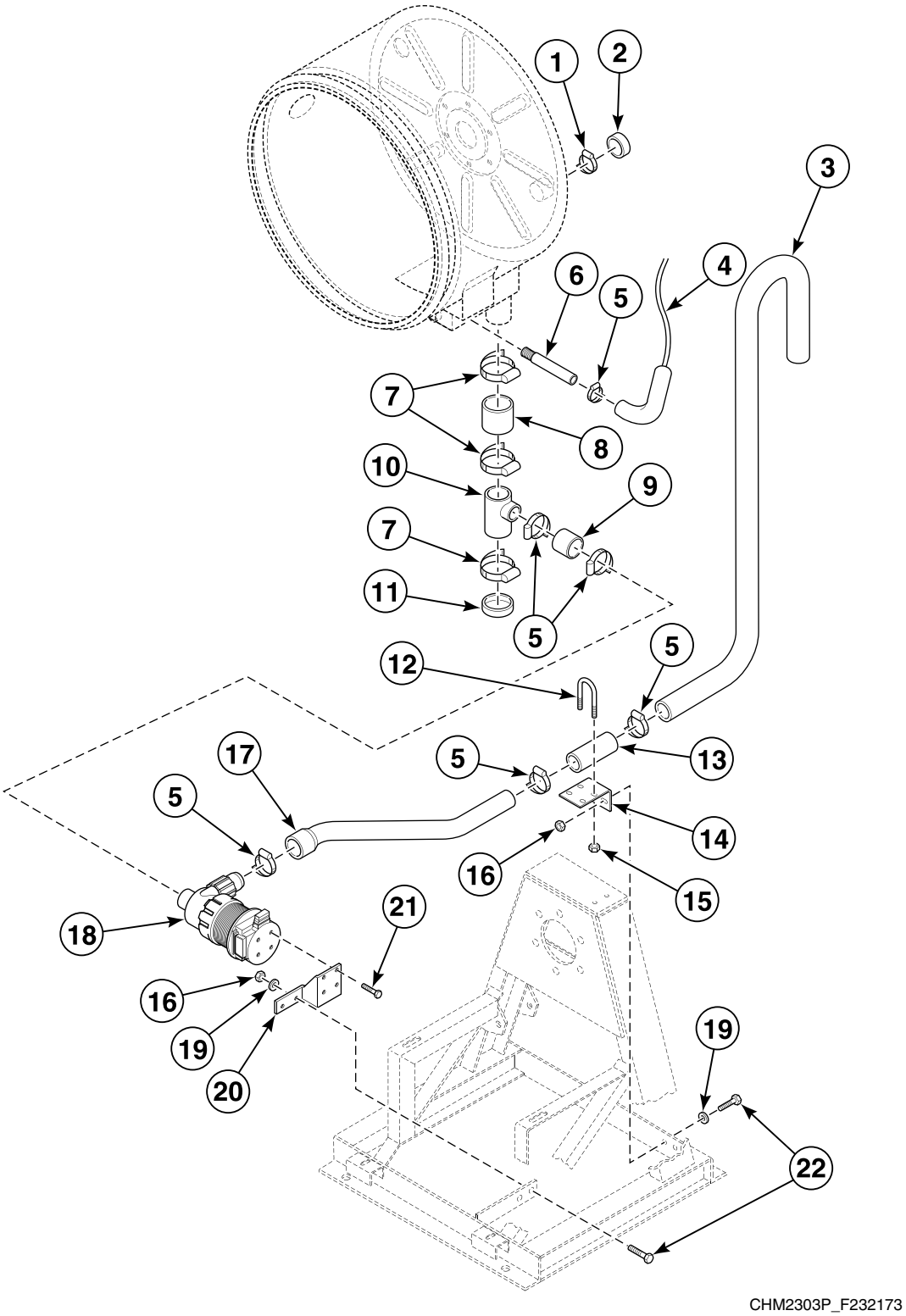
Pump Drain Option - HC27, SC27 and UC27 E-Voltage Models



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Pump Drain Option - HC27, SC27 and UC27 E-Voltage Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	F200215	Hose Clamp	No. 28
2	F150352	Overflow Plug	
3	F150343	Rear Pump Drain Hose	
4	F200142	Air Trap Hose	
5	F200204	Hose Clamp	No. 20
6	F634178	Air Chamber Nipple	
7	F200213	Hose Clamp	No. 40
8	F150311	Rear Drain Hose	
9	F634177	Pump Inlet Hose	
10	F633819	Pump Drain Trap Weldment	
11	F150443	Plug	
12	F200401P	U-Bolt Clamp	
13	N/A	Pipe	
14	F604147	Pump Drain Rear Connecting Bracket	
15	F430232	Nut	
16	F430215	Nut	
17	F150482	Pump Drain Outlet Hose	
18	F634463P	Pump	
19	F430317	Washer	
20	F634114	Pump Mounting Bracket	
21	F430179	Screw	
22	F430107	Screw	

N/A = Part no longer available

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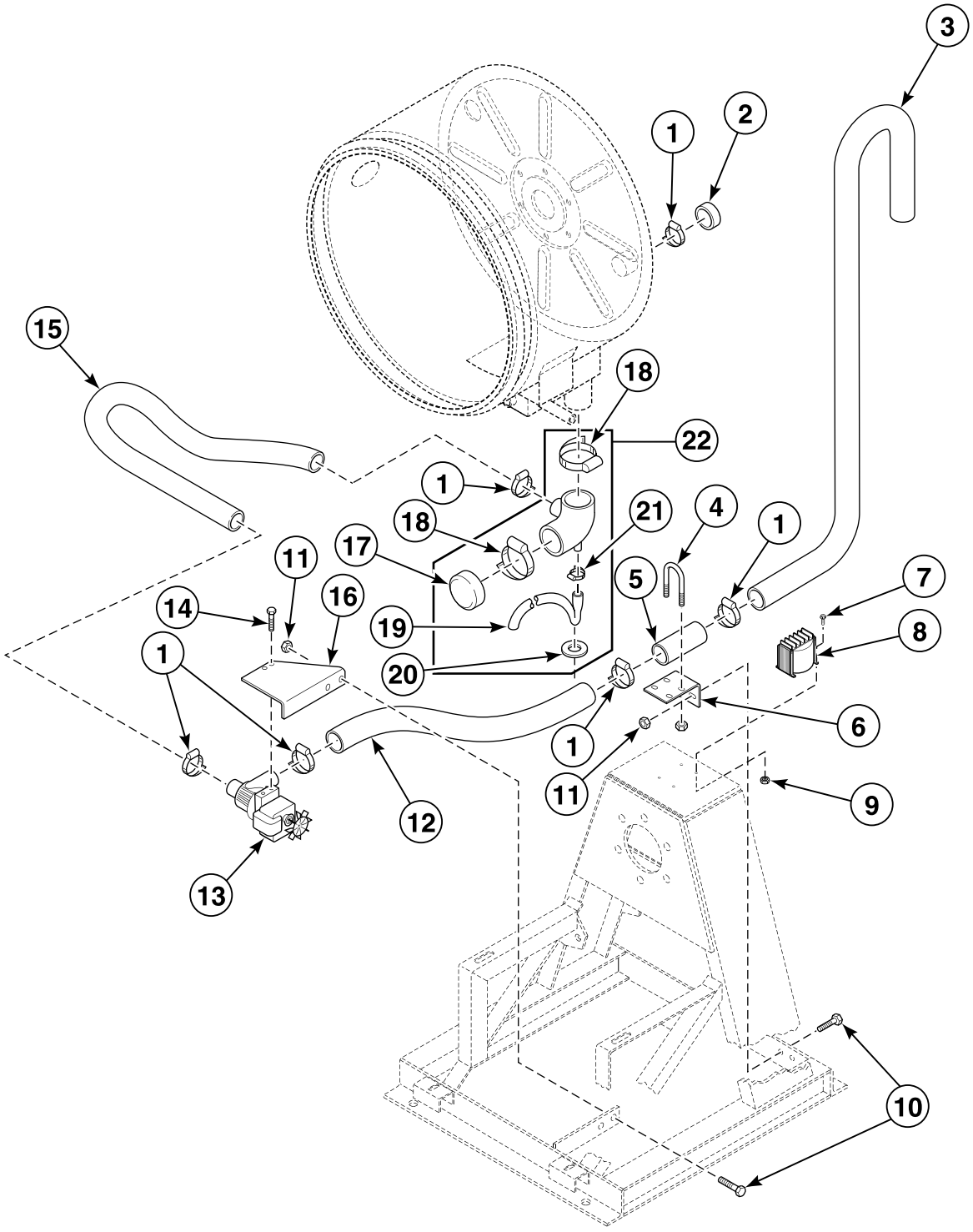
Pump Drain Option - All Models Except HC27, SC27 and UC27 E-Voltage Models



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Pump Drain Option - All Models Except HC27, SC27 and UC27 E-Voltage Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	F200204	Hose Clamp	No. 20
2	F150352	Overflow Plug	
3	F150343	Rear Pump Drain Hose	
4	F200401P	U-Bolt Clamp	Includes nuts
5	F603827-1	Pipe	
6	F604147	Pump Drain Rear Connecting Bracket	
7	F430910	Screw	
8	F360124P	Transformer	
9	F430231	Nut	
10	F430107	Screw	
11	F430215	Nut	
12	F200115	Hose	
13	F270119P	Drain Pump	B-voltage models
	F270104P	Pump	C, D, E and J-voltage models
14	F430519	Screw	
15	F200195	Hose	
16	F609694	Pump Drain Trap Mounting Bracket	
17	F150443	Plug	
18	F200213	Hose Clamp	No. 40
19	F606192-5	Tubing	
20	F430310	Washer	
21	F200217	Hose Clamp	
22	F630326P	Pump Drain Trap Assembly	Includes items 17-21

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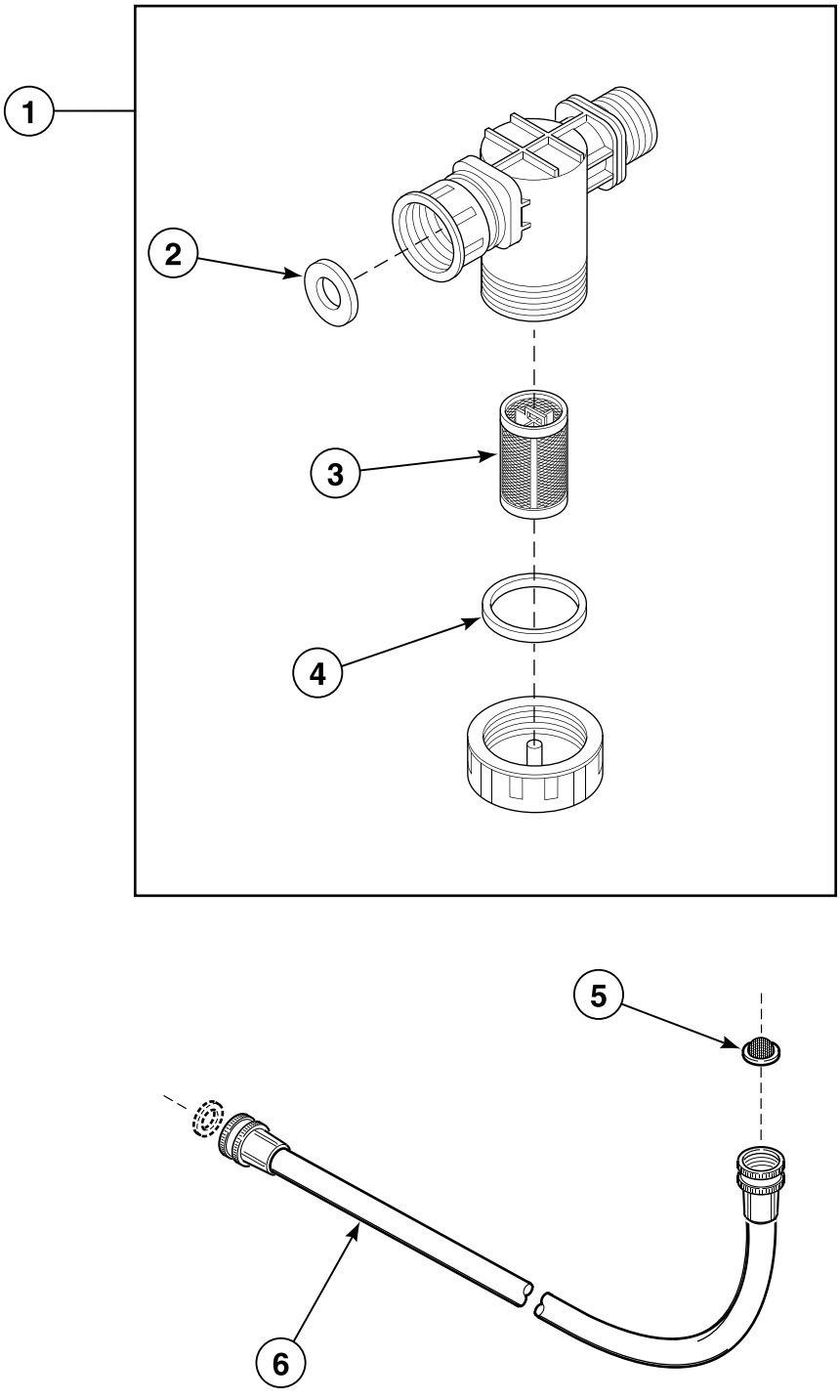
Filter (Optional)



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Filter (Optional)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F270306P	Filter	Hose thread
	F270305	Filter	Metric thread
2	20290	Washer	
3	F270406	Replacement Filter	.11 mm
	F270405	Replacement Filter	.25 mm
4	F270407	Filter Housing Cap Gasket	
5	F270300	Filter Screen	
6	F200116	Water Hose	3/8 inch; Hose thread
	F200164	Water Hose	3/4 inch; Hose thread
	F200165	Water Hose	3/8 inch; Metric thread
	F200166	Water Hose	3/4 inch; Metric thread

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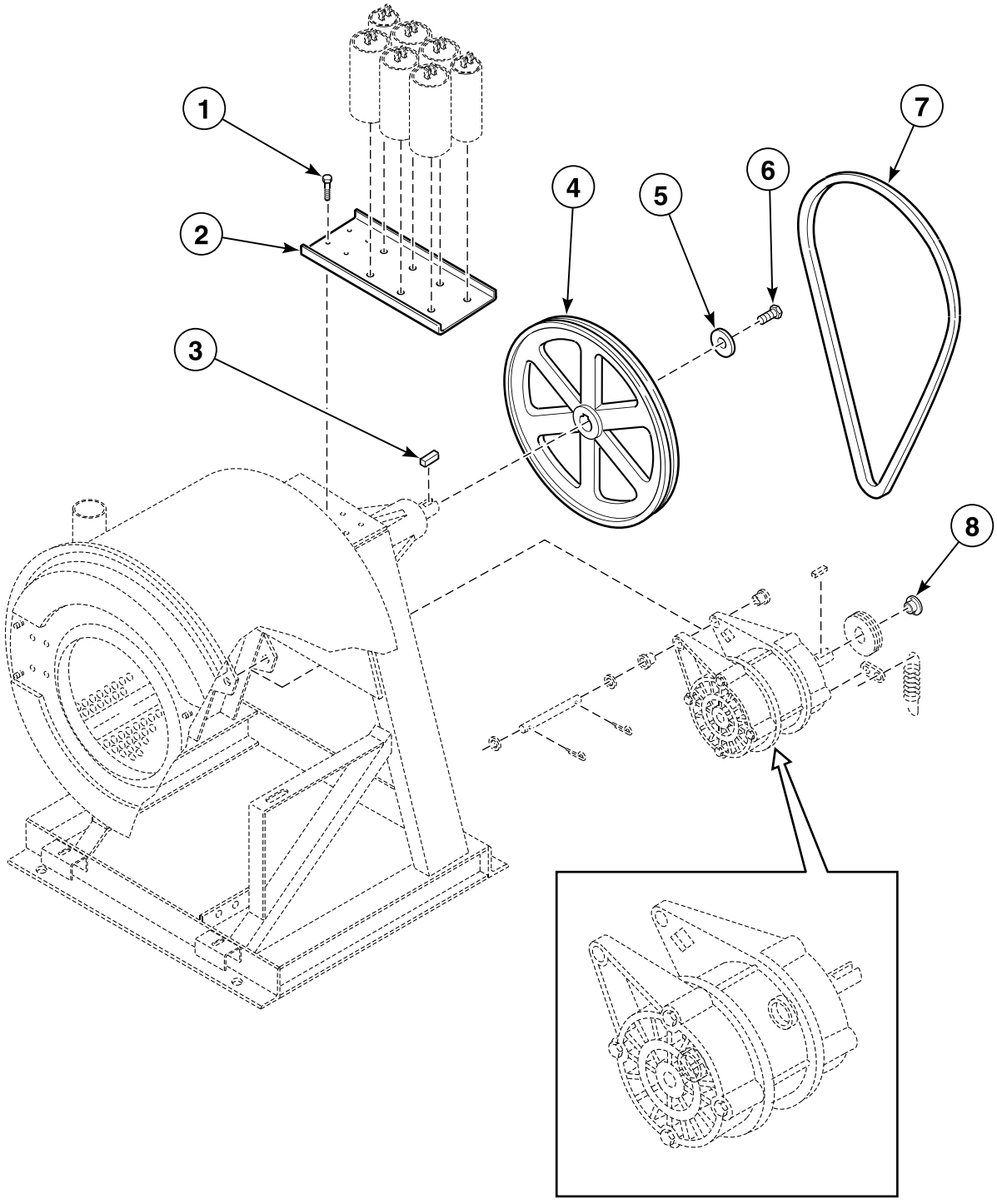
Motor, Pulley and Belt Assembly (Drawing 1 of 5)

HC18, HC25, HC27, SC18, SC25, SC27, UC18, UC25 and UC27 Models



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Motor, Pulley and Belt Assembly (Drawing 1 of 5)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430108	Screw	
2	F602732	Capacitor Bracket	HC18, SC18 and UC18 models
	F200033500	Capacitor Mounting Bracket	HC25, HC27, SC25, SC27, UC25 and UC27 models
3	F430801	Key	
4	F280168	Pulley	HC18, HC25, SC18, SC25, UC18 and UC25 models
	F280172	Sheave Pulley	HC27, SC27 and UC27 models
5	F0431159-00	Washer	
6	F430927	Screw	
7	F280343	Belt	HC18, SC18 and UC18 C, D, G and J-voltage models; 3V-730
	F0280380-00	Belt	HC18, SC18 and UC18 E-voltage models; 3V-720; Replaces F280343 Belt
	F280337	Belt	HC18, SC18 and UC18 A, B, F, H, O and Y-voltage models; 3V-710
	F280343	Belt	HC18, SC18 and UC18 F and H-voltage models; 3V-730; Replaces F280337 Belt
	F280337	Belt	HC25, SC25 and UC25 A, C, D, F, G, H, J, K, O and Y-voltage models; 3V-710
	F0280380-00	Belt	HC25, SC25 and UC25 E-voltage models; 3V-720; Replaces F280337 Belt
	F280321	Belt	HC27, SC27 and UC27 models; 3V-800
8	F280430	Bushing	HC18, SC18 and UC18 C, D, G and J-voltage models
	F280430	Bushing	HC18, SC18 and UC18 E-voltage models through 5/24/02
	F280298P	Pulley Bushing	HC18, SC18 and UC18 E-voltage models starting 5/24/02
	F280298P	Pulley Bushing	HC18, SC18 and UC18 A, B, F, H and O-voltage models; F and H-voltage models with heat
	F280430	Bushing	HC25, SC25 and UC25 C, D, G and J-voltage models
	F280298P	Pulley Bushing	HC25, SC25 and UC25 E-voltage models; Replaces F280214 Motor Bushing
	F280298P	Pulley Bushing	HC25, SC25 and UC25 L and Y-voltage models; Replaces F220209 Bushing
	F280430	Bushing	HC27, SC27 and UC27 C, D and G-voltage models
	F280430	Bushing	HC27, SC27 and UC27 J-voltage models; Replaces F220222 Motor
	F280225P	Bushing	HC27, SC27 and UC27 E-voltage models; Replaces F220214 Motor

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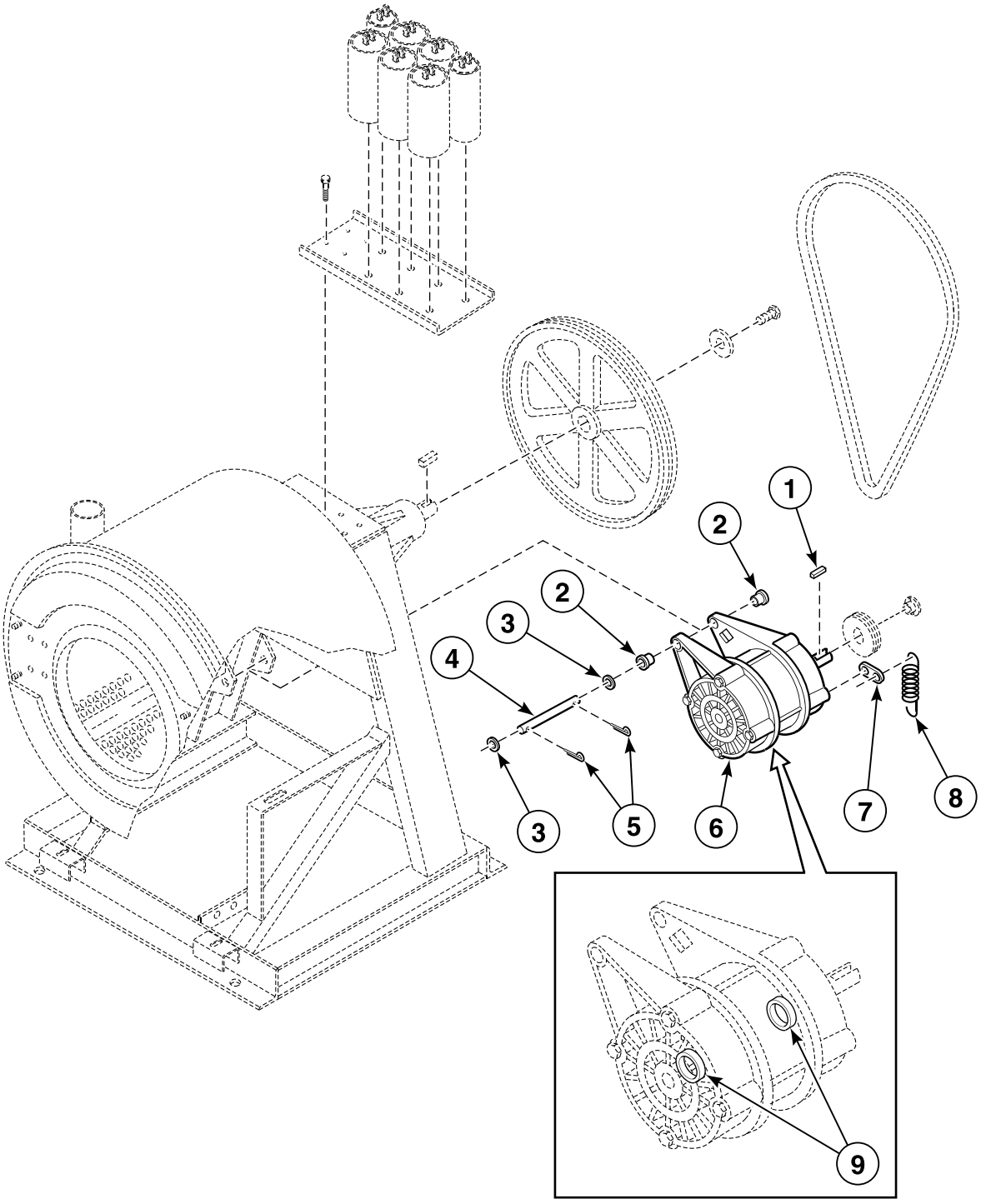
Motor, Pulley and Belt Assembly (Drawing 2 of 5)

HC18, HC25, HC27, SC18, SC25, SC27, UC18, UC25 and UC27 Models



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Motor, Pulley and Belt Assembly (Drawing 2 of 5)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430802	Key	
2	F200186100	Motor Support Bushing	
3	F430325	Washer	
4	F602844	Motor Support Rod	
5	F430401	Cotter Pin	
6	F022039600P	Motor	HC18, SC18 and UC18 J-voltage models; Replaces F220350 and F220352 Motor; Order F280427 Pulley and F280430 Bushing when replacing either F220350 or F220352 Motor; Includes item 2
	F220352	Motor	HC18, SC18 and UC18 D-voltage models
	F022032500P	Motor	HC18, SC18 and UC18 C, F, G and H-voltage models with or without heat; Includes item 2
	F220125P	Motor	HC18, SC18 and UC18 E-voltage models; Replaces F220117 and F220130 Motor; Order F280427 Pulley and F280298P Pulley Bushing when replacing either F220117 or F220130 Motor; Includes item 2
	F022039600P	Motor	HC18, SC18 and UC18 A and O-voltage models; Replaces F220320 Motor; Order F280170 Pulley when replacing F220320 Motor; Includes item 2
	F220110P	Motor	HC18, SC18 and UC18 B-voltage models; Includes item 2
	F022012800P	Motor	HC18, SC18 and UC18 Y-voltage models; Includes item 2
	F022038800P	Motor	HC25, SC25 and UC25 C, F, G and H-voltage models; Includes item 2
	F220389	Motor	HC25, SC25 and UC25 D, J and U-voltage models
	F220125P	Motor	HC25, SC25 and UC25 E-voltage models; Includes item 2
	F022012400P	Motor	HC25, SC25 and UC25 L and Y-voltage models; Includes item 2
	F022038800P	Motor	HC25, SC25 and UC25 C, F, and H-voltage models; Includes item 2
	F022038700P	Motor	HC25, HC27, SC25, SC27, UC25 and UC27 A, K and O-voltage models; Includes item 2
	F220389	Motor	HC27, SC27 and UC27 D, J and U-voltage models
	F220125P	Motor	HC27, SC27 and UC27 E-voltage models; Includes item 2
	F022012400P	Motor	HC27, SC27 and UC27 L and Y-voltage models; Includes item 2
7	F601515	Clip	Elmo only
8	F310124	Extension Spring	
9	M400592	Ball Bearing	

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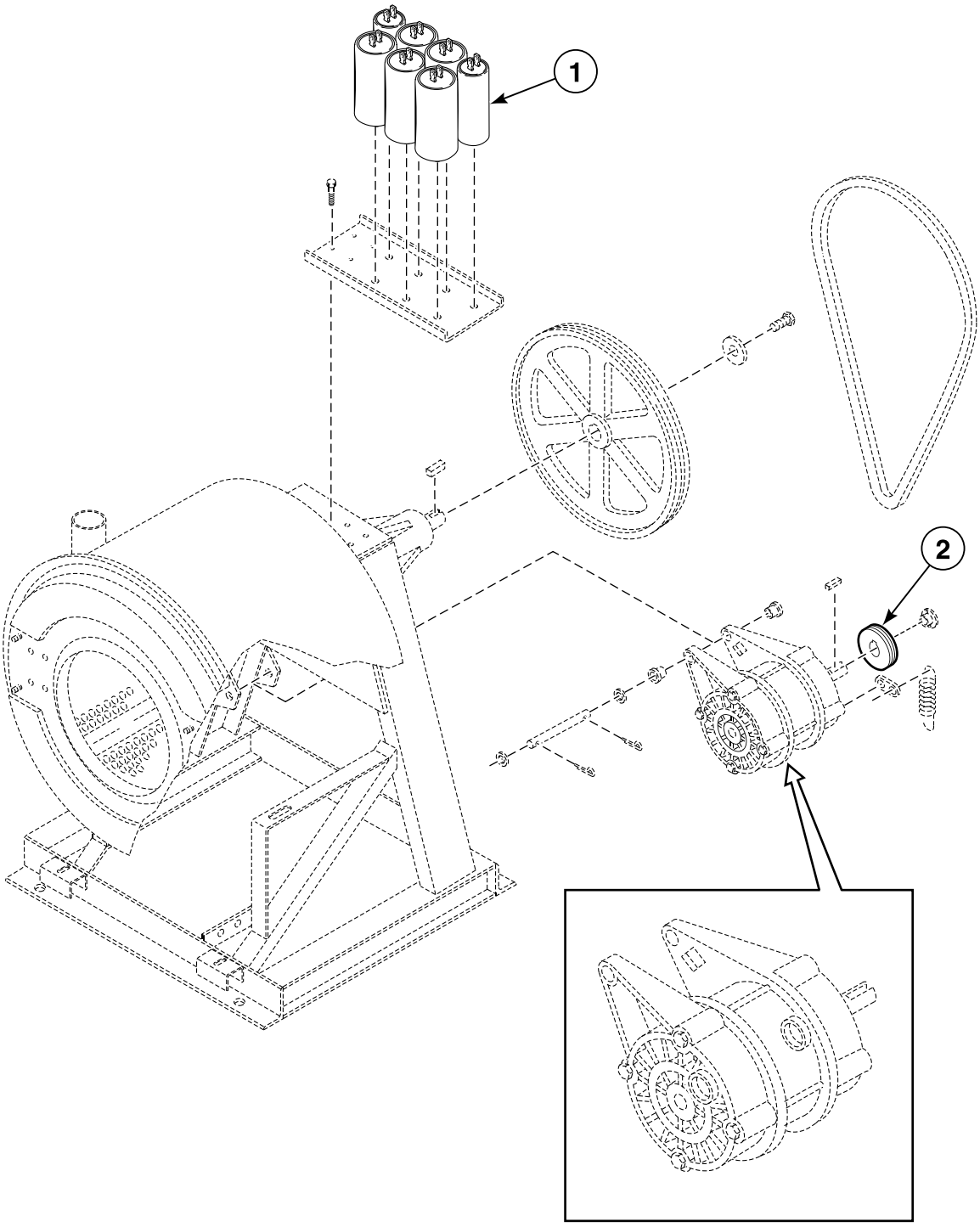
Motor, Pulley and Belt Assembly (Drawing 3 of 5)

HC18, HC25, HC27, SC18, SC25, SC27, UC18, UC25 and UC27 Models



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Motor, Pulley and Belt Assembly (Drawing 3 of 5)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F370230	Capacitor	10 Microfarad; HC18, SC18 and UC18 E-voltage models with Century motors - 1 used; HC25, HC27, SC25, SC27, UC25 and UC27 E-voltage models with Elmo motors - 2 used
	F370224P	Capacitor	20 Microfarad; HC25, HC27, SC25, SC27, UC25 and UC27 Y-voltage models with Elmo motors - 4 used; HC25, HC27, SC25, SC27, UC25 and UC27 E-voltage models with Elmo motors - 3 used
	F370223	Capacitor	25 Microfarad; HC18, SC18 and UC18 Y-voltage models with Elmo motors - 1 used; HC18, SC18 and UC18 E-voltage models with Century motors - 1 used
	F370222	Capacitor	50 Microfarad; HC18, SC18 and UC18 Y-voltage models with Elmo motors - 1 used; HC18, SC18 and UC18 E-voltage models with Century motors - 2 used
	F370221	Capacitor	100 Microfarad; HC18, SC18 and UC18 B-voltage models with Elmo motors - 2 used; HC18, SC18 and UC18 B-voltage models with Century motors - 2 used; HC25, HC27, SC25, SC27, UC25 and UC27 E-voltage models with Elmo motors - 2 used
	F370220	Capacitor	130 Microfarad; HC18, SC18 and UC18 B-voltage models with Elmo motors - 1 used; HC18, SC18 and UC18 B-voltage models with Century motors - 1 used; HC25, HC27, SC25, SC27, UC25 and UC27 Y-voltage models with Elmo motors - 1 used
	F370116	Resistor	HC27, SC27 and UC27 models; 12 K
2	F280427	Pulley	HC18, SC18 and UC18 C, D, E, G and J-voltage models; Replaces F280184 Pulley; Replacement of F280184 Pulley requires F280430 Bushing
	F280427	Pulley	HC18, SC18 and UC18 E-voltage models; Replaces F280184 Pulley or F220130 Motor and F280430 Bushing; Replacement of F280184 and F280130 Pulley requires F280298P Pulley Bushing
	F280170	Pulley	HC18, SC18 and UC18 A, B, F, H, O and Y-voltage models
	F280170	Pulley	HC18, SC18 and UC18 F and H-voltage models with heat
	F280427	Pulley	HC25, SC25 and UC25 C, D, G and J-voltage models; Replaces F280184 Pulley; Replacement of F280184 Pulley requires F280430 Bushing; F280430 Bushing is used with F280427 Pulley
	F280427	Pulley	HC25, SC25 and UC25 E-voltage models; Replaces F280180 Pulley; Replacement of F280180 Pulley requires F280298P Pulley Bushing; F280298P Pulley Bushing is used with F280427 Pulley
	F280170	Pulley	HC25, SC25 and UC25 A, F, H, K and O-voltage models
	F280416	Pulley	HC25, SC25 and UC25 L and Y-voltage models; Replaces F280139 Pulley and F280298P Pulley Bushing; F280298P Pulley Bushing is used with F280416 Pulley
	F280418	Pulley	HC27, SC27 and UC27 C, D and G-voltage models; Replaces F280283 Pulley; Replaces F280239 Pulley and F220222 Motor; Replacement of F280283 or F280239 Pulley and F220222 Motor requires F280430 Bushing; F280430 Bushing is used with F280418 Pulley
	F280423	Pulley	HC27, SC27 and UC27 E-voltage models; Replaces F280279 Pulley and F280214 Motor Bushing; Replacement of F280279 Pulley and F220214 Motor requires F280225P Bushing; F280225P Bushing is used with F280423 Pulley
	F280284	Pulley	HC27, SC27 and UC27 A, F, H, K and O-voltage models
	F280281	Motor Pulley	HC27, SC27 and UC27 L and Y-voltage models; Replaces F280198 Pulley

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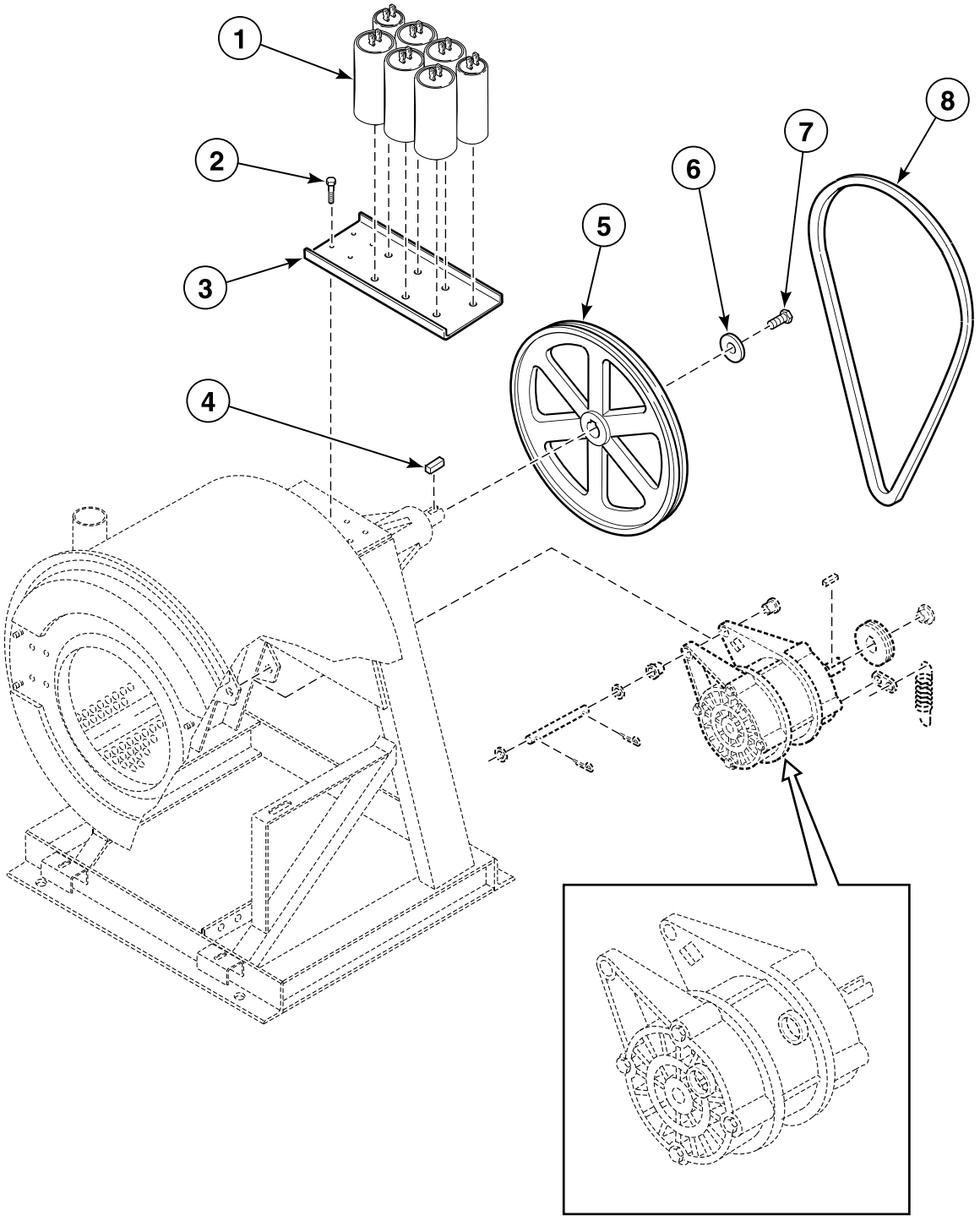
Motor, Pulley and Belt Assembly (Drawing 4 of 5)

HC35, HC50, SC35, SC50, UC35 and UC50 Models



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Motor, Pulley and Belt Assembly (Drawing 4 of 5)

REF	PART NO.	DESCRIPTION	COMMENTS
	F748001	Pulley Kit	Includes item 4 and F280172 Sheave Pulley
1	F370230	Capacitor	10 Microfarad; HC35, SC35 and UC35 Y-voltage models with Century motors - 1 used
	F370224P	Capacitor	20 Microfarad; HC35, SC35 and UC35 Y-voltage models with Elmo motors - 1 used; HC50, SC50 and UC50 Y-voltage models with Elmo motors 2 used
	F370223	Capacitor	25 Microfarad; HC35, SC35 and UC35 Y-voltage models with Elmo motors - 1 used
	F370222	Capacitor	50 Microfarad; HC35, SC35 and UC35 Y-voltage models with Elmo motors - 1 used; HC35, SC35 and UC35 Y-voltage models with Century motors - 1 used; HC50, SC50 and UC50 Y-voltage models with Elmo motors - 2 used
	F370220	Capacitor	130 Microfarad; HC35, SC35 and UC35 Y-voltage models with Century motors - 1 used; HC50, SC50 and UC50 Y-voltage models with Elmo motors - 3 used
	F370218	Capacitor	160 Microfarad; HC35, SC35 and UC35 Y-voltage models with Elmo motors - 1 used; HC35, SC35 and UC35 Y-voltage models with Century motors - 1 used
2	F430108	Screw	
3	F200033500	Capacitor Mounting Bracket	
4	F430801	Key	
5	F280172	Sheave Pulley	HC35, SC35 and UC35 models
	F280173	Pulley	HC50, SC50 and UC50 models
6	F431115	Washer	
7	F430100	Screw	
8	F280341	Belt	HC35, SC35 and UC35 C, D, G and J-voltage models; 3V-850
	F280342	Belt	HC35, SC35 and UC35 A, F, H, K, L, O and Y-voltage models; 3V-830
	F280373	Belt	HC50, SC50 and UC50 C, D, G and J-voltage models; 3V-90.65; Replaces F280304 Belt in 50 Hz models
	F280304	Belt	HC50, SC50 and UC50 A, F, H, K, L, O and Y-voltage models; 3V-900

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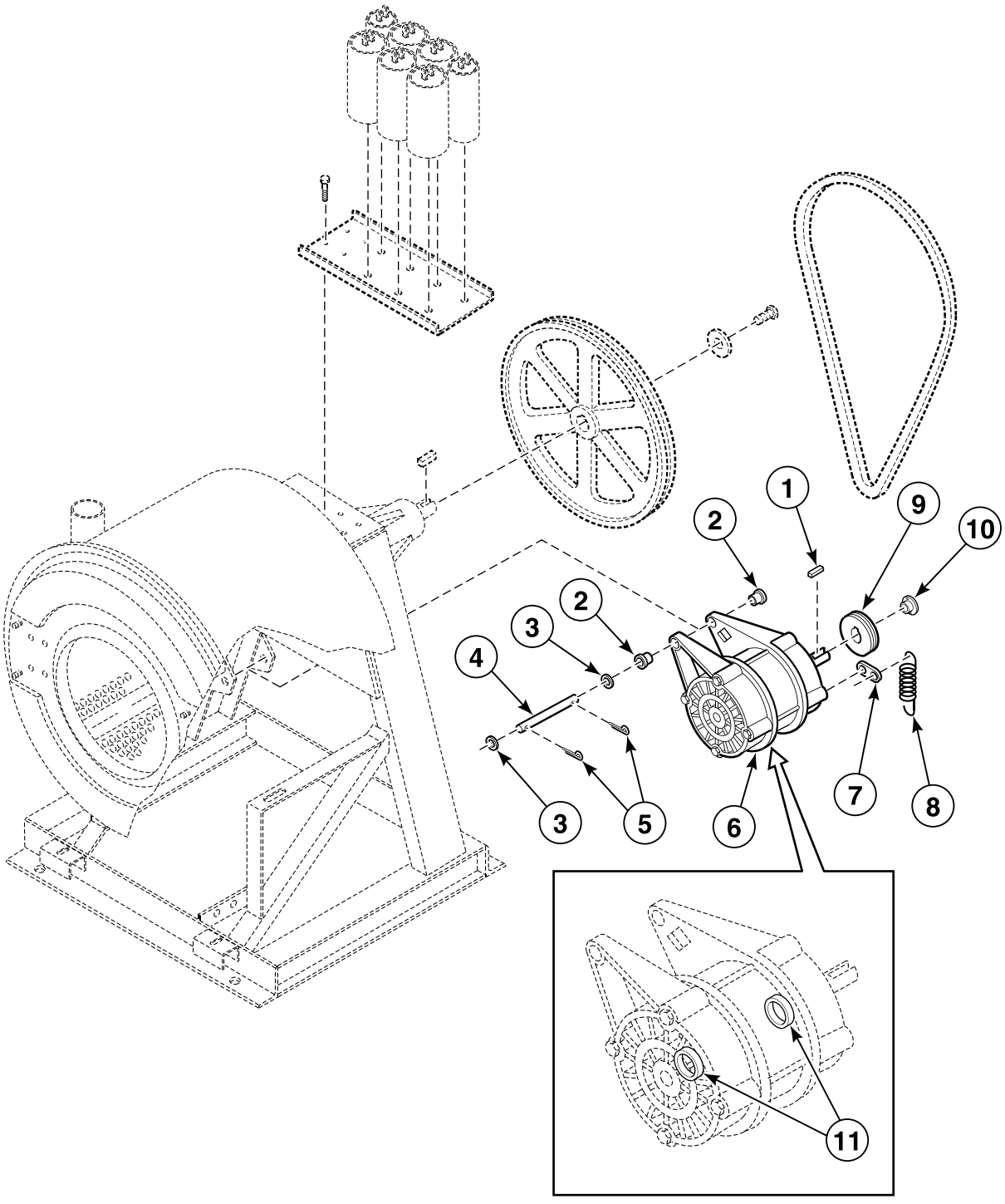
Motor, Pulley and Belt Assembly (Drawing 5 of 5)

HC35, HC50, SC35, SC50, UC35 and UC50 Models



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Motor, Pulley and Belt Assembly (Drawing 5 of 5)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430802	Key	
2	F200186100	Motor Support Bushing	
3	F430325	Washer	
4	F603059	Motor Support Rod	HC35, SC35 and UC35 models
	F603897	Motor Support Rod	HC50, SC50 and UC50 models
5	F430401	Cotter Pin	
6	F022032600P	Motor	HC35, SC35 and UC35 C, F, G and H-voltage models; Includes item 2
	F0220321-00P	Motor	HC35, SC35 and UC35 A, D, J, K and O-voltage models; Replaces F220353 Motor; Order F280418 Pulley and F280298P Pulley Bushing when replacing F220353 Motor; Includes item 2
	F0220111-00P	Motor	HC35, SC35 and UC35 L and Y-voltage models; Includes item 2
	F220354	Motor	HC50, SC50 and UC50 D-voltage models
	F022032200P	Motor	HC50, SC50 and UC50 J-voltage models; Replaces F220354 Motor; Includes item 2
	F220327P	Motor	HC50, SC50 and UC50 C, F, G and H-voltage models; Includes item 2
	F022032200P	Motor	HC50, SC50 and UC50 A and O-voltage models; Includes item 2
	F0220120-01P	Motor	HC50, SC50 and UC50 L and Y-voltage models; Includes item 2
7	F601515	Clip	Elmo only
8	F310124	Extension Spring	
9	F280418	Pulley	HC35, SC35 and UC35 C, D, G and J-voltage models; Replaces F280185 Motor Pulley; F280298P Pulley Bushing is used with F280418 Pulley
	F280281	Motor Pulley	HC35, SC35 and UC35 A, F, H, K, O and Y-voltage models
	F280422P	Pulley	HC50, SC50 and UC50 C, D, G and J-voltage models; Replaces F280186 Pulley; F280225P Bushing is used with F280422 Pulley
	F280177P	Motor Pulley	HC50, SC50 and UC50 A, F, H, K, L, O and Y-voltage models
10	F280298P	Pulley Bushing	HC35, SC35 and UC35 C, D, G and J-voltage models
	F280225P	Bushing	HC50, SC50 and UC50 C, D, G and J-voltage models
11	F100124	Motor Bearing	

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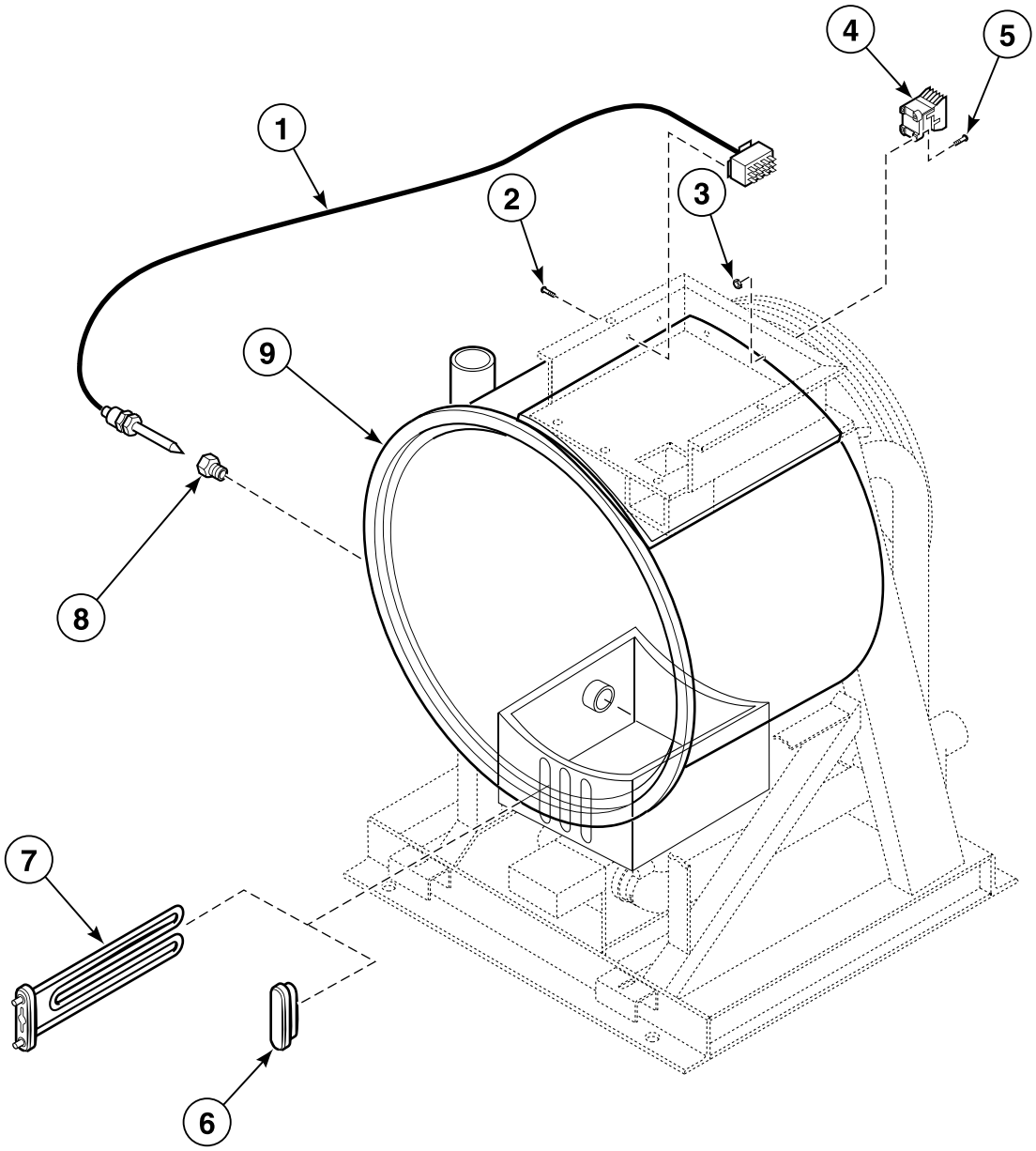
Electric Heat Assembly



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Electric Heat Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	F290111P	Thermostat	Includes temperature probe
2	F430174	Screw	
3	F430231	Nut	
4	F330175P	Contactor	120 Volt
	F330187P	Contactor	120 Volt
	F330177P	Contactor	HC18, HC25, HC27, SC18, SC25, SC27, UC18, UC25 and UC27 models; NX101A; 220 Volt
	F330179P	Contactor	HC35, SC35 and UC35 models; A-24; 220 Volt
	F330188P	Contactor	220 Volt
5	F430916	Screw	
6	F360202	Heating Element Plug	
7	F360205P	Element	2.6 kW
	F360206P	Heating Element	2.0 kW
8	F421936	Reducer Bushing	
9	N/A	Shell Assembly	HC18, SC18 and UC18 models; Heat option
	F741011	Shell Kit	HC25, SC25 and UC25 models; Heat option; Includes F200142 Air Trap Hose, F200202600 Plug, F200205 Hose Clamp (No. 10), F200213 Hose Clamp (No. 40), F200215 Hose Clamp (No. 28), F200222 Hose Clamp (No. 12), F420408 Plug, F430218 Nut, F430301 Washer, F430303 Washer and F430942 Screw
	F631201	Shell Assembly	HC27, SC27 and UC27 models; Heat option

N/A = Part no longer available

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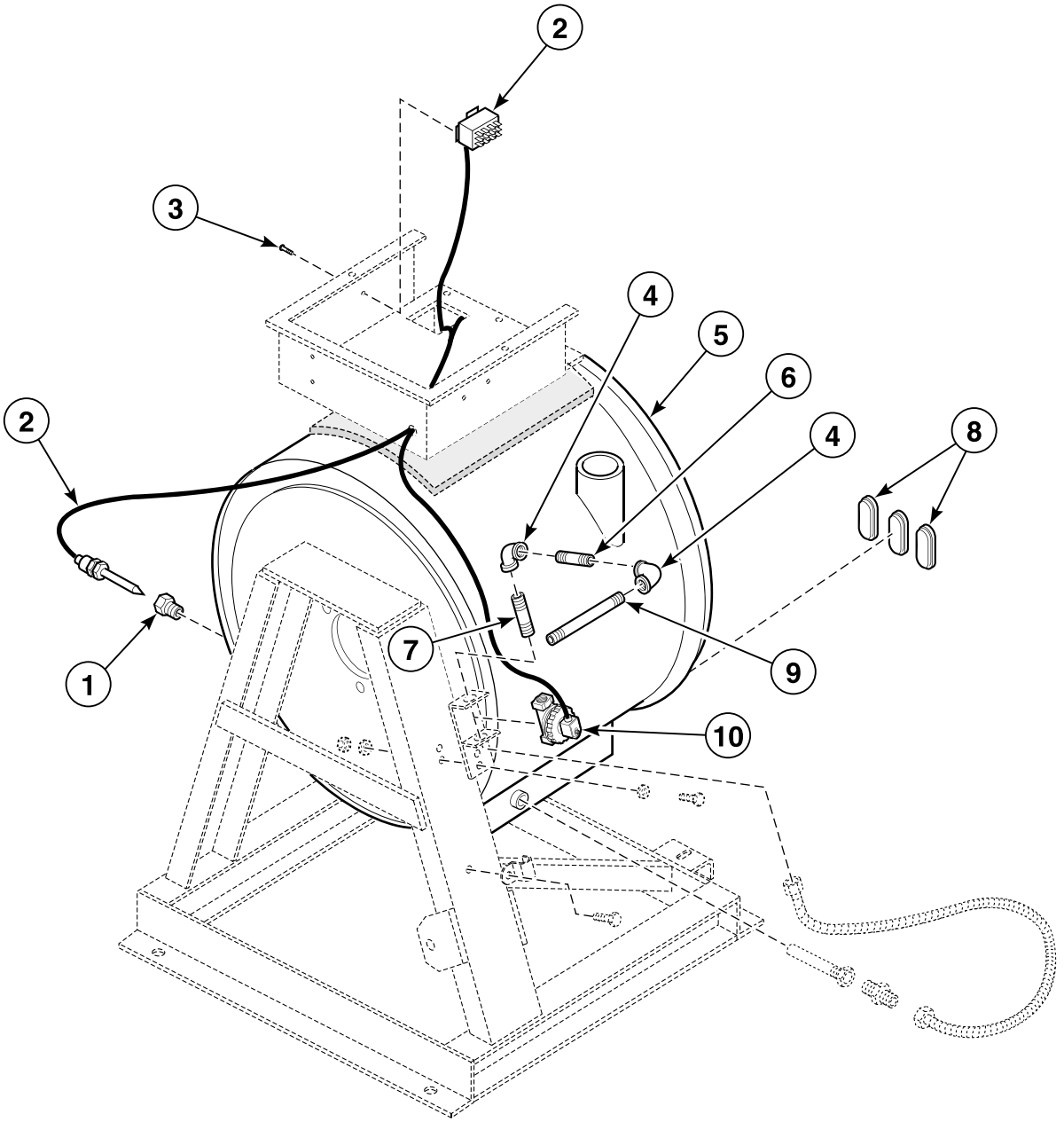
Steam Heat Assembly (Drawing 1 of 2)



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Steam Heat Assembly (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	F730464	Steam Heat Kit	HC18, HC25, HC27, SC18, SC25, SC27, UC18, UC25 and UC27 models; Micro; 110 Volt
	F730465	Steam Heat Kit	HC35, SC35 and UC35 models; Micro; 120 Volt
	F730466	Steam Heat Kit	HC50, SC50 and UC50 models; Micro; 120 Volt
	F730467	Steam Heat Kit	HC18, HC25, HC27, SC18, SC25, SC27, UC18, UC25 and UC27 models; Micro; 220 Volt
	F730468	Steam Heat Kit	HC35, SC35 and UC35 models; Micro; 220 Volt
	F730469	Steam Heat Kit	HC50, SC50 and UC50 models; Micro; 220 Volt
	F730470	Steam Heat Kit	HC18, HC25, HC27, SC18, SC25, SC27, UC18, UC25 and UC27 models; AKO Timer; 120 Volt
	F730471	Steam Heat Kit	HC35, SC35 and UC35 models; AKO Timer; 120 Volt
	F730472	Steam Heat Kit	HC50, SC50 and UC50 models; AKO Timer; 120 Volt
	F730473	Steam Heat Kit	HC18, HC25, HC27, SC18, SC25, SC27, UC18, UC25 and UC27 models; AKO Timer; 220 Volt
	F730474	Steam Heat Kit	HC35, SC35 and UC35 models; AKO Timer; 220 Volt
	F730475	Steam Heat Kit	HC50, SC50 and UC50 models; AKO Timer; 220 Volt
1	F421936	Reducer Bushing	
2	F290111P	Thermostat	
3	F430174	Screw	
4	70079601	Elbow	
5	N/A	Shell Assembly	HC18, SC18 and UC18 models; Heat option
	F741011	Shell Kit	HC25, SC25 and UC25 models; Heat option; Includes F200142 Air Trap Hose, F200202600 Plug, F200205 Hose Clamp (No. 10), F200213 Hose Clamp (No. 40), F200215 Hose Clamp (No. 28), F200222 Hose Clamp (No. 12), F420408 Plug, F430218 Nut, F430301 Washer, F430303 Washer and F430942 Screw
	F631201	Shell Assembly	HC27, SC27 and UC27 models; Heat option
	F741012	Shell Kit	HC35, SC35 and UC35 models; Heat option; Includes F200142 Air Trap Hose, F200205 Hose Clamp (No. 10), F200213 Hose Clamp (No. 40), F200215 Hose Clamp (No. 28), F420408 Plug, F421507 Plug, F430218 Nut, F430301 Washer, F430303 Washer and F430942 Screw
	N/A	Shell Assembly	HC50, SC50 and UC50 models; Heat option
6	F420708	Nipple	
7	F420707	Nipple	
8	F360202	Heating Element Plug	
9	70214101	Pipe Nipple	
10	F380786P	Steam Valve	120 Volt
	F380787P	Steam Valve	220 Volt

N/A = Part no longer available

NOTE: The steam heat kits include the steam injector tube assembly, hose, bracket assembly, temperature probe, tee, harness assembly, water level switch bracket, water level switch, tubing, screw, locknut, washer, nut and items 1, 3 and 5-10

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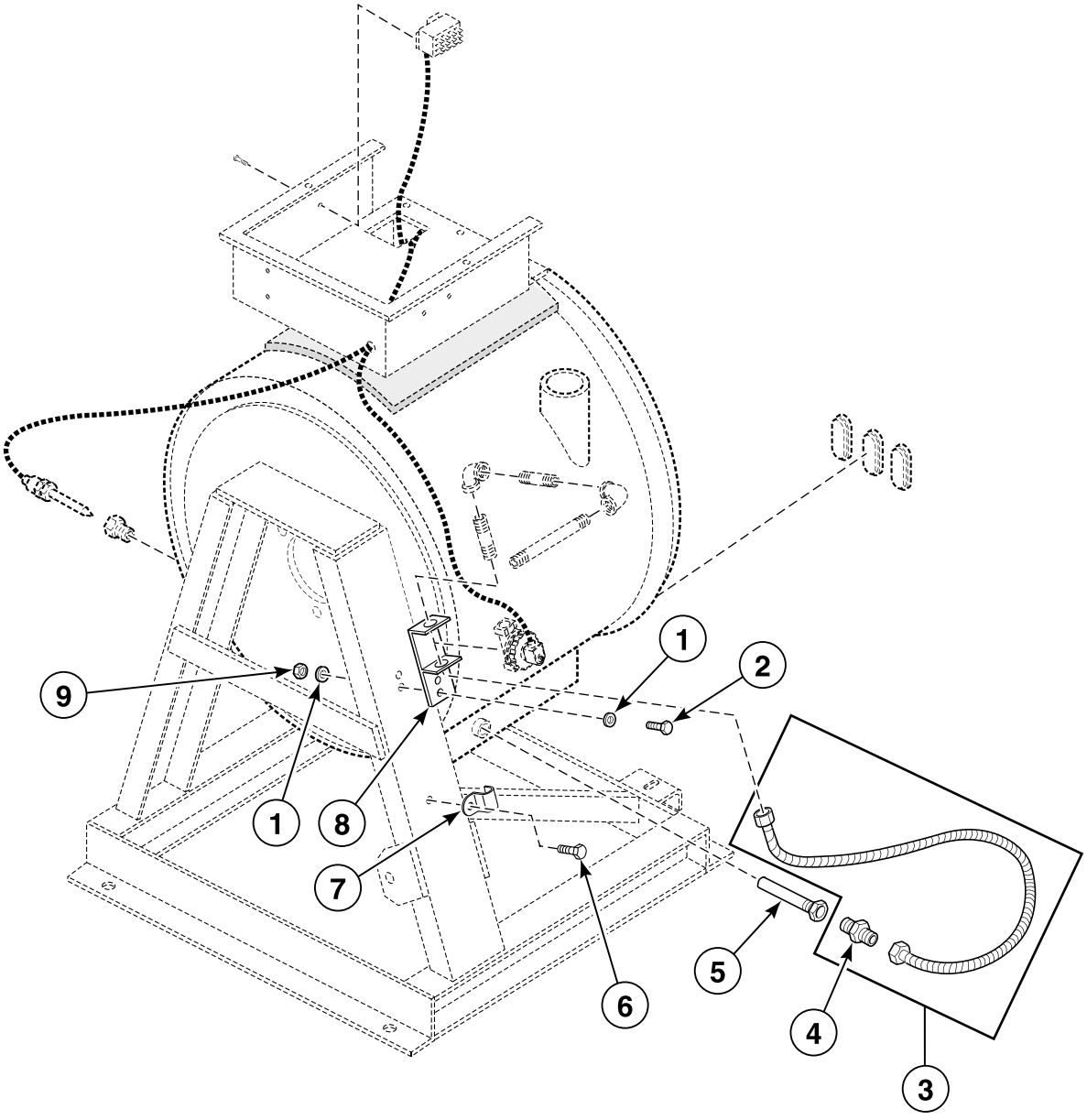
Steam Heat Assembly (Drawing 2 of 2)



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Steam Heat Assembly (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430317	Washer	
2	F430108	Screw	
3	F200154	Steam Hose	Includes item 4
	F410300	Pipe Insulation	
4	70214101	Pipe Nipple	
5	F603131	Steam Injection Tube Assembly	
6	F430115	Screw	
7	N/A	Cable Strap	
8	F601186	Steam Bracket Assembly	
9	F430215	Nut	

N/A = Part no longer available

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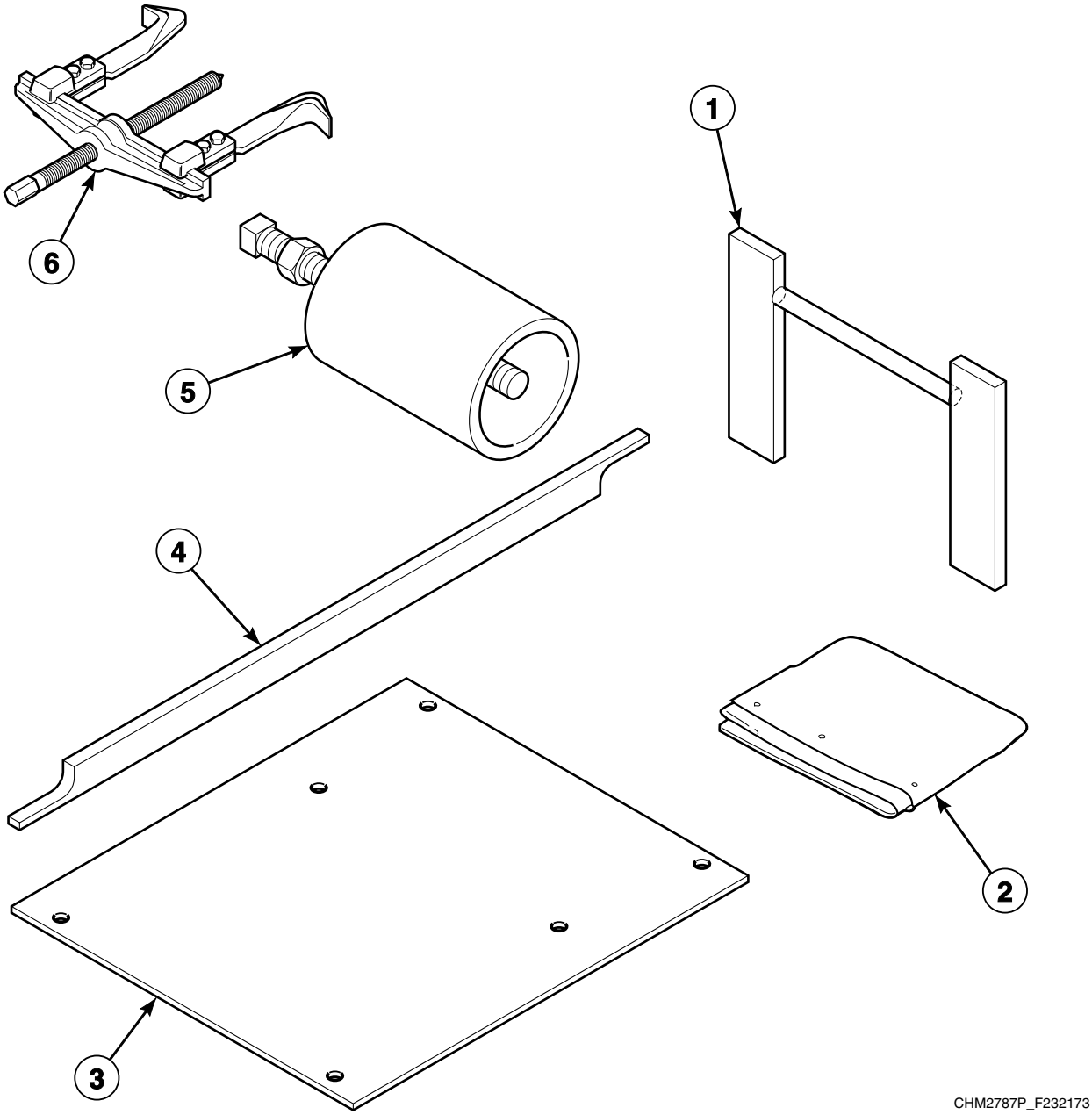
Special Tools



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Special Tools

REF	PART NO.	DESCRIPTION	COMMENTS
1	F460131	Basket Pulley Puller Tool	
2	F450127	Template	HC18, HC35, HC50, SC18, SC35, SC50, UC18, UC35 and UC50 models
	F450246	Template	HC25, SC25 and UC25 models
3	F608707	Bolt Layout Mounting Template	HC18, SC18 and UC18 models
	F608708	Bolt Layout Mounting Template	HC25, SC25 and UC25 models
	F631796	Bolt Layout Mounting Template	HC27, SC27 and UC27 models
	F608709	Bolt Layout Mounting Template	HC35, SC35 and UC35 models
	F608710	Bolt Layout Mounting Template	HC50, SC50 and UC50 models
4	N/A	Basket Pulley Alignment Bar	HC50, SC50 and UC50 models
5	F798001	Basket Pulley Kit	HC18, HC25, SC18, SC25, UC18 and UC25 models
	F798002	Basket Puller Kit	HC27, HC35, SC27, SC35, UC27 and UC35 models
	F798003	Basket Puller Kit	HC50, SC50 and UC50 models
6	F460129	Bearing Puller Tool	

N/A = Part no longer available

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